

Position sensors

Microswitches

Limit switches

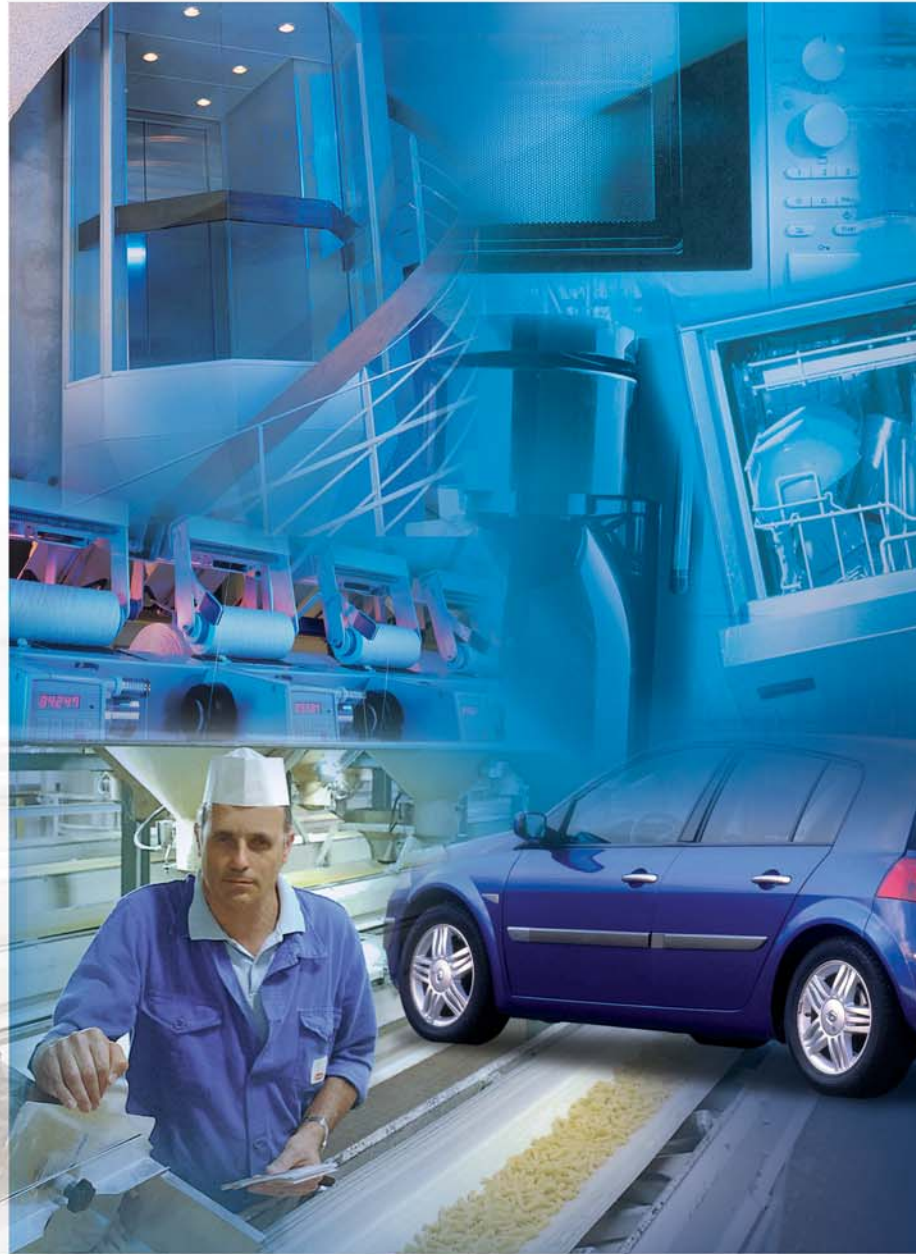
09 Catalogue



Microswitches



Limit switches



Crouzet on the Web...

Discover the new Crouzet website at the address below:

<http://www.crouzet.com>

Crouzet also invites you to browse through the complete offer in the form of electronic catalogues:

http://www.crouzet.com/catalogue_web/int/ENG/accueil_ENG.htm

To meet your maintenance requirements, Crouzet offers you the Senior products site which lists a selection of products that no longer feature in our catalogues:

<http://www.crouzet.com/OLC>

This site will help you find the main technical characteristics of these products.

And of course, your Crouzet contact will gladly provide you with further information, or suggest the best alternative solution.

Position sensors



Microswitches
Limit switches
Etc

Microcontrol



Timers
Logic controllers
Control relays
Etc

Micro-motors



DC motors
Brushless motors
Synchronous motors
Etc

Solid state relays



Solid state modules
Relay and opto-isolator modules
Etc

Pneumatic control



Valve modules
Solenoid valves
Detectors
Etc

www.crouzet.com

Position sensors



Applications **04**

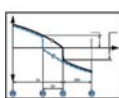


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Microswitches

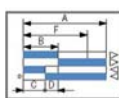


Selection guides and basic concepts **14**



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Limit switches



Selection guides and basic concepts **98**



Product presentation **103**



List of part numbers **180**

1

2

Applications

Crouzet: Providing solutions for your applications...

For more than 30 years Crouzet has been assisting its customers in the design and installation of automation products to meet all their equipment needs, whatever their business sector.

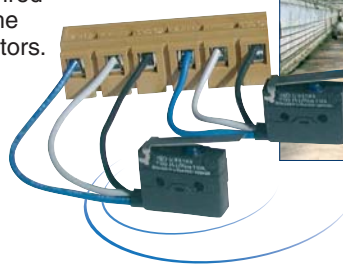
From adapted components to special products, Crouzet offers a specialist approach to meet your requirements.

Crouzet provides its customers across the globe with technical and industrial expertise to ensure that our solutions are perfectly integrated into your applications.

Agriculture

Special microswitches

- This series of sealed V4 microswitches mounted and wired on a connection bar detects the position of greenhouse ventilators.



Automotive industry

Sealed microswitch

- A microswitch directly linked to the in-car computer is used to determine the volume of the airbag according to the driver's build.



Industrial vehicle

Adapted microswitch

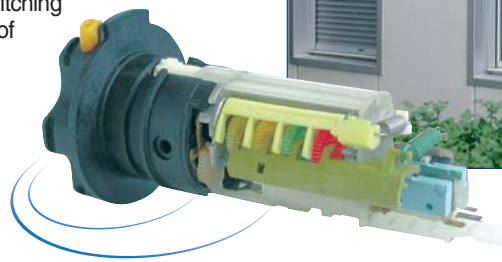
- Mounting this directly on the pedal assembly saves space and simplifies installation thanks to a clearance compensation system.



Building management

Microswitch with high switch rating

- Upper and lower positions are detected via a reduction unit integrated in the drive motor.
- High inductive current (3 A) switching is combined with a high degree of electrical endurance.



Onboard equipment

Microswitch for a specific environment

- This sealed stainless steel component with a long driving stroke is vibration-resistant.



Cement works

Position detection

- Dust and dirt are pushed to the outside thanks to the wiper seal mounted on the control plunger.
- The reliability and service life of the detection system are significantly increased.



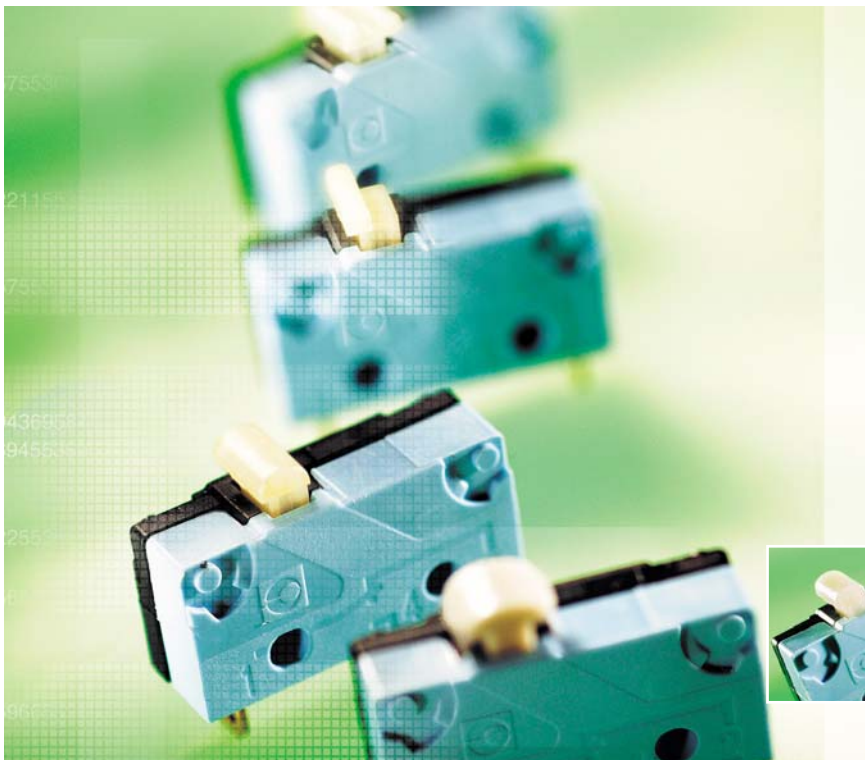
Customisation

Crouzet: Customisation is our business...

To meet the growing demand for customisation, Crouzet's expertise in terms of adapting products and their corresponding accessories is available to all customers.

Crouzet can customise its products for use in any type of environment or application to ensure perfect integration into any equipment.

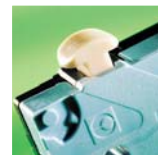
Control devices



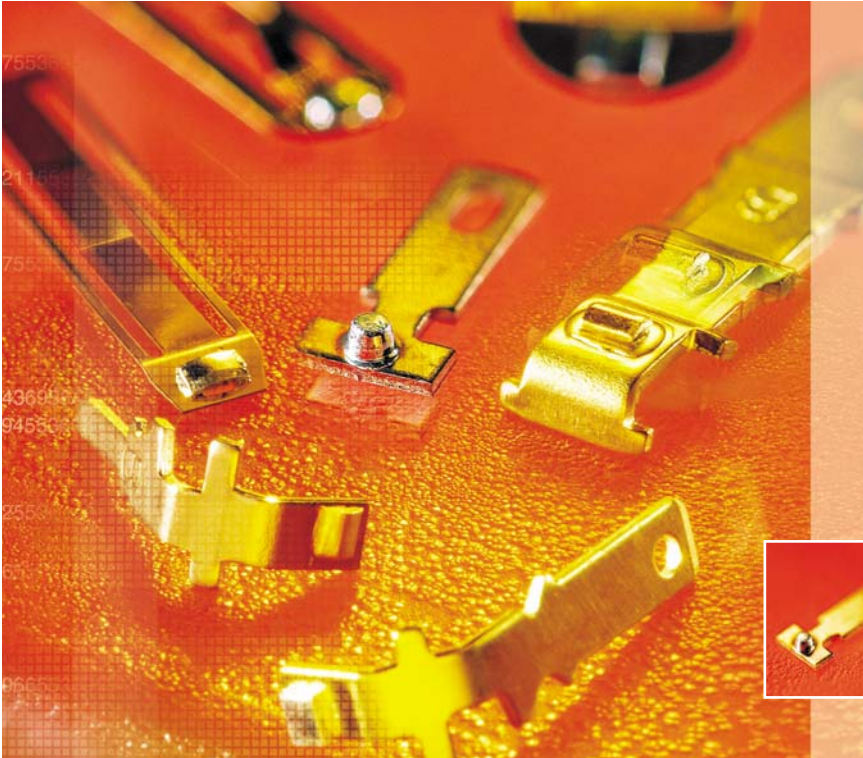
Even more adaptation for easier final mounting

Crouzet has developed considerable expertise in providing special button shapes which compensate for any faults or positioning drift of the control actuator.

Doing away with the need for a lever, and thus an additional accessory, minimises the cost of the function.



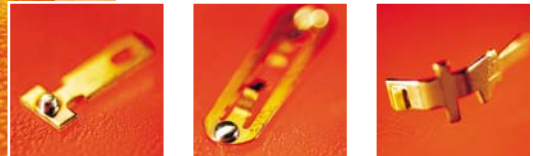
Special contacts



The right contact for every environment

It is essential to know the operating environment for your equipment: high or low current, AC or DC, type of load (inductive or resistive), industrial or corrosive atmosphere, occasional or intensive use. We advocate the use of the best metals, such as silver, silver nickel, silver palladium, gold-plated silver, solid gold.

Crouzet guarantees the operation of its products in all types of environment.



Seals



Even more solutions for demanding environments

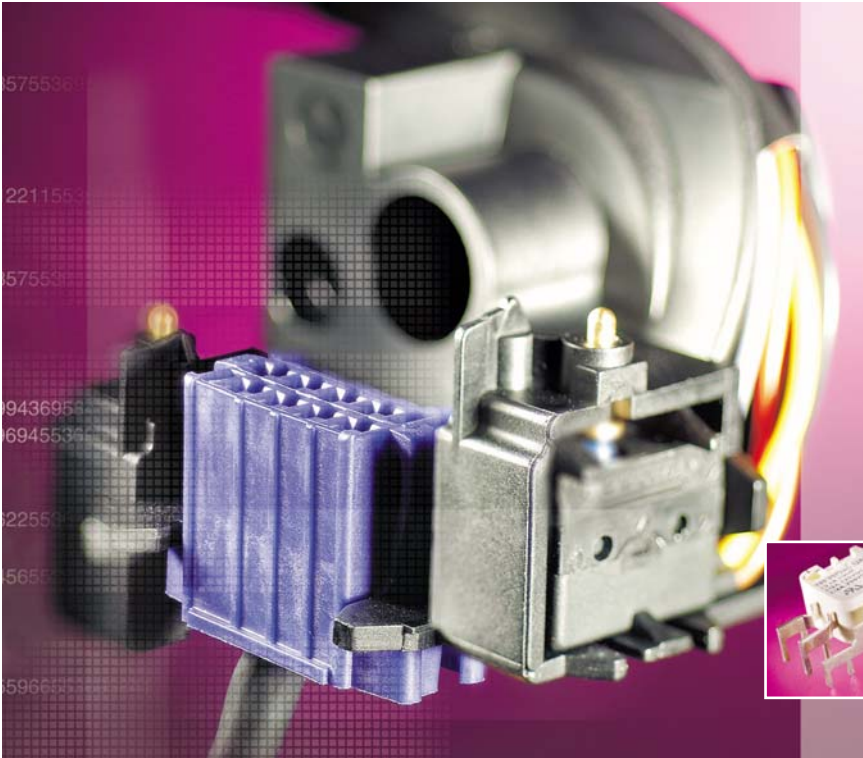
Humid, dusty, gas-filled or corrosive atmospheres affect the reliability of your equipment.

There are numerous components available to provide effective protection for your contacts, including caps, boot seals, membranes, sealing resin, wiper seals.

Crouzet customises its products to ensure your installations operate correctly.



Connections



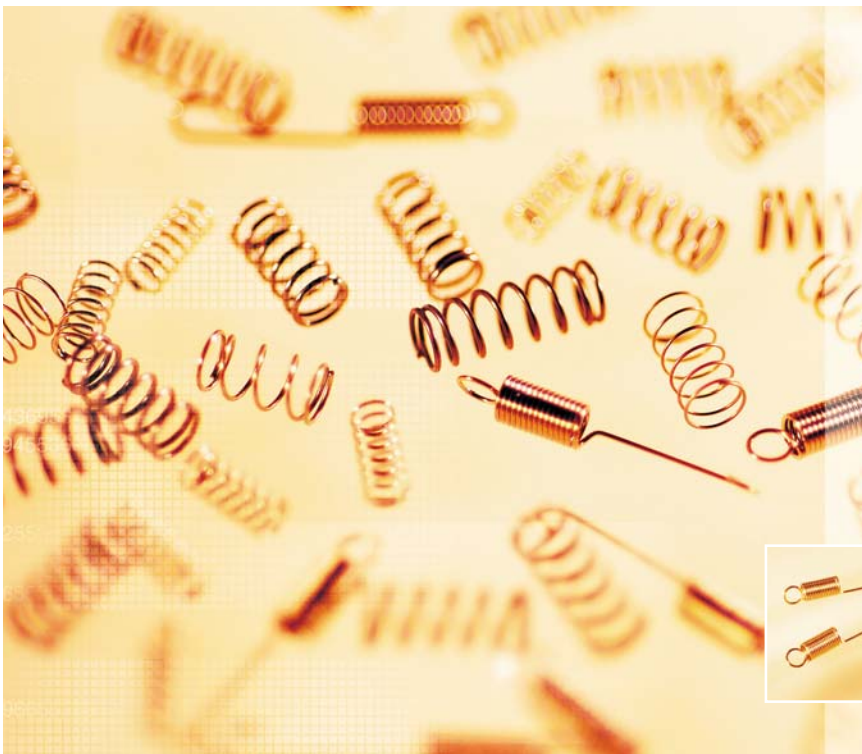
A complete electrical function

Special connectors, customised wiring, customer bundles, dedicated terminals... **Crouzet delivers a complete electrical function.**

You will benefit from shorter lead times and optimised function costs.



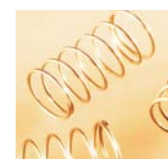
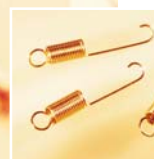
Control springs



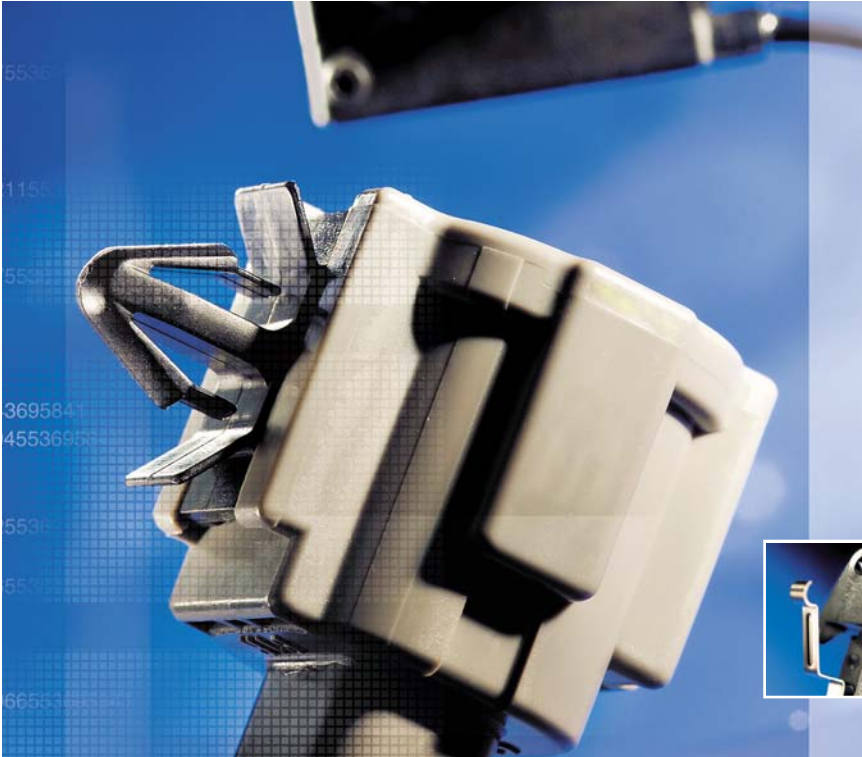
The right force for each rating

The behaviour of a microswitch must match its application: the outward travel force (0.15 N to 5 N) may be different from the return force.

Mastery of these technical parameters is the guarantee of continuing accuracy and reliability over time.



Special fixings



No effort is spared to make mounting easier

Mounting your product easily in its environment is an everyday challenge for the Crouzet teams.

Snap-on fixing, screw-fixing, crimping or pins are just a few examples of the numerous solutions available to meet all your requirements.



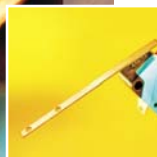
Special levers



Obtain the control data

Angled, curved, extended or retractable... these special lever types can be used to extend the control device for easier adjustment, increase the operating force, resist high actuation torque or provide totally safe electrical isolation.

Crouzet's wealth of experience makes designing and debugging your application much easier.

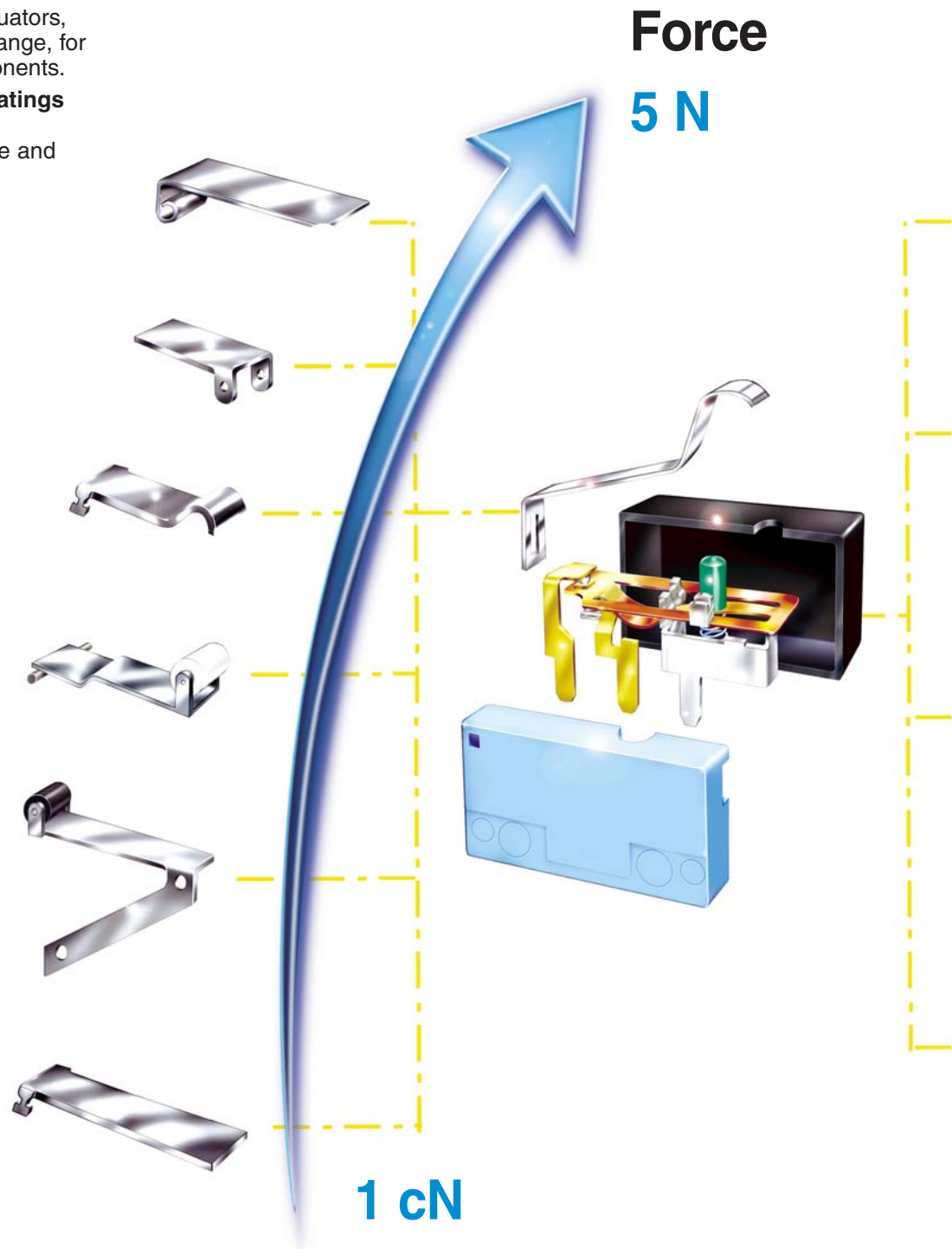


Adaptation

Crouzet: Customised combinations of adaptations...

Crouzet offers a variety of actuators, with a wide **actuation force** range, for combination with basic components.

Crouzet can supply **various ratings** for its range of microswitches, depending on the type, volume and shape of the contact.



A range of levers:

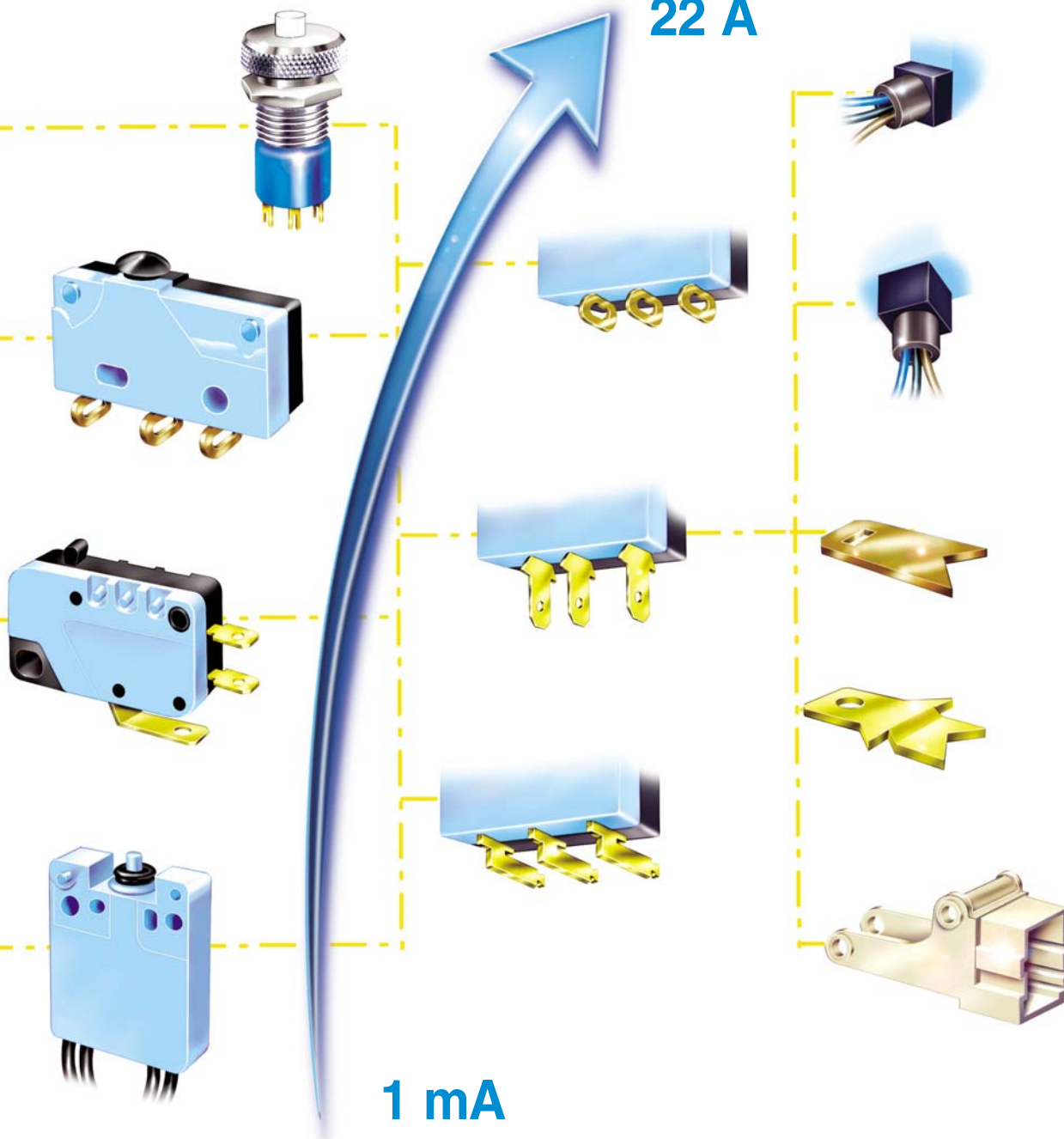
- Flat
- Roller
- Shaped
- Flexible
- With idle-return roller
- Curved

Types of covers:

- Standard V3, V4
- For front panels
- For flush mounting
- For special environments

Rating
22 A

1 mA



Possible connections:

- With standard or special-purpose clips
- With standard or customised wire/cable
- With special connectors

How to order



Standard products

Specify the part number, in black.



Standard products, non stocked

Specify the type and the additional characteristics below.

MICROSWITCHES	Sub-subminiature	Subminiature	Miniature	Protected	Sealed			
Type	✓	✓	✓	✓	✓			
Function		✓	✓	✓	✓			
Connection		✓	✓	✓	✓			
Actuators	✓	✓	✓	✓	✓			
Anchor position	✓	✓	✓	✓	✓			
Accessories				✓	✓			
Fixing					✓			

LIMIT SWITCHES	Standardised according to EN 50047	Standardised according to EN 50041	Limit switch	Compact according to NFC 63145	For severe environments	Precision	Miniature	Safety
Type	✓	✓	✓	✓	✓	✓	✓	✓
Function					✓			
Connections					✓			
Accessories		✓					✓	



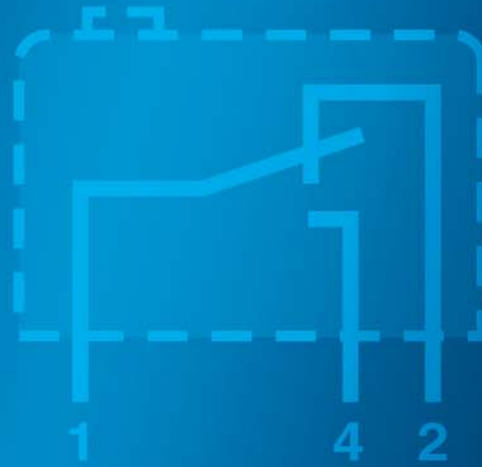
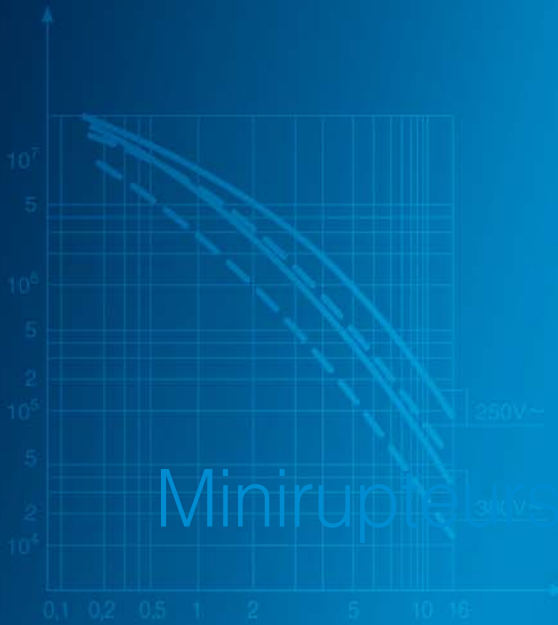
Customisable products

This symbol indicates that the product can be adapted to your requirements. Please contact us to discuss your applications.

Warning:

The product information contained in this catalogue is given purely as information and does not constitute a representation, warranty or any form of contractual commitment. CROUZET Automatismes and its subsidiaries reserve the right to modify their products without notice. It is essential to contact us for any special use/application of our products, and it is the responsibility of the purchaser to check, in particular using all appropriate tests, that the product used is suitable for the application. Our guarantee may under no circumstances be invoked, nor our responsibility sought for any application of our products such as, amongst others, modification, addition, use in combination with other electrical or electronic components, circuits or mounting systems, or any other inappropriate equipment or substance which has not been expressly approved by us prior to the finalisation of the sale.

Microswitches



Microswitch Selection Guide

		Nominal current rating	max. operating force (N)	max. differential travel (mm)	mechanical durability (cycles)
Sub-subminiature microswitches					
	p.22 83 228 83 229	5 A at 250 V AC	1,7	0,13	2 x 10 ⁶
	p.24 83 141	1 A at 250 V AC	2	0,1	10 ⁵
Subminiature microswitches					
	p.26 83 132	5 A at 250 V AC	1,6	0,45	10 ⁷
	p.26 83 133	5 A at 250 V AC	1,6	0,45	10 ⁷
	p.26 83 134	5 A at 250 V AC	1,6	0,45	10 ⁷
	p.30 V4	10 A at 250 V AC 5 A 0,1 A	1,5 0,6 1,5 / 0,6	0,15	10 ⁷ 3 x 10 ⁷ 10 ⁶ / 3 x 10 ⁷
 Mushroom-head button	p.34 V4	10 A at 250 V AC 5 A 0,1 A	1,5 0,6 1,5 / 0,6	0,15	10 ⁶
Miniature microswitches					
	p.38 V3	20 A at 250 V AC 16 A 10 A	1 3 / 0,8 0,5	0,35	2,5 x 10 ⁶ 10 ⁷ / 2 x 10 ⁷ 3 x 10 ⁷
	p.44 V3 Dual-current	0,1 A at 250 V AC	0,8 / 0,25 / 0,15	0,35	2 x 10 ⁷ / 5 x 10 ⁷
	p.48 83 160	16 A at 250 V AC 10 A 6 A	4 / 5 2 1	0,3 / 0,7 0,4 0,35	10 ⁷ / 10 ⁶ 10 ⁷ 10 ⁷
	p.52 83 160 7A+	6 A at 250 V AC	4	-	10 ⁷
 rotary action	p.56 83 137	5 A at 250 V AC	0,12 N cm (operating torque max.)	14	10 ⁷

Microswitch Selection Guide

		Nominal current rating	max. operating force (N)	max. differential travel (mm)	mechanical durability (cycles)
Protected microswitches					
	p.58 83 106	5 A at 250 V AC	4 / 0,45 / 2	0,5	10 ⁷ / 10 ⁶
	p.62 83 109	5 A at 250 V AC	4	0,5	10 ⁷
	p.66 83 112	5 A at 250 V AC	4	0,5	10 ⁷
	p.70 83 111	5 A at 250 V AC	4	0,5	10 ⁷
	p.74 83 154	5 A at 250 V AC	4	0,65	10 ⁷
	p.78 83 118	5 A at 250 V AC	2,7	0,09	5 x 10 ⁷
Waterproof microswitches					
	p.82 83 139	6 A at 250 V AC	3 / 0,25	0,35	10 ⁷ / 5 x 10 ⁷ / 0,6
	p.86 V3	8 A at 250 V AC 5 A 0,1 A	4,5	0,35 / 0,07	5 x 10 ⁶
	p.90 83 123	5 A at 250 V AC	7,5	0,2	2 x 10 ⁶
	p.92 V4	10 A at 250 V AC 6 A 3 A	3,4 2,5 2,5	0,1	10 ⁶ 2 x 10 ⁶ 2 x 10 ⁶

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Basic technical concepts

These basic principles apply to all our precision switches. The specific characteristics of each model are given in more detail in the relevant product sections.

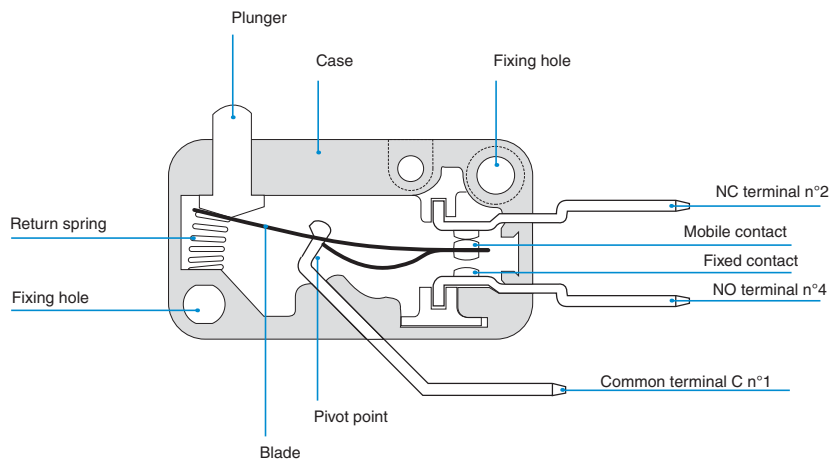
Introduction

Our microswitches are high-precision, snap-action microswitches and these are the main features for which they are notable :

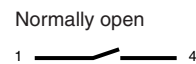
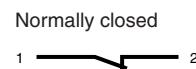
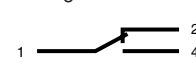
- High ratings but small dimensions
- Very short travel
- Low operating force
- High reliability of travel and force values
- Long life
- Large range of actuators for easy adaptation to the most varied applications

Microswitch construction

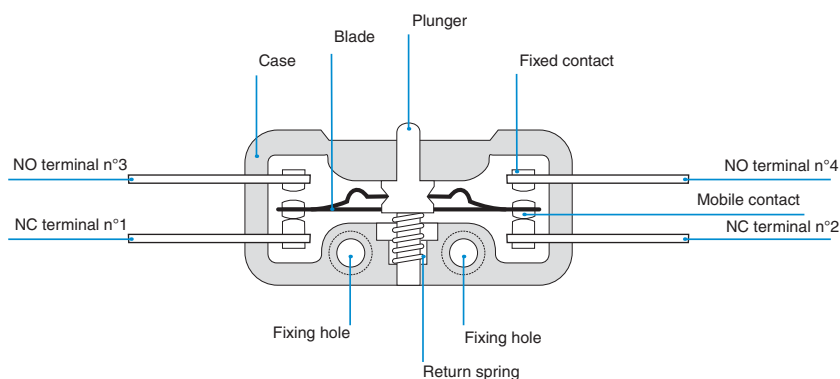
→ *Single-pole changeover microswitch (e.g. "V3" 83 161)*



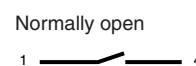
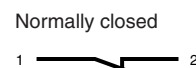
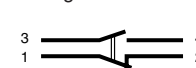
Electrical function



→ *Double-pole changeover microswitch (e.g. 83 132 0)*



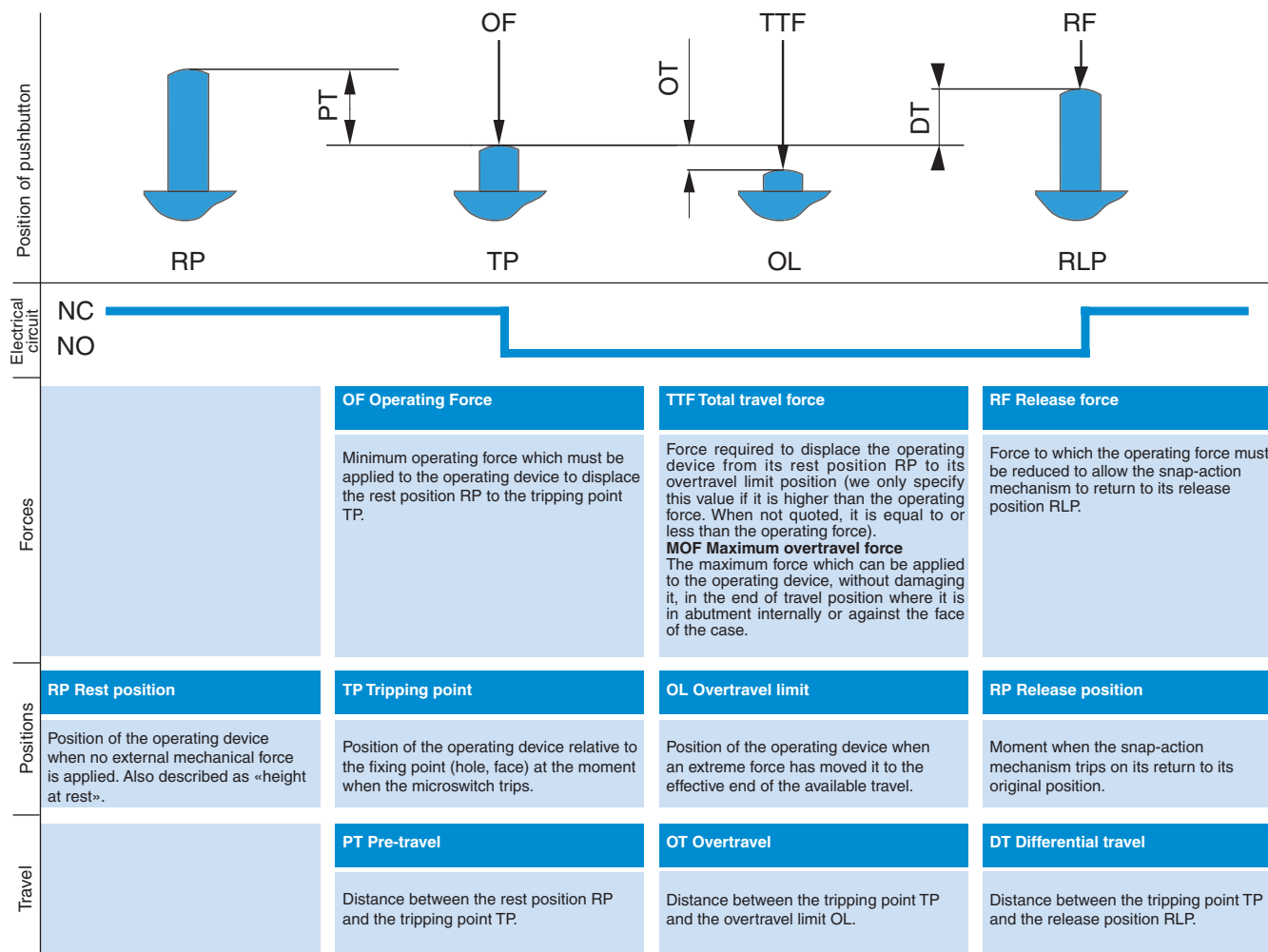
Electrical function



The NO and NC circuits must both be of the same polarity.

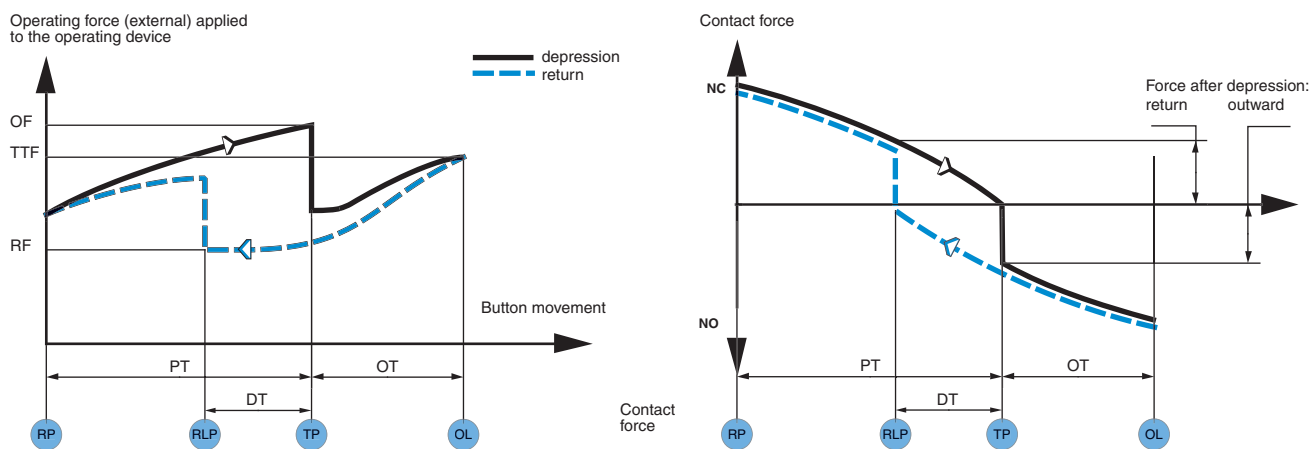
Mechanical characteristics

→ Terminology - Forces - Positions - Travel



The reference point for the figures given for travel and forces is a point F situated on the plunger in the case of a plain microswitch, or, generally, 3 mm in from the end of a plain lever. The reference point for the positions is one of the fixing holes, unless otherwise indicated.

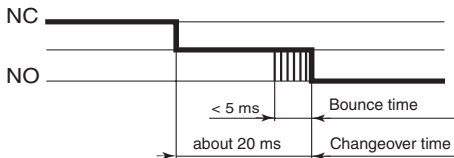
→ Graphs of forces vs. travel



Mechanical characteristics

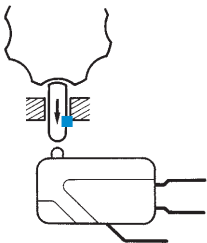
→ Changeover time

This is the time taken by the mobile contact when moving from one fixed contact to another until it becomes fully stable (contact bounce included). This time is a function of the contact gap, the mechanical characteristics of the snap action and the mass of the mobile element. However, thanks to the snap-action mechanisms employed, the time is largely independent of the speed of operation. It is normally less than 20 milliseconds (including bounce times where less than 5 ms).



→ Mechanical durability

This is an average value indicating the purely mechanical performance of a microswitch when not subject to any electrical load. It may be useful for evaluation purposes in cases where the power levels involved are very low and the electrical life is thus close to the mechanical life.



→ Maximum speed and rate of operation

Our microswitches will work at speeds of operation varying over a very wide range : normally from 1 mm/min to 1 ms. The maximum rate of operation with a low electrical load may be as high as 10 operations/second.

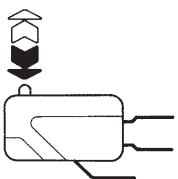
→ Mounting - Operation

• To conform to the leakage paths and air gaps in the standard EEC24 - EN/IEC 61058 - EN/IEC 60947:

■ An insulation pad must be inserted between the microswitch and the fixing surface if the latter is metal.

■ Manual operation of a metal actuator must only be carried out with the help of a secondary actuator made of insulating materials.

The installer must ensure adequate protection against direct contact with the output terminals.



→ Fixing - Screw torque

• Unless otherwise indicated in the mechanical characteristics table, the torque required for the fixing screws must conform to the following values :

Ø of fixing screw	2	2.5	3	3.5	4
Screw torque maximum	25	35	60	100	150
in cm.N minimum	15	25	40	60	100

Environmental conditions

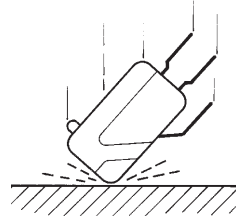
→ Resistance to shocks and vibrations

Resistance to impact and vibration depends on the mass of the moving parts and on the forces holding the contacts together.

Generally speaking, for a microswitch without an actuator :

- Vibration >10 G 10 at 500 Hz
- Impact > 50 G 11 ms 1/2 sine

Further information on request.



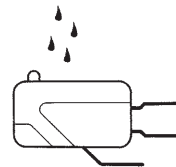
→ Ambient operating temperature

The maximum and minimum temperatures at which the mechanical and electrical characteristics of the microswitch will remain substantially unaltered.



→ Degree of protection

Under the IEC 529 or NFC 20010 classification scheme, standards employ an IP code to define the degree or class of protection which electrical equipment provides against access to live components, the entry of solid foreign bodies and ingress of water.



1st numeral	
Protection equipment provides against the entry of solid foreign bodies	Protection for persons against access to dangerous parts
0 (not protected)	(not protected)
4 diameter ≥ 1 mm	1 mm Ø wire
5 protected against dust	1 mm Ø wire
6 sealed against dust	1 mm Ø wire

2nd numeral	
Protection equipment provides against ingress of water	
0 (not protected)	
4 splashed water	
5 hosed water	
6 high-pressure hosed water	
7 temporary immersion	
8 prolonged immersion	

Under this classification, our microswitches come within the following categories :

- Plain microswitches = IP 00
- Protected microswitches = IP 40 with isolated connection
- Sealed microswitches = IP 66 or IP 67

Dielectric characteristics

→ Current rating

This is the current the microswitch is capable of making and breaking, which forms the basis for the life tests.

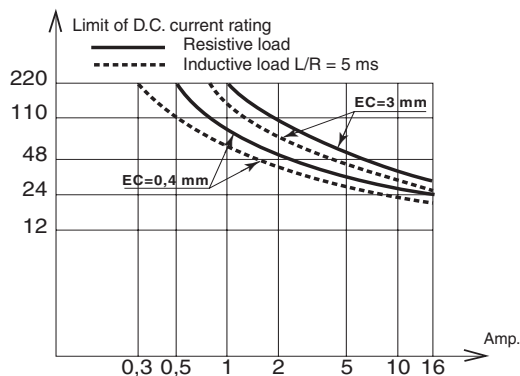
→ Thermal rating

This is the current the microswitch will withstand when not being operated, for a temperature rise of not more than 60°C.

→ Switch rating

AC voltages : see the current rating

With DC voltages the switch rating is very much dependent on the voltage, the contact gap and the nature of the load being switched. There is a risk of prolonged or indeed permanent arcing if the following limits are exceeded :

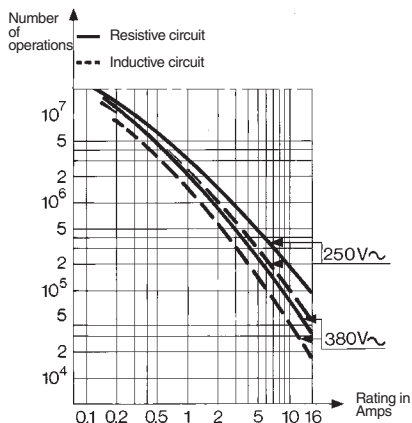


For special applications, please consult us.

→ Operating curves

These indicate the electrical life of the microswitches, under standard conditions (20°C, 1 cycle/2 seconds), by showing the number of switching operations which can be performed with given types of load.

Note : for sealed products and D.C. ratings, the operating rate is 1 cycle/6 seconds.



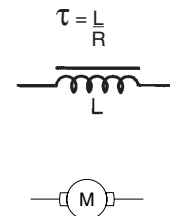
Circuit types

→ Resistive circuit



For a circuit with alternating voltage, this is in phase with the current : $\cos \varphi = 1$.

→ Inductive circuit

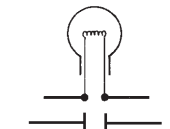


A circuit of this type with direct current is characterised by a time constant.

An inductive circuit, with alternating voltage, for example, incorporating a motor ($\cos \varphi < 1$) can cause current surges up to 6 times the nominal current. For certain switches, we give electrical endurance curves with $\frac{L}{R} = 5$ ms in DC

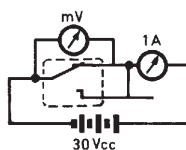
and $\cos \varphi = 0.8$ in AC.

→ Lamp and capacitance circuit



In this case, currents at the closing of the circuit have high value, up to 10 times the normal rating.

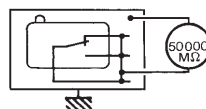
→ Internal resistance



This consists of the intrinsic resistance (fixed) of the parts carrying current and the contact resistance (variable).

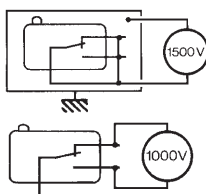
Close to the tripping point and release position, the force holding the contacts together drops considerably and this may cause a significant rise in internal resistance.

→ Insulation resistance



The insulation resistance of the microswitches is generally greater than 50 000 MΩ measured at 500 V DC.

→ Dielectric strength



The dielectric strength of our microswitches is generally better than :

- 1500 volts between live parts and earth
- 1000 volts between contacts
- 600 volts between contacts for microswitches whose contact gap is less than 0.3 mm.

Contact materials

→ Choice of contact material

To choose the best material for the contacts there are various factors to be considered :

- the current and voltage levels
- the type of load
- the number of operations
- the switching frequency
- the environmental conditions

→ Contacts for general-purpose use

Our microswitches are normally fitted with silver contacts. These are suitable for the majority of applications and provide the best compromise between electrical performance, thermal performance and life.

→ Contacts for low-power circuits

$U < 10\text{ V}$ and/or $I < 100\text{ mA}$

The contacts used in this case are plated with gold (or a gold alloy) for good reliability even in corrosive atmospheres.

→ Contacts for special applications

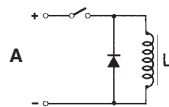
We can supply special contacts suitable for particular applications, such as :

- Ag CdO contacts for very high drawn currents
- Cross gold-plated Ag Ni contacts which allow a very wide range of applications to be covered by a single type of microswitch.

Electrical recommendations

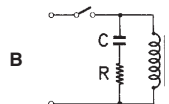
→ Inductive circuits

To increase the life of contacts and their DC rating, arcing on opening can be reduced by using the following circuits :



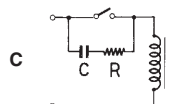
- for DC

A - Fast diode $V_R > 5 \times V$ nominal
 $I_{\text{nominal}} > 10 \times I$ winding

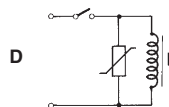


- for DC or AC

B - RC circuit across inductance
 C - RC circuit across microswitch

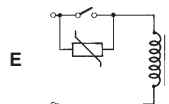


C (nF) $\sim 100 \times I$ nominal (A)
 $V_{\text{insulation}} > V_{\text{peak}}$
 $R (\Omega) \sim \text{load resistance} (\Omega)$



D - Varistor circuit across load

E - Varistor circuit across microswitch
 $V > V_{\text{peak supply}}$



$E (J) \geq \frac{P (V.A)}{100}$

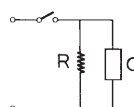
→ Very low-power circuits

In very low-power circuits ($I > 1\text{ mA}$, $V \leq 5\text{ V}$), switching is highly sensitive (to the atmosphere, pollution).

If the supply is powerful enough, adding a passive resistor to increase the current broken by the microswitch to a few milliamps will substantially improve reliability of operation.

R - Load resistance

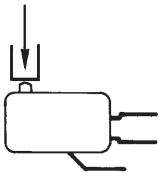
C - Very low current load



Methods of actuation

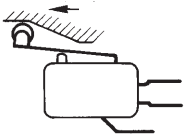
→ Methods of actuation

Force should preferably be applied to the device to be directly operated - the plunger - along its axis. However, the majority of our microswitches will accept skewed operation provided the angle of application is not more than 45°.

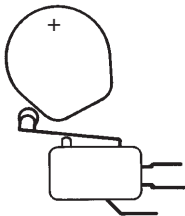


The device used to apply the force must never hamper the travel of the plunger to the tripping point (TP). It must under all circumstances move the plunger through at least 0.5 times the over-travel (OT) quoted. Steps must also be taken to see that it does not cause the OL or MOF quoted to be overrun or exceeded.

→ Operation by actuator



When operation is by a roller lever, force should preferably be applied in the direction shown on the left.



Where the movements involved are fast, the ramp should be so designed as to ensure that the operating device is not subjected to any violent impact or abrupt release.

Standards - Approvals

Our microswitches are designed according to international recommendations (IEC), American standards (UL) and/or European standards (EN).

Proof of compliance with these standards and recommendations is demonstrated by

- the manufacturer's declaration of conformity (drafted in accordance with the ISO/IEC 22 guidelines), or
- approval granted directly by an accredited body, or by application of the CCA (Cenelec Certification Agreement).

More detailed information on the approval for a particular type of microswitch can be obtained on request.

Rules and regulations

→ EC directives

Our microswitches are compatible with European Community technical directive (Low Voltage) 73/23 and can be used within the framework of Machinery directive 83/392.

→ Environmental protection ISO 14001

The modern concept of protection of the environment is an integral part of the manufacture of our microswitches, from product design through to packaging.

Quality

Crouzet undertakes a pro-active quality policy adapted to our different markets of which the objectives are:

- To actively contribute to the success to our clients
- To ensure the perennial development of the company and the brand by achieving global performance (social, economic, product and service offer) in the field of environment and legislation.

→ This quality implies:

- Mobilisation and dynamic behaviour by the entire staff
- Achieving results and respecting our commitments
- Sharing our policies with our partners (clients, suppliers...)

→ This quality is based on a series of ongoing actions:

- Focusing on the preventative
 - Quality starts from the understanding of the clients needs in order to work out the specifications where Crouzet acts as expert advisor.
 - Quality is pro-active in actions for progress
 - Quality ensures the systematic exploitation of feedback experience, methods and quality tools.

Sub-subminiatures

→ 83 228 0 / 83 229 0

- Very compact dimensions
- Flush-mounted or threaded barrel fixing
- Long mechanical life
- Short differential travel
- Operating temperature -55°C to +100°C



Main specifications

Function	Connections	Flush-mounting 83 228 0	Threaded barrel fixing 83 229 0
		83 228 0	83 229 0
I (changeover)	W2 solder		
Electrical characteristics			
Rating nominal / 250 V AC (A)		5	5
Rating thermal / 250 V AC (A)		10	10
Mechanical characteristics			
Maximum operating force (N)		1.7	1.7
Min. Release force (N)		0.4	0.4
Max. permitted overtravel force (N)		4.5	4.5
Maximum rest position (mm)		2.4	7
Tripping point (mm)		1.95 ^{±0.25}	6.55 ^{±0.25}
Differential travel (mm)		0.13 ^{±0.06}	0.13 ^{±0.06}
Min. overtravel (mm)		0.15	0.15
Ambient operating temperature (°C)		-55 → +100	-55 → +100
Mechanical life (operations)		2 x 10 ⁶	2 x 10 ⁶
Contact gap (mm)		0.15	0.15
Weight (g)		0.7	1.7
Comments			
This microswitch does not have a physical stop for the operating device and for this reason we advise users not to exceed the permitted overtravel if they wish the product to continue operating with no change to any of its characteristics.			

Additional specifications

Components

- Cover : PBT
- Base : PA

Material

- Contacts : gold-plated silver
- Threaded barrel : nickel brass (for 83 229)

Product adaptations



- Special contacts
- Specific fixing
- Approvals : UL/CSA

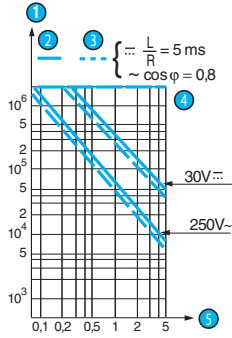
Principles

Single break changeover switch



Curves

Operating curve for types 83 228 0 - 83 229 0



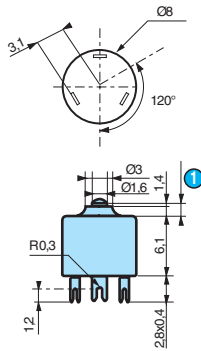
- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

These products are designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current circuits (5 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

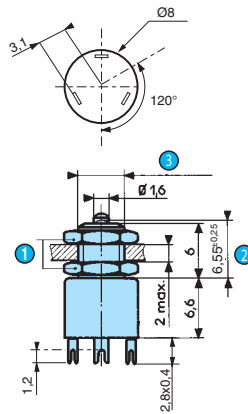
→ Product

83 228 0



- ① Tripping point $1.95^{+0.25}$

83 229 0



- ① 2 nuts 7
- ② Tripping point
- ③ M5 x 0.5 pitch

Other information

Mounting - Operation

See basic technical concepts

Sub-subminiatures

→ 83 141 0

- Very compact dimensions Short differential travel
- Operating temperature -50°C to +125°C
- Choice of actuators and fixing positions



Main specifications

		Plunger-operated 83 141 0
Function	Connections	83 141 0
I (changeover)	W2 solder	
Electrical characteristics		
Rating nominal / 250 V AC (A)		1
Rating thermal / 250 V AC (A)		8.5
Mechanical characteristics		
Maximum operating force (N)		2
Min. Release force (N)		0.4
Maximum total travel force (N)		2.1
Max. permitted overtravel force (N)		10
Rest position max. (mm)		8.9
Tripping point (mm)		8.4 ^{+0.20}
Differential travel (mm)		0.02 → 0.1
Min. overtravel (mm)		0.1
Ambient operating temperature (°C)		-50 → +125
Mechanical life (operations)		10 ⁵
Contact gap (mm)		0.3
Weight (g)		1

Additional specifications

Components

Material

- Case : glass-filled diallyl-phthalate resin
- Contacts : silver
- Terminals : gold-plated brass

Lever

- stainless steel

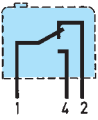
Product adaptations



- Special levers
- Approvals : UL/CSA

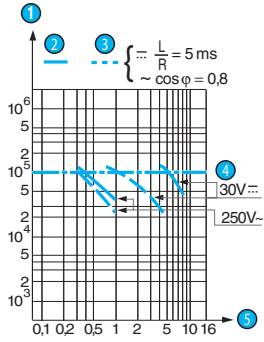
Principles

Single break changeover switch



Curves

Operating curve for type 83 141 0

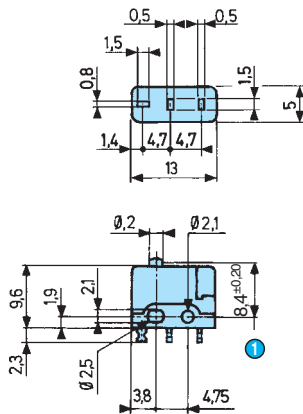


- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

Dimensions

→ Product

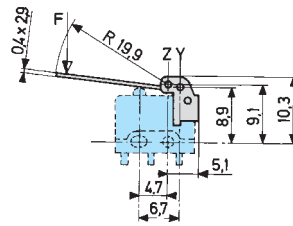
83 141 0



1 Tripping point

→ Actuators and fixing positions

Lever : mounting position



Standard mounting Z

Straight lever 55B



→ Actuators

Mounting position table

	Y	Z*
Tripping point	9,3 ^{±0,45}	9,2 ^{±0,65}
Operating force max.	1	0,8
Release force - min.	0,2	0,15
Pre-travel - max.	1,25	1,8
Differential travel	0,17 ^{±0,09}	0,25 ^{±0,11}
Total travel max.	1,6	2,25

* Except where otherwise indicated, the lever is mounted in position Z, which must always be done in our factory.

Other information

Mounting - Operation

See basic technical concepts

Subminiature

→ 83 132 / 83 133 / 83 134

- Double break switching
- Choice of actuators for symmetrical mounting
- Options for operation in stable positions



Main specifications

		Side outputs 83 132 0	Rear outputs 83 133 0	Output on front face 83 134 0
Function	Connections			
I (changeover)	W2	83 132 030	83 133 035	-
I (changeover)	X1	-	●	●
Electrical characteristics				
Rating nominal / 250 V AC (A)		5	5	5
Rating thermal / 250 V AC (A)		11	11	11
Mechanical characteristics				
Maximum operating force (N)		1.6	1.6	1.6
Min. Release force (N)		0.4	0.4	0.4
Max. permitted overtravel force (N)		10	10	10
Rest position max. (mm)		8.45	8.45	8.10
Tripping point (mm)		7.7 ^{±0.2}	7.7 ^{±0.2}	7.35 ^{±0.25}
Maximum differential travel (mm)		0.45	0.45	0.45
Min. overtravel (mm)		0.27	0.27	0.27
Ambient operating temperature (°C)		-20 → +125	-20 → +125	-20 → +125
Mechanical life (operations)		10 ⁷	10 ⁷	10 ⁷
Contact gap (mm)		0.3 x 2	0.3 x 2	0.3 x 2
Weight (g)		1.8	1.8	1.8

Additional specifications

Components

Material

- Case : glass-filled polyamide
- Contacts : silver
- Cupro-nickel terminals

Lever

- Flat : stainless steel
- Roller : polyamide

Accessories : stainless steel

Product adaptations



- Special levers
- Reinforced spring
- Approvals : UL - cUL

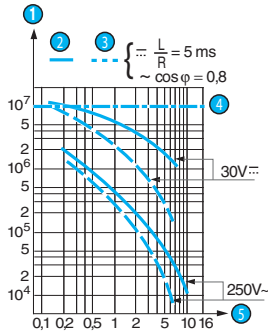
Principles

Double break changeover switch



Curves

Operating curve for types 83 132 0 - 83 133 0 - 83 134 0

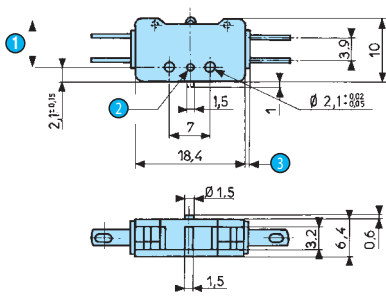


- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Dimensions

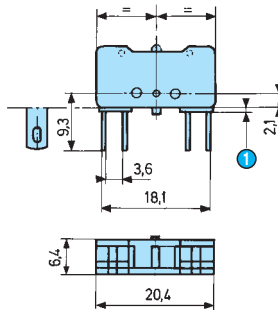
→ Product

83 132 0



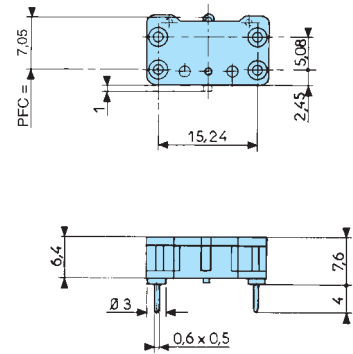
- ① OL = 7.4
- ② Ø1.5 depth 0.7
- ③ 2 plates 0.8

83 133 0



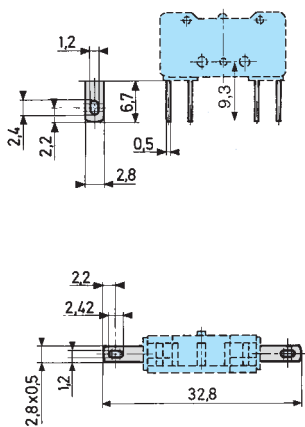
- ① 2 plates 0.8

83 134 0

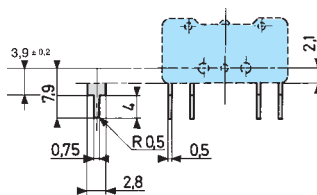


→ Connections

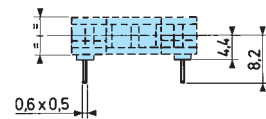
W2 solder (83 132 - 83 133)
tags can accept faston clips 2.8 x 0.5 mm



X1 for printed circuit boards (83 132 - 83 133)

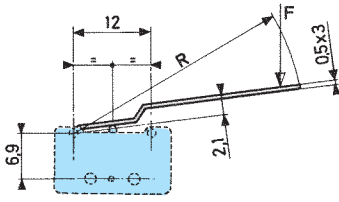


X1 for printed circuit board (83 134)

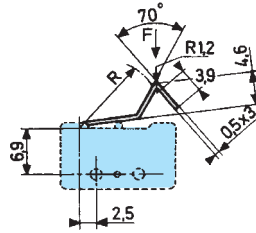


→ Actuators and fixing positions

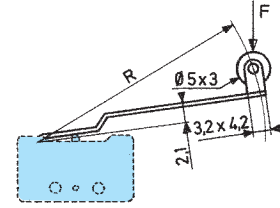
54A



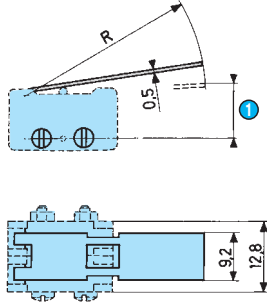
54B



54E

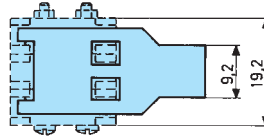


54A2



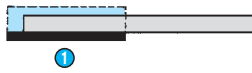
1 Tripping point

54A3



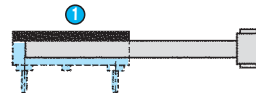
→ Mounting accessories

For 83 132 0 and 83 133 0



1 Cover

For 83 134 0



1 Cover

Actuators and fixing positions

Part numbers for standard actuators		70 514 175	70 514 194	70 514 181	70 514 182
Actuators		Plain 54A R14.75	Plain 54A R35.75	Tip-mounted in-line roller 54ER7.5	Tip-mounted in-line roller 54ER14.1
		83 132 0 83 133 0 83 134 0	83 132 0 83 133 0 83 134 0	83 132 0 83 133 0 83 134 0	83 132 0 83 133 0 83 134 0
Tripping point		9.5 ^{±0.8} 9.2 ^{±0.8}	10 ^{±1.5} 9.7 ^{±0.15}	14.2 ^{±0.3} 13.9 ^{±0.3}	15.5 ^{±0.8} 15.2 ^{±0.8}
Operating force max. N		0.8	0.34	1.6	0.8
Release force min. N		0.16	0.06	0.32	0.17
Pre-travel max. mm		2.15	5.15	1.1	2.05
Differential travel mm		1 ^{±0.3}	2.1 ^{±0.65}	0.5 ^{±0.15}	0.95 ^{±0.3}
Total travel max. mm		2.8	6.8	1.45	1.45
Actuators		54BR13.17	2-pole 54A2 F30	3-pole 54A3 F30	Side fixing plate (0.4 mm thick) 54Y
		83 132 0 83 133 0 83 134 0	83 132 0 83 133 0 83 134 0	83 132 0 83 133 0 83 134 0	
Tripping point		12.7 ^{±0.8} 12.4 ^{±0.8}	8.8 ^{±0.8}	8.8 ^{±0.8}	
Operating force max. N		0.85	0.8	1.2	
Release force min. N		0.18	0.16	0.24	
Pre-travel max. mm		2.05	4.3	4.3	
Differential travel mm		0.95 ^{±0.3}	2 ^{±0.55}	2 ^{±0.55}	
Total travel max. mm		2.7	5.75	5.75	

Unless mentioned specifically, the levers are mounted in the position illustrated on the dimension diagrams (standard mounting). We recommend that these levers are assembled in our workshops.

Other information

Mounting - Operation
See basic technical concepts

Subminiature

→ V4

- Nominal ratings 0.1 A to 10 A/250 VAC
- Minimum rating 1 mA/4 VDC
- Operating temperature up to +125°C
- Conforming to standards EN 61058 and UL 1054
- Choice of actuators with 2 possible fixing positions



Main specifications

		Standard 83 170 0	Low force 83 170 4	Dual-current 83 170 8	Dual-current low force 83 170 9
Function	Connections				
I (changeover)	W2	83 170 002	●	83 170 802	●
I (changeover)	W7A5	83 170 005	●	83 170 805	●
I (changeover)	X1	83 170 008	●	83 170 808	●
I (changeover)	X1S - X2 - X2S - X3 - X3S	●	●	●	●
R (normally closed)	W2 - W7A5	●	●	●	●
C (normally open)	W2 - W7A5	●	●	●	●
Electrical characteristics					
Rating nominal / 250 V AC (A)		10	5	0.1	0.1
Rating thermal / 250 V AC (A)		12.5	6	6	6
Mechanical characteristics					
Maximum operating force (N)		1.5	0.6	1.5	0.6
Min. Release force (N)		0.3	0.1	0.3	0.1
Maximum total travel force (N)		1.8	1	1.8	1
Max. permitted overtravel force (N)		10	10	10	10
Rest position max. (mm)		9.2	9.2	9.2	9.2
Tripping point (mm)		8.4 ^{±0.3}	8.4 ^{±0.3}	8.4 ^{±0.3}	8.4 ^{±0.3}
Maximum differential travel (mm)		0.15	0.15	0.15	0.15
Min. overtravel (mm)		0.5	0.5	0.5	0.5
Ambient operating temperature (°C)		-20 → +125	-20 → +125	-20 → +125	-20 → +125
Mechanical life (operations)		10 ^{7*}	3.10 ⁷	10 ⁶	3.10 ⁷
Contact gap (mm)		0.4	0.4	0.4	0.4
Weight (g)		1.7	1.7	1.7	1.7
Comments					

* For 2/3 of the overtravel

Additional specifications

Components

Material

- Case : polyester UL 94 VO
- Button : Glass-filled polyamide
- Contacts : AgNi, gold-plated AgNi (dual-current)
- Terminals : cupro-nickel (except W7A5 in brass)

Levers

- Flat : stainless steel
- Roller : stainless steel, polyamide roller

Approvals

NF - UL - cUL

Product adaptations

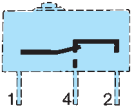


- Special levers
- Special connections

To order, see page 12

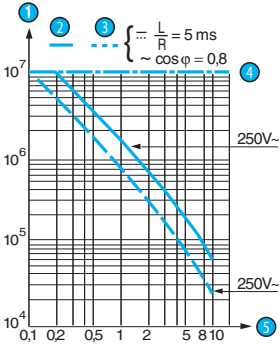
Principles

Single break changeover switch

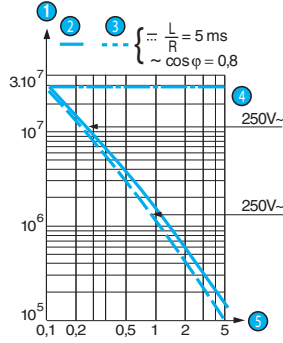


Curves

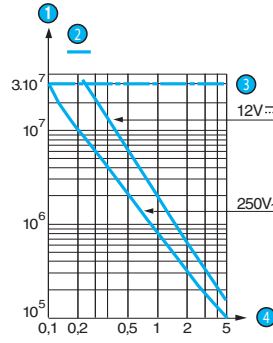
Operating curve for type 83 170 0



Operating curve for type 83 170 4



Operating curve for types 83 170 8/83 170 9



- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

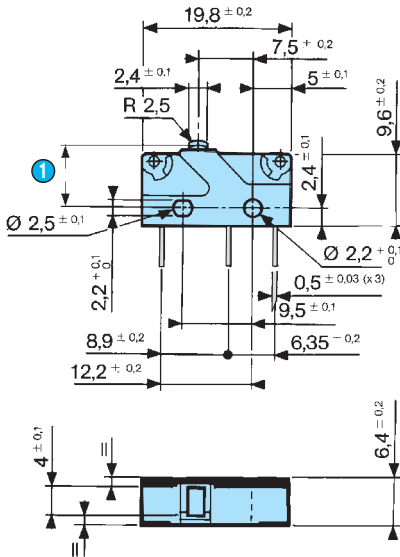
- 1 Number of cycles
- 2 Resistive circuit
- 3 Mechanical life limit
- 4 Current in Amps

Models 83 170 8 and 83 170 9 are designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current (5 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

→ Product

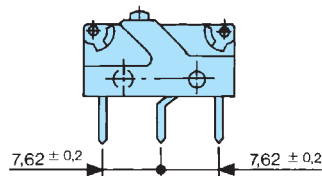
83 170 Asymmetrical version



1 OL = 7.6

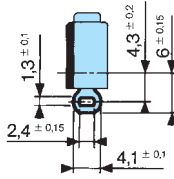
Fixing with M2 screws
Recommended tightening torque : 2 cm daN

83 170 Symmetrical version

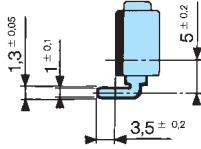


→ Connections

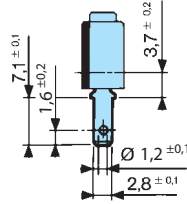
W2



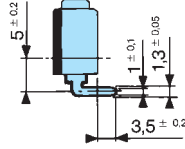
X2 - X2S



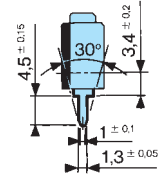
W7A5



X3 - X3S

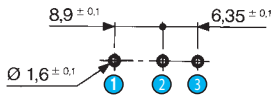


X1 - X1S



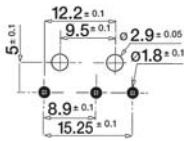
→ Drilling

Printed circuit board mounting
Asymmetrical X1 - X2 - X3

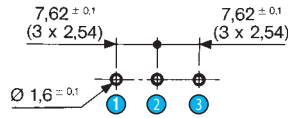


- 1 1.C
- 2 4.NO
- 3 2.NC

Mounting on a printed circuit board
with fixing pins
Asymmetrical

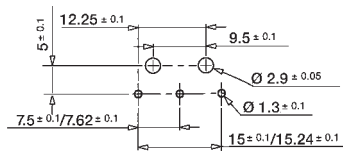


Printed circuit board mounting
Symmetrical X1S - X2S - X3S

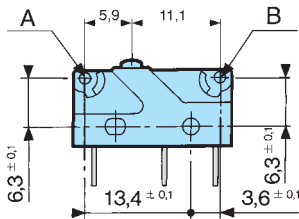


- 1 1.C
- 2 4.NO
- 3 2.NC

Mounting on a printed circuit board
with fixing pins
Symmetrical



→ Actuator mounting positions



Fixing position

Except where otherwise indicated, levers are supplied unmounted.

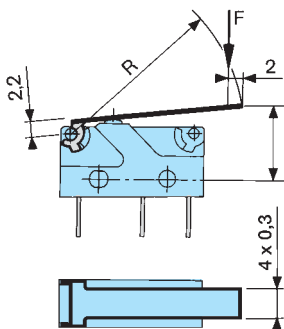
For factory mounting, specify fixing position A or B.

To calculate force : divide the switch force by the coefficient in the table.

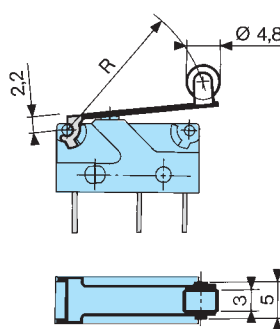
To calculate travel : multiply the switch travel by the same coefficient.

→ Actuators

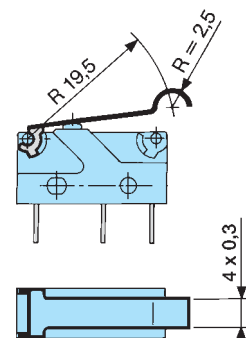
170A



170E

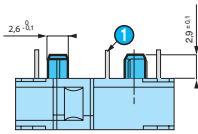


170F



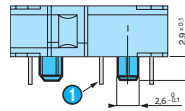
→ Mounting accessories

Fixing pins








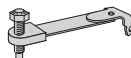
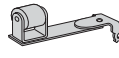
1 Output on unit side : X2

Fixing pins



1 Output on cover side : X3

Actuators and fixing positions

Part numbers for standard actuators	79 253 327		79 253 326		79 253 328		79 218 454		79 253 329	
Actuators	Flat 170A R18.3		Flat 170A F24		Flat 170A R41		Roller 170E R20		Dummy roller 170F	
										
Fixing positions										
Coefficient	A	B	A	B	A	B	A	B	A	B
Tripping point	3	1.5	4	2	7	3.5	3	1.5	3	1.5
	10 ±1.4	9.2 ±0.9	10.7 ±1.7	9.6 ±1	12.7 ±3	10.6 ±1.8	15.5 ±1.4	14.5 ±0.9	12.9 ±1.5	11.9 ±1.1
Levers	Screw 170D		Transverse roller 170EL							
										
Characteristics available on request										

Other information

Mounting - Operation

See basic technical concepts

Subminiature

→ V4 Mushroom-head button

- Nominal ratings 0.1 A to 10 A/250 VAC
- Minimum rating 1 mA/4 VDC
- Operating temperature up to +125°C
- Operated via multidirectional action
- Conforming to standards EN 61058 and UL 1054
- Choice of actuators with 2 possible fixing positions



Main specifications

		Standard 83 170 0	Low force 83 170 4	Dual-current 83 170 8	Dual-current 83 170 9
Function	Connections				
I (changeover)	W2 - W7A5 - X1 - X1S - X2 - X2S - X3 - X3S	•	•	•	•
R (normally closed)	W2 - W7A5	•	•	•	•
C (normally open)	W2 - W7A5	•	•	•	•
Electrical characteristics					
Rating nominal / 250 V AC (A)		10	5	0.1*	0.1*
Rating thermal / 250 V AC (A)		12.5	6	6	6
Mechanical characteristics					
Maximum operating force (N)		1.5	0.6	1.5	0.6
Min. Release force (N)		0.3	0.1	0.3	0.1
Maximum total travel force (N)		1.8	1	1.8	1
Max. permitted overtravel force (N)		10	10	10	10
Rest position max. (mm)		10.8	10.8	10.8	10.8
Tripping point (mm)		9.9 ^{+0.3}	9.9 ^{+0.3}	9.9 ^{+0.3}	9.9 ^{+0.3}
Maximum differential travel (mm)		0.15	0.15	0.15	0.15
Min. overtravel (mm)		0.5	0.5	0.5	0.5
Ambient operating temperature (°C)		-20 → +125	-20 → +125	-20 → +125	-20 → +125
Mechanical life (operations)		10 ^{6**}	10 ⁶	10 ^{6**}	10 ⁶
Contact gap (mm)		0.4	0.4	0.4	0.4
Weight (g)		1.7	1.7	1.7	1.7
Comments					

* see operating curves
** for 2/3 of the overtravel

Additional specifications

Components

Material

- Case : polyester UL 94 VO
- Button : glass-filled polyamide
- Contacts : nickel silver - gold alloy (dual-current)
- Terminals : cupro-nickel except W7A5 in brass

Levers

- Flat : stainless steel
- Roller : stainless steel, polyamide roller

Approvals : NF - UL - cUL

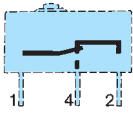
Product adaptations



- Special connections

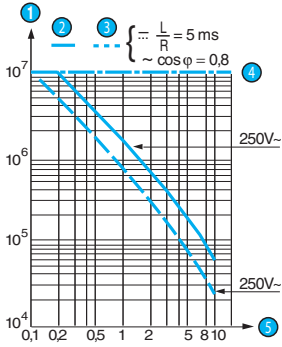
Principles

Single break changeover switch



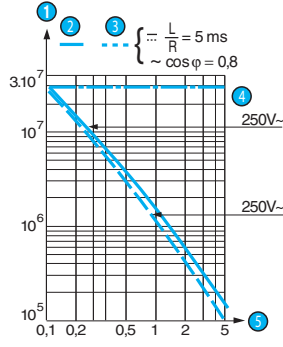
Curves

Operating curve for type 83 170 0



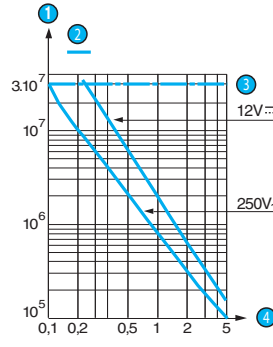
- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

Operating curve for type 83 170 4



- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

Operating curve for types 83 170 8/83 170 9



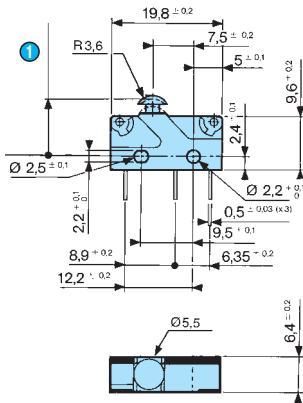
- 1 Number of cycles
- 2 Resistive circuit
- 3 Mechanical life limit
- 4 Current in Amps

Models 83 170 8 and 83 170 9 are designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current (5 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

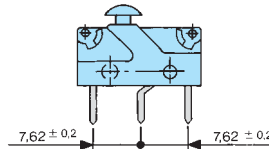
→ Product

83 170 Asymmetrical version



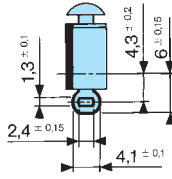
1 OL : 9.1 max.

83 170 Symmetrical version

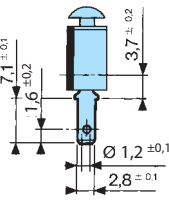


→ Connections

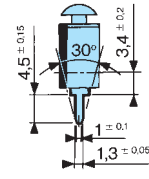
W2



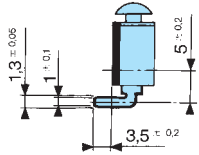
W7A5



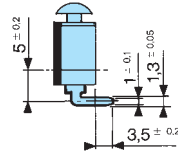
X1 - X1S



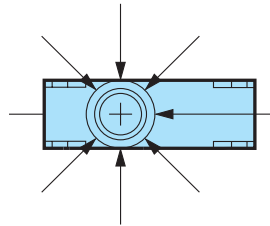
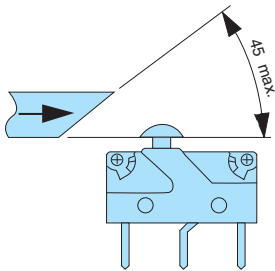
X2 - X2S



X3 - X3S

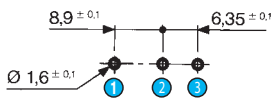


Recommendations for operation from the side



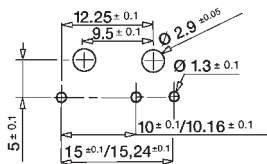
→ Drilling

Printed circuit board mounting
Asymmetrical X1 - X2 - X3

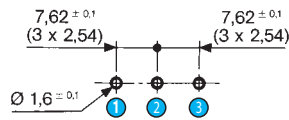


- ① 1.C
- ② 4.NO
- ③ 2.NC

Mounting on a printed circuit board
with fixing pins
Asymmetrical

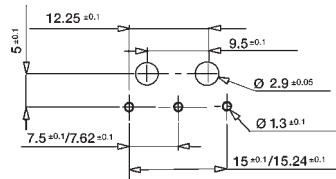


Printed circuit board mounting
Symmetrical X1S - X2S - X3S



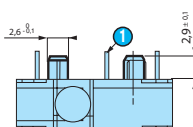
- ① 1.C
- ② 4.NO
- ③ 2.NC

Mounting on a printed circuit board
with fixing pins
Symmetrical



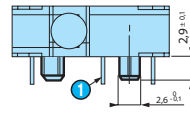
→ Mounting accessories

Fixing pins



- ① Output on unit side : X2

Fixing pins



- ① Output on cover side : X3

Other information

Mounting - Operation
See basic technical concepts

Miniature

→ V3

- Nominal ratings 0.1 A to 20 A/250 VAC
- Operating temperature up to +125°C
- Conforming to EN 61058 and UL 1054
- Choice of actuators with 4 possible fixing positions



Main specifications

		High release force 83 161 1	High-current 83 161 2
Function	Connections		
I (changeover)	W2	83 161 102	●
I (changeover)	W3	83 161 118	●
I (changeover)	W6A5*	83 161 110	●
I (Changeover)	W3R5* - W5 - W6D8* - W7A5 - 2W7A8*	●	●
R (Normally closed)	W2 - W3 - W3R5* - W5 - W6A5* - W6D8* - W7A5 - 2W7A8*	●	●
C (Normally open)	W2 - W3 - W3R5* - W5 - W6A5* - W6D8* - W7A5 - 2W7A8*	●	●
Electrical characteristics			
Rating nominal / 250 V AC (A)		16	20
Rating thermal / 250 V AC (A)		20	22
Mechanical characteristics			
Maximum operating force (N)		3	1
Min. Release force (N)		1	0.2
Maximum total travel force (N)		4.5	2.5
Max. permitted overtravel force (N)		20	20
Maximum rest position (mm)		16.1	16.1
Tripping point (mm)		14.7 ^{±0.4}	14.7 ^{±0.4}
Maximum differential travel (mm)		0.35	0.35
Min. overtravel CRA (mm)		1.1	1.1
Ambient operating temperature (°C)		-20 → +125	-20 → +125
Mechanical life for 2/3 CRA (operations)		10 ⁷	2.5 x 10 ⁵
Contact gap (mm)		0.4	0.4
Weight (g)		5.6	5.6
Comments			
* for 83 161 6 : W6A5 - W6D8 - W3R5 - 2W7A8 : please consult us			

Additional specifications

Components

Material

- Housings : polyamide or polyester
- Button : polyamide
- Contacts : AgNi

Levers

- Flat : stainless steel
- Roller : stainless steel, glass-filled polyamide roller
- Other polyamides

Approvals : NF

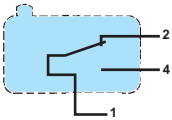
Product adaptations



- Special levers
- Special connections
- Specific fixing
- High operating temperature
- Special operating force
- Approvals : UL - cUL

Principles

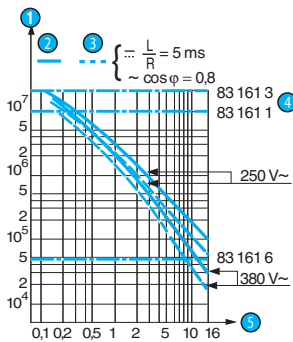
Single break changeover switch



Standard 83 161 3	Low force 83 161 4	Very low force 83 161 5	Very low force 83 161 5 SP 4136	Wide contact gap 83 161 6
83 161 301	•	83 161 502	•	•
83 161 338	•	83 161 501	•	•
83 161 304	•	83 161 503	•	•
•	•	•	•	•
•	•	•	•	•
•	•	•	•	•
16	10	4	4	12
20	12	5	5	15
0.8	0.5	0.25	0.15	5
0.2	0.1	0.05	0.04	0.5
2	1.5	0.40	0.2	6
20	20	20	20	20
16.2	16.2	16.3	16.3	16.1
14.7 ^{+0.3}	14.7 ^{+0.4}	14.7 ^{+0.4}	14.7 ^{+0.3}	14.5 ^{+0.4}
0.35	0.35	0.35	0.35	0.8
1.2	1.2	1.1	1.2	0.9
-20 → +125	-20 → +125	-20 → +125	-20 → +125	-20 → +125
2 x 10 ⁷	3 x 10 ⁷	5 x 10 ⁷	5 x 10 ⁷	5 x 10 ⁴
0.4	0.4	0.4	0.4	3.2
5.6	5.6	5.6	5.6	5.6

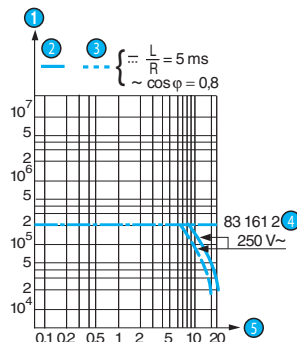
Curves

Operating curve for types
83 161 1 / 83 161 3 / 83 161 6



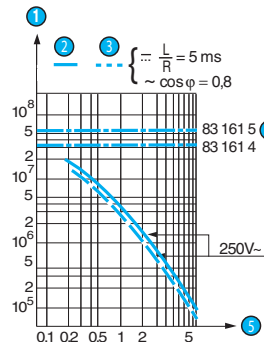
- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Operating curve for type 83 161 2



- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Operating curve for types 83 161 4 / 83 161 5 / 83 161 5 SP 4136

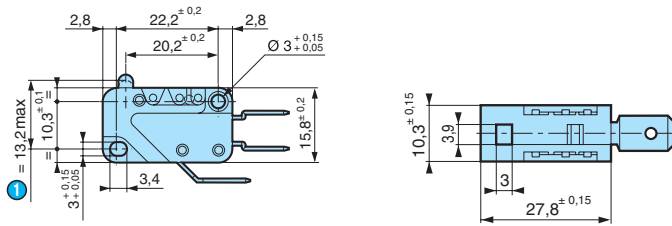


- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Dimensions

→ Product

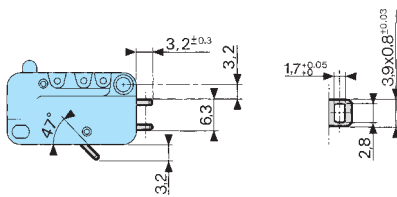
83 161



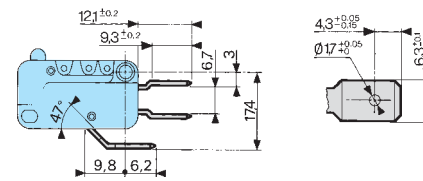
1 OL

→ Connections

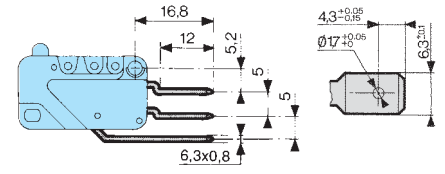
W2 solder



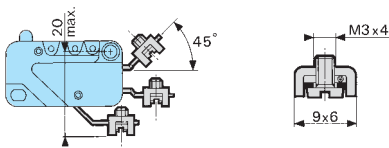
W3 for 6.35 mm clips (6.3 x 0.8)



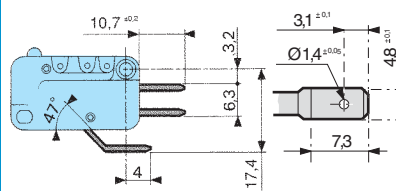
W3R5 for 6.35 mm clips (6.3 x 0.8)



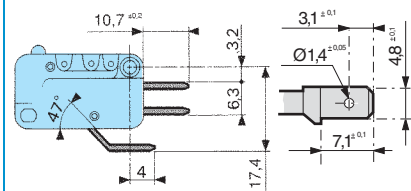
W5 screw



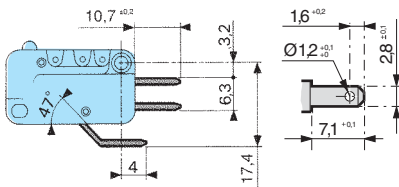
W6A5 for 4.8 mm clips (4.8 x 0.5)



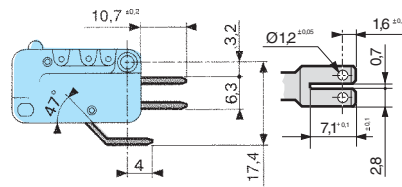
W6D8 for 4.8 mm clips (4.8 x 0.8)



W7A5 for 2.8 mm clips (2.8 x 0.5)

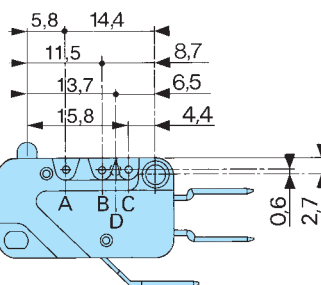
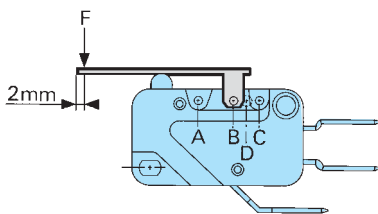


2W7A8 for 2.8 mm clips (2.8 x 0.8)



→ Actuator mounting positions

Levers



To calculate force

Divide the switch force by the coefficient given in the table.

To calculate travel

Multiply the switch travel by the same coefficient.

Example :

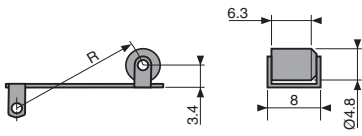
83 161 3 with lever 161 A - R 25.4 position A (coeff. 4)

Operating force : $0.8 : 4 = 0.2 \text{ N}$

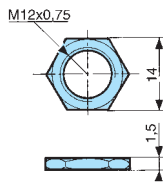
Pre-travel : $1.4 \times 4 = 5.6 \text{ mm}$

→ Actuators

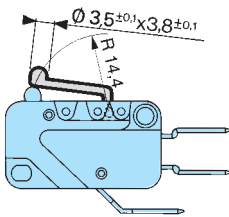
161 E



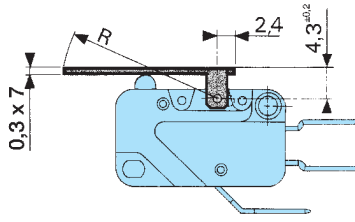
Nut 70 602 118



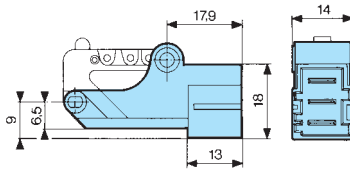
161 V



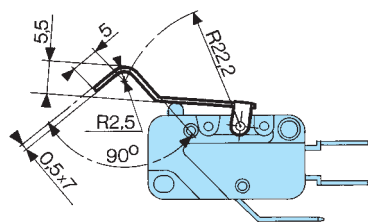
161 A



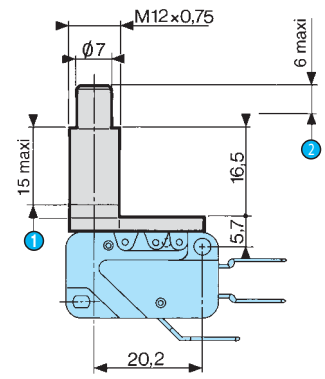
Housing 161 J for connections W3 R5



161 F



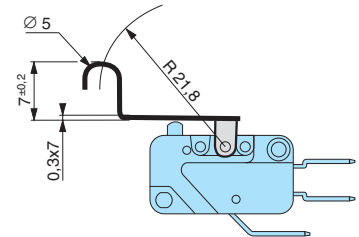
161 L








- ① Thread
- ② Total travel


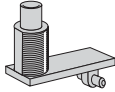
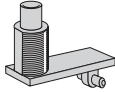

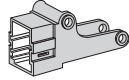

Nut thickness	Max. torque
1,5 mm	5 Cm N
2 mm	7 Cm N
2,5 mm	10 Cm N

161 G



Actuators and fixing positions

Part numbers for standard actuators	79 215 740		70 507 524			79 215 742		79 507 529			79 507 528	
Actuators	Plain 161A R14,2		Plain 161A R25,4			Roller 161E R13,6		Roller 161E R24,1			Dummy roller 161F R22,2	
												
Fixing positions	A	B	A	B	C	A	B	A	B	C	A	B
Coefficient	2	1	4	2	1,5	2	1	4	2	1,5	3	1,8
Tripping point (except 83 161 6)	15,2 ^{±1}	15,2 ^{±0,45}	15,2 ^{±25}	15,2 ^{±1}	15,2 ^{±0,8}	20,5 ^{±1,5}	20,5 ^{±0,8}	20,5 ^{±29}	20,5 ^{±1,5}	20,5 ^{±1,2}	20,4 ^{±2}	20,4 ^{±0,7}
Tripping point 83 161 6	14,8 ^{±1}	15 ^{±0,45}	14,4 ^{±25}	14,8 ^{±1}	14,9 ^{±0,8}	20,1 ^{±1,5}	20,3 ^{±0,8}	19,7 ^{±29}	20,1 ^{±1,5}	20,2 ^{±1,2}	20,2 ^{±2}	20,2 ^{±2}

Part numbers for standard actuators	79 218 651												
Actuators	Dummy roller 161G R21,8		**Telescopic plunger 161 L			Manual action		161V		Housing 161J		Nut for 161L Part no.: 70 602 118	
													
Fixing positions	A	B	D			D		D		D		D	
Coefficient	3	1,8	1			1		1		1		1	
Tripping point (except 83 161 6)	21,7 ^{±2}	21,7 ^{±0,7}	21,5 ^{±1}			18,35 ^{±0,45}		18,35 ^{±0,45}		18,35 ^{±0,45}		18,35 ^{±0,45}	
Tripping point 83 161 6	21,5 ^{±2}	21,5 ^{±0,7}	21,5 ^{±1}			18,35 ^{±0,45}		18,35 ^{±0,45}		18,35 ^{±0,45}		18,35 ^{±0,45}	

Except where otherwise indicated, plain and roller levers are supplied unmounted.

For factory mounting, specify fixing position A, B or C.

** For 83 161 1, 83 161 2, 83 161 3, 83 161 6 mounted in factory (supplied without nut)

Other information

Mounting - Operation

See basic technical concepts

Miniature

→ V3 Dual-current

- Minimum rating 1 mA/4 VDC
- Operating temperature up to +125°C
- Conforming to EN 61058 and UL 1054
- Choice of actuators with 4 possible fixing positions



Main specifications

		Dual-current 83 161 8	Dual-current very low force 83 161 9	Ultra light dual-current 83 161 9 SP 4136
Function	Connections			
I (Changeover)	W2	83 161 801	●	●
I (Changeover)	W3	83 161 806	●	●
I (Changeover)	W6A5	83 161 812	●	●
I (Changeover)	W3R5 - W5 - W6D8 - W7A5 - 2W7A8	●	●	●
R (Normally closed)	W2 - W3 - W3R5 - W5 - W6A5 - W6D8 - W7A5 - 2W7A8	●	●	●
C (Normally open)	W2 - W3 - W3R5 - W5 - W6A5 - W6D8 - W7A5 - 2W7A8	●	●	●
Electrical characteristics				
Rating nominal / 250 V AC (A)		0.1	0.1	0.1
Rating thermal / 250 V AC (A)		6	6	5
Mechanical characteristics				
Maximum operating force (N)		0.8	0.25	0.15
Min. Release force (N)		0.2	0.05	0.04
Maximum total travel force (N)		2	0.40	0.2
Max. permitted overtravel force (N)		20	20	20
Maximum rest position (mm)		16.2	16.3	16.3
Tripping point (mm)		14.7 ^{±0.3}	14.7 ^{±0.4}	14.7 ^{±0.3}
Maximum differential travel (mm)		0.35	0.35	0.35
Min. overtravel CRA (mm)		1.2	1.1	1.2
Ambient operating temperature (°C)		-20 → +125	-20 → + 125	-20 → +125
Mechanical life for 2/3 CRA (operations)		2 x 10 ⁷	5 x 10 ⁷	5 x 10 ⁷
Contact gap (mm)		0.4	0.4	0.4
Weight (g)		5.6	5.6	5.6

Additional specifications

Components

Material

- Housings : polyamide or polyester
- Button : polyamide
- Contacts : gold alloy

Levers

- Flat : stainless steel
- Roller : stainless steel, glass-filled polyamide roller
- Other polyamides

Approvals : NF

Product adaptations

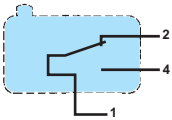


- Special levers
- Special connections
- Specific fixing
- High operating temperature
- Special operating force
- Approvals : UL - cUL

To order, see page 12

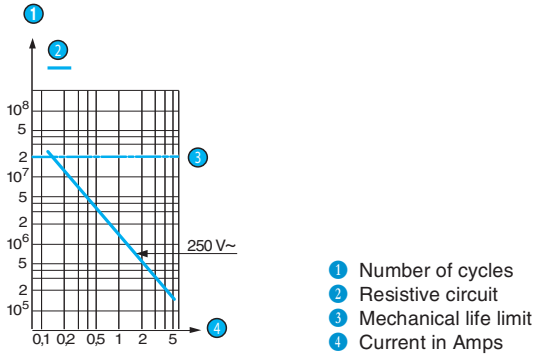
Principles

Single break changeover switch

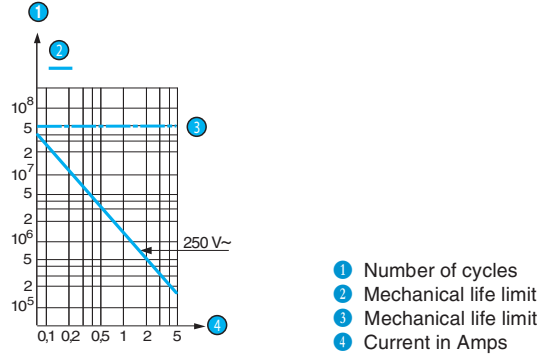


Curves

Operating curve for type 83 161 8



Operating curve for types 83 161 9 and 83 161 9 SP 4136



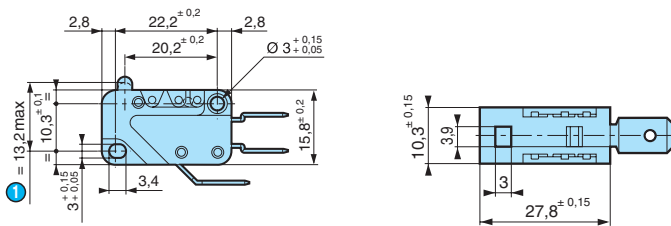
For types 83 161 8 - 9 and 9 SP 4136 Dual-current

These models are designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current (5 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

→ Product

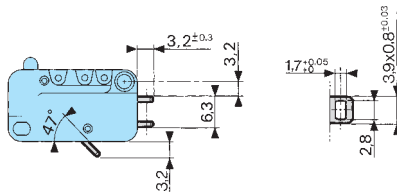
83 161



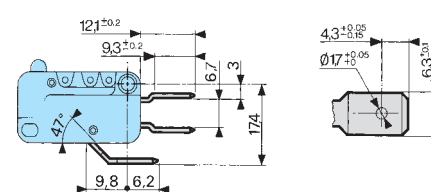
1 OL

→ Connections

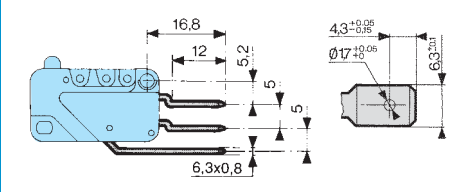
W2 solder



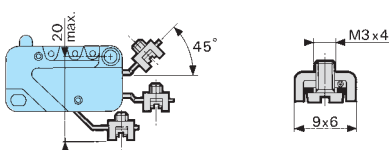
W3 (6.3 x 0.8) for 6.35 mm clips



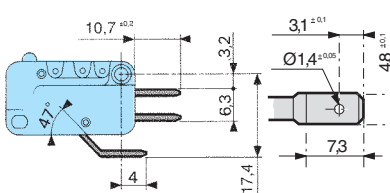
W3R5 (6.3 x 0.8) for 6.35 mm clips



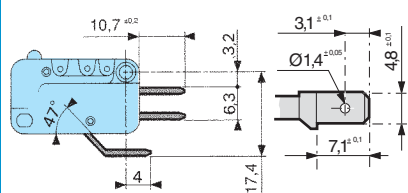
W5 screw



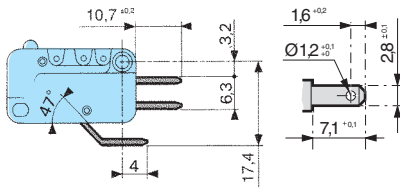
W6A5 (4.8 x 0.5) for 4.8 mm clips



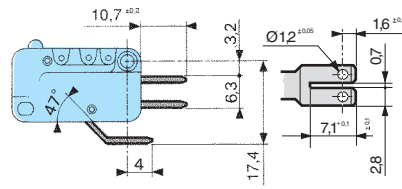
W6D8 (4.8 x 0.8) for 4.8 mm clips



W7A5 (2.8 x 0.5) for 2.8 mm clips

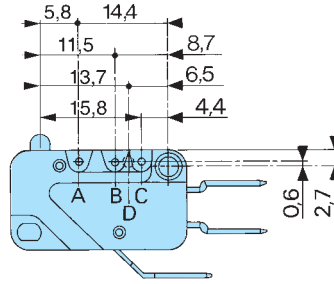
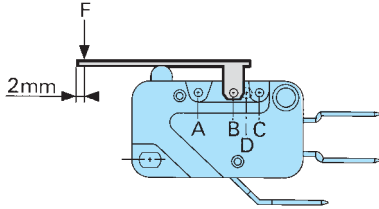


2W7A8 2 x (2.8 x 0.8) for 2.8 mm clips



→ Actuator mounting positions

Levers



To calculate force

Divide the switch force by the coefficient given in the table.

To calculate travel

Multiply the switch travel by the same coefficient.

Example :

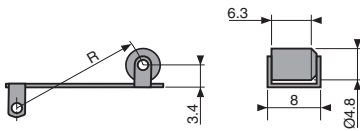
83 161 8 with lever 161 A - R 25.4 position A (coeff. 4)

Operating force : $0.8 : 4 = 0.2 \text{ N}$

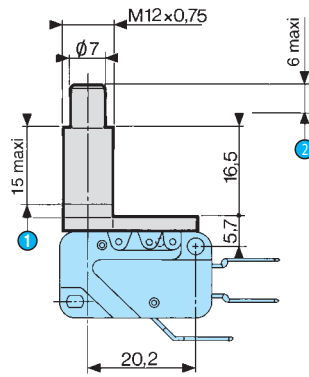
Pre-travel : $1.4 \times 4 = 5.6 \text{ mm}$

→ Actuators

161 E



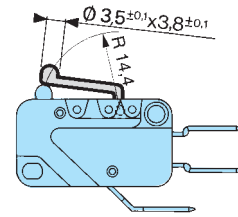
161 L



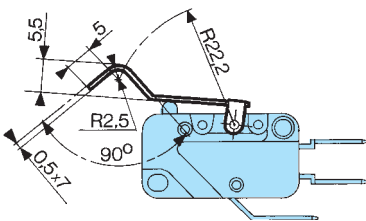
- ① Thread
- ② Total travel

Nut thickness	Max. torque
1,5 mm	5 Cm N
2 mm	7 Cm N
2,5 mm	10 Cm N

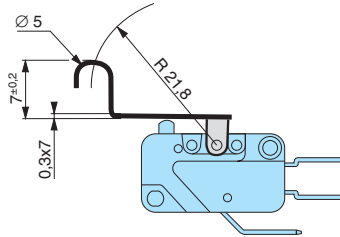
161 V



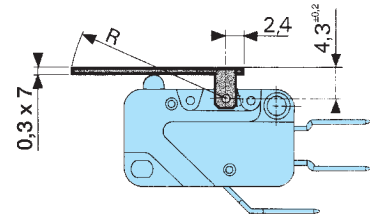
161 F



161 G

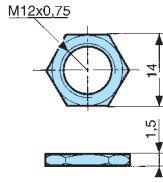


161 A

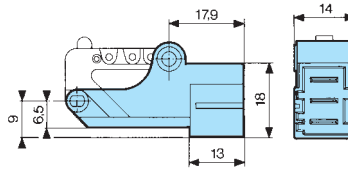


→ Mounting accessories

Nut 70 602 118



Housing 161 J for connections W3 R5



Actuators and fixing positions

Part numbers for standard actuators	79 215 740		70 507 524			79 215 742		79 507 529			79 507 528	
Actuators	Plain 161A R14,2		Plain 161A R25,4			Roller 161ER13,6		Roller 161ER24,1			Dummy roller 161F R22,2	
Fixing positions	A	B	A	B	C	A	B	A	B	C	A	B
Coefficient	2	1	4	2	1,5	2	1	4	2	1,5	3	1,8
Tripping point (except 83 161 6)	15,2 ±1	15,2 ±0,45	15,2 ±2,5	15,2 ±1	15,2 ±0,8	20,5 ±1,5	20,5 ±0,8	20,5 ±2,9	20,5 ±1,5	20,5 ±1,2	20,4 ±2	20,4 ±0,7
Tripping point 83 161 6	14,8 ±1	15 ±0,45	14,4 ±2,5	14,8 ±1	14,9 ±0,8	20,1 ±1,5	20,3 ±0,8	19,7 ±2,9	20,1 ±1,5	20,2 ±1,2	20,2 ±2	20,2 ±2

Part numbers for standard actuators	79 218 651						
Actuators	Dummy roller 161G R21,8		**Telescopic plunger 161 L	Manual action	161V	Housing 161J	Nut for 161L Part no.: 70 602 118
Fixing positions	A	B	D		D		
Coefficient	3	1,8	1		1		
Tripping point (except 83 161 6)	21,7 ±2	21,7 ±0,7	21,5 ±1		18,35 ±0,45		
Tripping point 83 161 6	21,5 ±2	21,5 ±0,7	21,5 ±1				

Except where otherwise indicated, plain and roller levers are supplied unmounted.
 For factory mounting, specify fixing position A, B or C.
 ** For 83 161 1, 83 161 2, 83 161 3, 83 161 6 mounted in factory (supplied without nut)

Other information

Mounting - Operation
 See basic technical concepts

Miniature

→ 83 160

- Nominal ratings up to 16 A/250 VAC
- Self-cleaning contacts
- 3 mm contact gap for type 83 160 6
- High DC switch rating for type 83 160 6 SP 3697
- Choice of actuators
- Approvals NF - UL (except 83 160 6 SP 3697)



Main specifications

		Standard 83 160 0
Function	Connections	83 160 006
I (changeover)	W3	●
I (changeover)	W2 - W6 - X1 *	●
R (normally closed)	W2 - W3 - W6 - X1 *	●
C (normally open)	W2 - W3 - W6 - X1 *	●
Electrical characteristics		
Rating nominal / 250 V AC (A)		16
Rating thermal / 250 V AC (A)		20
Rating nominal / 250 V DC (A)		-
Rating thermal / 250 V DC (A)		-
Mechanical characteristics		
Maximum operating force (N)		4
Min. Release force (N)		1.5
Maximum total travel force (N)		6.5
Max. permitted overtravel force (N)		20
Rest position max. (mm)		15.6
Tripping point (mm)		14.8 ^{+0.3}
Maximum differential travel (mm)		0.3
Min. overtravel CRA (mm)		1.3
Ambient operating temperature (°C)		-20 → +125
Mechanical life for 2/3 CRA (operations)		10 ⁷
Contact gap (mm)		1.2
Weight (g)		6.7
Comments		
* X1 for 83 160 6 and 83 160 6 SP 3697 : please consult us		

Additional specifications

Components

Material

- Case : 83 160 0, 3, 4 and 6 polyamide UL94VO.
- Contacts : nickel silver

Lever

- stainless steel
- polyamide roller

Approvals : NF

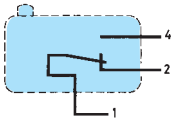
Product adaptations



- Special levers
- Approvals : NF - UL for 83 160 6 SP 3697

Principles

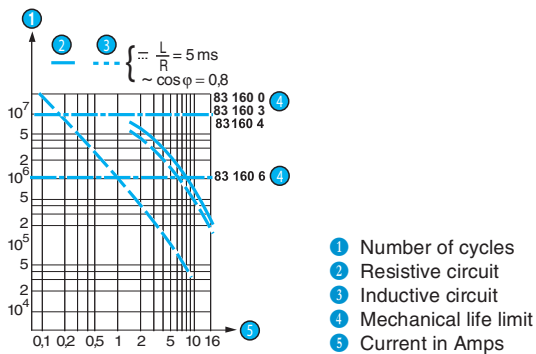
Single break changeover switch



Reduced force 83 160 3	Low force 83 160 4	3 mm contact gap 83 160 6	High DC switch rating 83 160 6 SP 3697
83 160 301	83 160 401	•	•
•	•	•	•
•	•	•	•
•	•	•	•
10	6	16	-
15	10	20	-
-	-	-	5
-	-	-	5
2	1	5	5
0.6	0.3	1	1
3	1.5	7	7
20	20	20	20
15.6	15.6	15.7	15.7
14.8 ^{±0.3}	14.7 ^{±0.3}	14.6 ^{±0.4}	14.6 ^{±0.4}
0.4	0.35	0.7	0.7
1.3	1.3	1	1
-20 → +125	-20 → +125	-20 → +125	-20 → +125
10 ⁷	10 ⁷	10 ⁶	10 ⁶
1.2	1.2	3.2	3.2
6.7	6.7	6.7	6.7

Curves

Operating curve for types 83 160 0 / 3 / 4 / 6



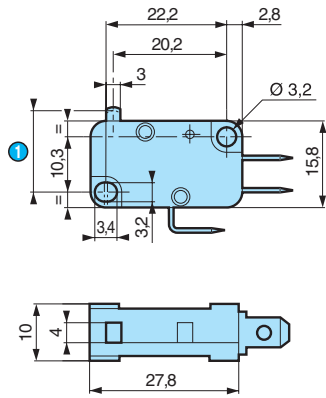
83 160 6 SP 3697

at 250 VDC 1 A L/R 5 ms = 15000 cycles
 at 130 VDC 2.6 A L/R 5 ms = 15000 cycles

Dimensions

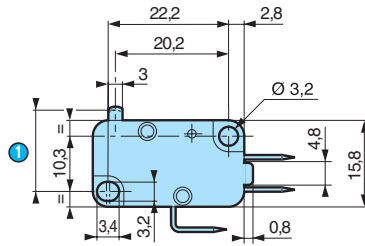
→ Product

83 160 0 / 3 / 4 / 6



① OL = 13.2 max.

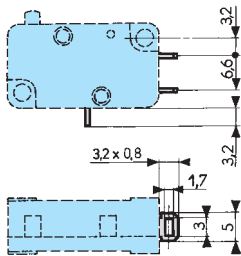
83 160 6 SP 3697



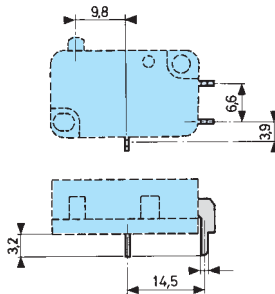
① OL = 13.2 max.

→ Connections

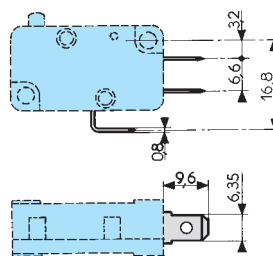
W2 solder



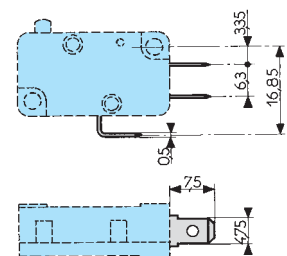
X1 printed circuit board



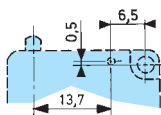
W3 for 6.35 mm clips



W6 for 4.75 mm clips

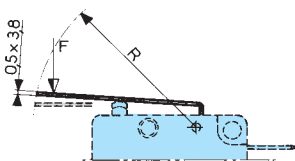


→ Actuator mounting positions

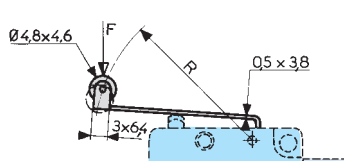


→ Actuators

153 AX



153 EX



Actuators and fixing positions

Part numbers for standard actuators

70 545 0 / 153 A F29.7

70 545 0 / 153 ER15,8

70 545 0 / 153 EF28.7

Actuators

Flat 153 AX F29.7

Roller 153 EX R15,8

Roller 153 EX F28.7



		83 1600	83 1603	83 1606	83 1600	83 1603	83 1606	83 1600	83 1603	83 1606
Fixing positions	mm	15.3 ^{+0.5}	15.3 ^{+0.5}	14.4 ^{+0.6}	20.5 ^{+0.45}	20.5 ^{+0.45}	20.3 ^{+0.55}	20.5 ^{+0.65}	20.5 ^{+0.65}	19.6 ^{+0.75}
Operating force - max.	N	2	1	2.6	4	2	5	2	1	2.6
Release force - min.	N	0.4	0.25	0.3	1	0.55	0.75	0.4	0.25	0.3
Pre-travel - max.	mm	2.5	2.5	3.1	1.2	1.2	1.4	2.5	2.5	3.1
Differential travel max.	mm	0.6	0.8	1.5	0.3	0.4	0.7	0.6	0.8	1.5
Total travel max.	mm	2.3	2.3	2.3	2.3	2.3	2.3	4.6	4.6	4.6

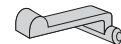
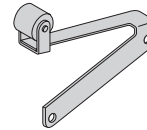
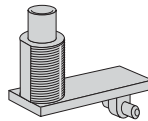
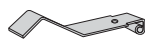
2-pole 153 A2** R15,9

Dummy roller F** F24.3

Telescopic plunger 153L**
(operating temperature 125°Cmax.)

Flexible with roller 153 B**

153 V**



** Please consult us

Other information

Mounting - Operation

See basic technical concepts

Miniature

→ 83 160 7 A+

- Snap action contacts with positive break operation
- Conformity with EN 60947.5.1
- Self-cleaning contacts
- Operating temperature up to 125°C
- Choice of actuators



Main specifications

	83 160 7 A+ Normally closed	83 160 7 A+ Changeover
Function		
R (normally closed)	●	-
I (changeover) *	-	●
Connections		
R (normally closed)	W2 - W3 - W6 - X1	
I (changeover) *	W2 - W3 - W6 - X1	
Electrical characteristics		
Working voltage (Ue) V	250	250
Assigned operating current (Ie)	6	6
Thermal current (Ith) A	10	10
Assigned insulation voltage (Ui) V	250	250
Mechanical characteristics		
Maximum operating force (N)	4	4
Min. Release force (N)	1.5	1.5
Minimum positive opening force (N)	18	18
Max. permitted overtravel force (N)	200	200
Rest position max. (mm)	15.7	15.7
Tripping point (mm)	14.8 ^{+0.3}	14.8 ^{+0.3}
Maximum positive opening position (mm)	13.5	13.5
Min. overtravel (mm)	1.3	1.3
Operating speed max. (m/s)	0.5	0.5
Operating rate max. (operation/s)	5	5
Ambient operating temperature (°C)	-40 → +85	-40 → +85
Mechanical life (operations)	10 ⁷	10 ⁷
Contact gap (mm)	> 3	1.2
Weight (g)	7	7
Comments		

* The Changeover version conforms to standard EN 60947.5.1 if only the normally closed contact is used.
The microswitch operating principle forces the contacts open even in the event of welding (positive break operation).

Additional specifications

Components

Material

- Case : polyamide UL94VO
- Cover : transparent polycarbonate
- Contacts : nickel silver
- Positive rocker : high temperature thermoplastic

Lever

- Stainless steel
- Polyamide roller

Electrical life

- Max. operations : 20 cycles/min
- Resistive load at 250VAC 16 A : 10⁵ cycles
- Inductive load (EN 60 947.5.1) :

AC 15 :

250 VAC 6A : 0.3 X 10⁵ cycles DC 13 :

DC 13 :

24 VDC 20 W L/R = 40 ms : 3 x 10⁵ cycles
120 VDC 20W L/R = 40 ms : 5 x 10⁵ cycles

Electrical characteristics

Short-circuit test

- (acc. to EN 60947.5.1 paragraph 8.34)
- Prospective peak current 1000 A at 250 V AC
- 0.5 < cos φ < 0.7
- Short-circuit protection device (SCPD) : fuse 10 A gG
- Electrical impulse withstand current EN60060 (1.2/50 μs) : 2500 V

Product adaptations



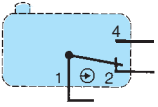
- Special levers
- UL approval

Principles

Function

Contact element conforming to standards NFC 63 143 or EN 60 947.5.1.

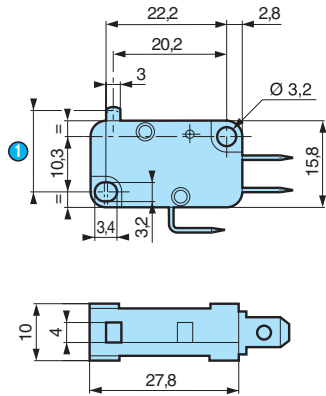
Single break changeover switch



Dimensions

→ Product

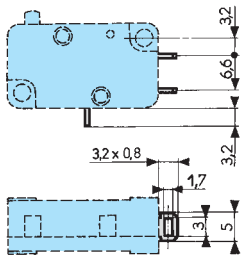
83 160 7 A+



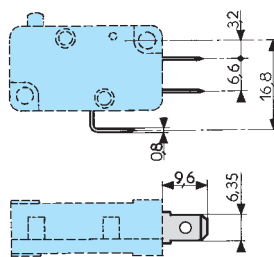
① OL = 13.2 max.

→ Connections

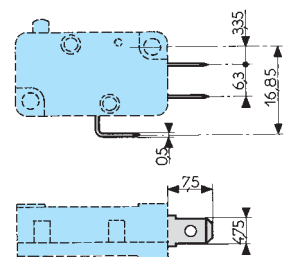
W2 solder



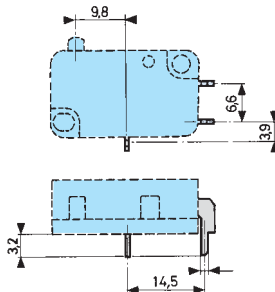
W3 for 6.35 mm clips



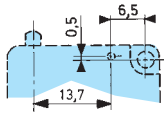
W6 for 4.75 mm clips



X1 printed circuit board

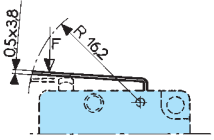


→ Actuator mounting positions

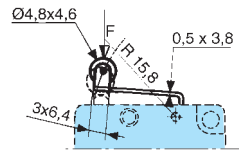


→ Actuators

139 AX+



139 EX+



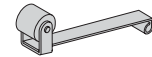
Actuators and fixing positions

Part numbers for standard actuators

Actuators

139 AX + R16,2 mm

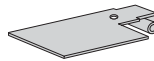
139 EX + R15,8 mm



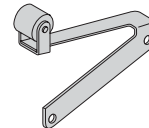
Operating force - max.	N	4	4
Release force - max.	N	1	1
Max. positive opening force	N	18	18
Permitted overtravel force - max.	N	200	200
Maximum rest position	mm	16,2	21,3
Tripping point	mm	15,3 ^{+0,3}	20,5 ^{+0,45}
Maximum positive opening position	mm	14	19,2

We recommend that levers are assembled in our factories

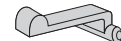
139 A2X + R24 mm**



153 B**



153 V**



** Consult us.

Other information

Definitions

P.O.F. Minimum Positive Opening Force. The operating force that has to be applied to the operating device to produce the positive opening action.
P.O.P. Maximum Positive Opening Point. The position of the operating device at the moment when positive opening of the contacts occurs.

For other definitions : see "Basic concepts".

Mounting - Operation

See basic technical concepts

Miniature

→ 83 137 0

- Action with a wire
- Very low operating force
- Long mechanical life



Main specifications

		With standard rotary action 83 137 0
Function	Connections	
I (changeover)	W3	
I (changeover)	W2	83 137 004
R (normally closed)	W2 - W3	●
C (normally open)	W2 - W3	●
Electrical characteristics		
Rating nominal / 250 V AC (A)		5
Rating thermal / 250 V AC (A)		14
Mechanical characteristics		
maximum operating force N cm		0.12
Minimum release torque N cm		0.03
Overtravel torque N cm		0.5
Pre-travel- maximum (°)		26
Maximum differential travel (°)		14
Min. overtravel (°)		12
Ambient operating temperature (°C)		-20 → +125
Mechanical life (operations)		10 ⁷
Contact gap (mm)		0.8
Weight (g)		7.2

Additional specifications

Components

Material

- Case : polyamide.
- Contacts : silver.

Lever

- Stainless steel wire.

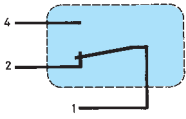
Product adaptations



- Special levers
- UL approval

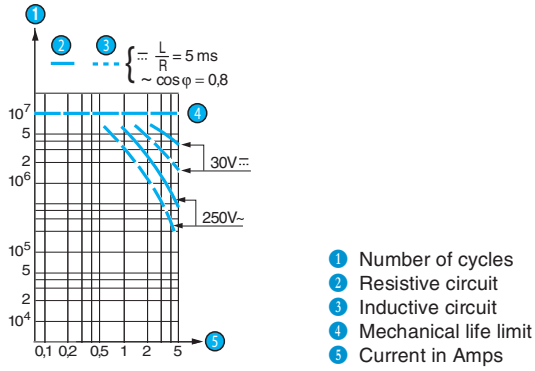
Principles

Single break changeover switch



Curves

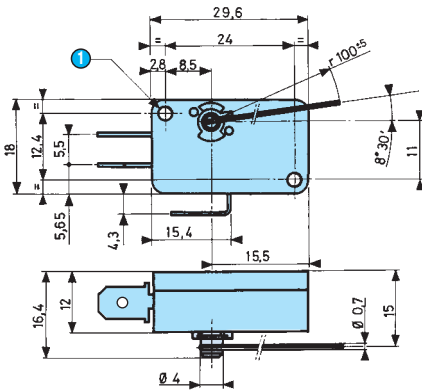
Operating curve for type 83 137 0



Dimensions

→ Product

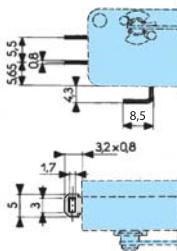
83 137 0



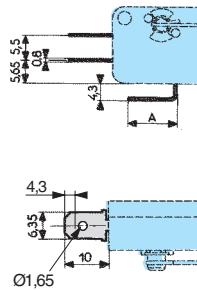
1 2 holes $\varnothing 3.2$

→ Connections

W2 solder



W3 for 6.35 mm clips



Other information

Mounting - Operation

See basic technical concepts

Protected

→ 83 106

- Double break switching
- Options for operation in stable positions
- Choice of actuators and fixing positions



Main specifications

	Standard 83 106 0	2 stable lever positions 83 106 4	2 stable plunger positions 83 106 7
Function			
I (changeover)	W3		
I (changeover)	W1 - W2	●	●
R (normally closed)	W1 - W2 - W3	●	●
C (normally open)	W1 - W2 - W3	●	●
Electrical characteristics			
Rating nominal / 250 V AC (A)	5	5	5
Rating thermal / 250 V AC (A)	17.5	17.5	17.5
Mechanical characteristics			
Maximum operating force (N)	4	0.45	2
Min. Release force (N)	1	-	-
Tripping point (mm)	11.45 ^{+0.2 -0.25}	-	-
Min. overtravel (mm)	0.7	-	-
Mechanical life (operations)	10 ⁷	10 ⁶	10 ⁶
Max. permitted overtravel force (N)	20	-	-
Rest position max. (mm)	12.75	-	-
differential travel (mm)	0.5 ^{+0.2}	-	-
Ambient operating temperature (°C)	-40 → +85	-40 → +85	-40 → +85
Contact gap (mm)	0.4 x 2	0.4 x 2	0.4 x 2
Weight (g)	8	9	8

Additional specifications

Components

Material

- Case : polyamide UL94V2 (83 106)
- Contacts : nickel silver

Levers

- Mild steel (zinc)
- Roller : polyamide
- Adjusting screws : self-retaining
- Plates : iridescent passivated mild steel (zinc)

NB : Fixing holes for these microswitches have metal ferrules.

Product adaptations



- Special levers
- Reinforced spring
- Special contacts
- Approvals : UL - cUL

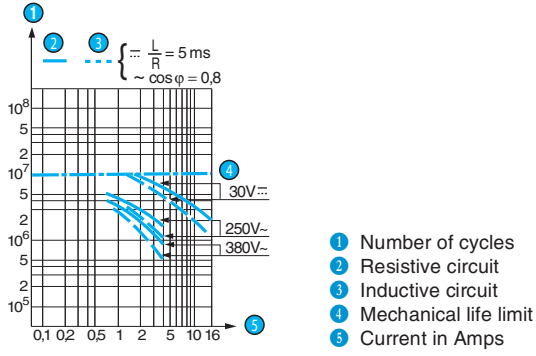
Principles

Double break changeover switch



Curves

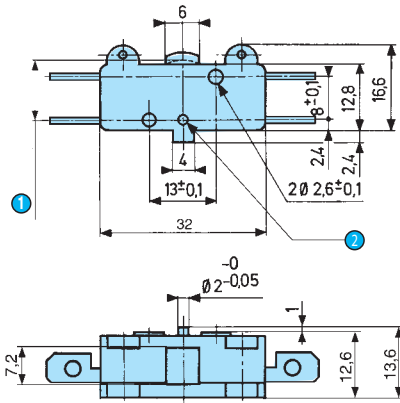
Operating curve for types 83 106 0 / 4 / 7



Dimensions

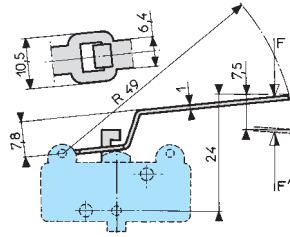
→ Product

83 106

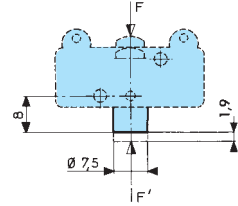


- 1 OL = 10.65
- 2 Ø 2^{+0.01 +0.65} Depth 1.2

83 106 4

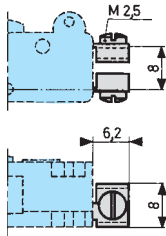


83 106 7

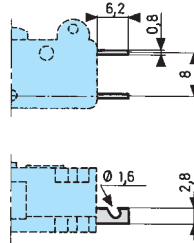


→ Connections

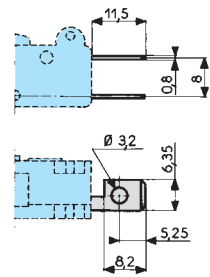
W1 screw



W2 solder

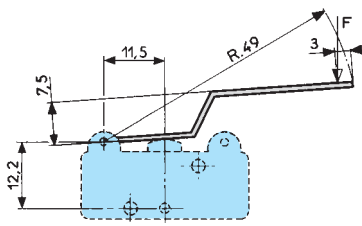


W3 for 6.35 mm clips



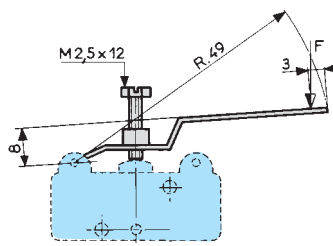
→ Actuators

A



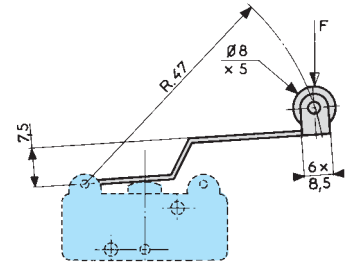
Lever cross-section 1 x 6.4 mm

B



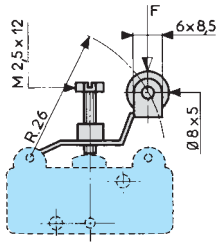
Lever cross-section 1 x 6.4 mm

E



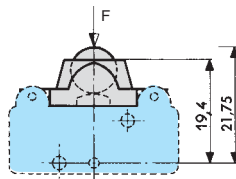
Lever cross-section 1 x 6.4 mm

Q

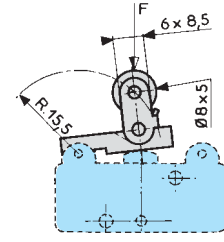


Lever cross-section 1 x 6.4 mm

B9



V3

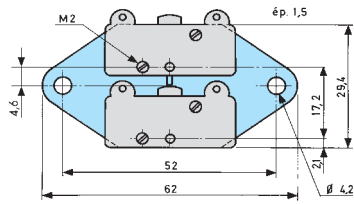


Lever cross-section 1 x 6.4 mm

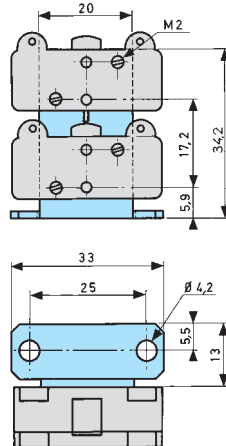
1

→ Mounting accessories

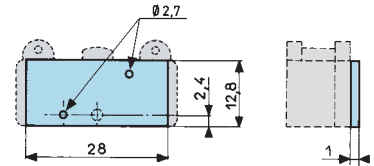
O2
2-pole side mounting plate



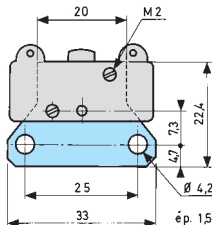
K2
2-pole vertical mounting plate



Y
Side plate









H
Horizontal single-pole mounting plate



Unless indicated, the thickness of plates is 1.5 mm

Actuators and fixing positions

Actuators and fixing positions

Actuators		AR49	BR47	ER47	Q	V3 R15.5	B9
							
Operating force - max.	N	1.2	1.2	1.2	2.8	4	4
Release force - min.	N	0.25	0.25	0.2	0.45	0.8	1
Pre-travel - max.	mm	6.2	6.2	6.2	3.2	1.45	1.5
Differential travel	mm	2.1 ±0.9	2.1 ±0.9	2.1 ±0.9	1.05 ±0.4	0.5 ±0.2	0.5 ±0.2
Total travel max.	mm	7.5	8.4	7.5	4.5	1.9	1.9

Except where otherwise indicated, the flat and roller levers are mounted as shown in the dimensional drawings (mounted on the left).

Mounting accessories

Y Side plate



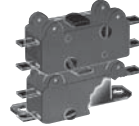
H Horizontal single-pole mounting plate



O2 2-pole side mounting plate



K2 2-pole vertical mounting plate



Other information

Mounting - Operation

See basic technical concepts

Protected

→ 83 109

- Double break switching
- Front connections
- Options for operation in stable positions
- Choice of actuators and fixing positions



Main specifications

		Outputs on front face 83 109 0
Function	Connections	
I (changeover)	W2	
R (normally closed)	W2	
C (normally open)	W2	
Electrical characteristics		83 109 004
Rating nominal / 250 V AC (A)		5
Rating thermal / 250 V AC (A)		17.5
Mechanical characteristics		
Maximum operating force (N)		4
Min. Release force (N)		1
Tripping point (mm)		11.45 ^{+0.2 - 0.25}
Min. overtravel (mm)		0.7
Mechanical life (operations)		10 ⁷
Max. permitted overtravel force (N)		20
Rest position max. (mm)		12.75
differential travel (mm)		0.5 ^{-0.2}
Ambient operating temperature (°C)		- 40 → +85
Contact gap (mm)		0.4 x 2
Weight (g)		8

Additional specifications

Components

Material

- Case : polyamide UL94V2
- Contacts : nickel silver

Levers

- Mild steel (zinc)
- Roller : polyamide
- Adjusting screws : self-retaining
- Plates : iridescent passivated mild steel (zinc)

NB : Fixing holes for these microswitches have metal ferrules.

Product adaptations



- Special levers
- Reinforced spring
- Special contacts
- Approvals : UL - cUL

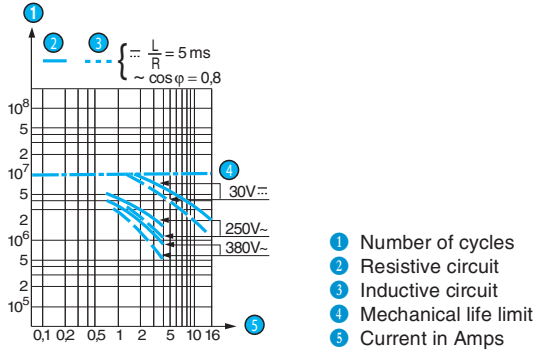
Principles

Double break changeover switch



Curves

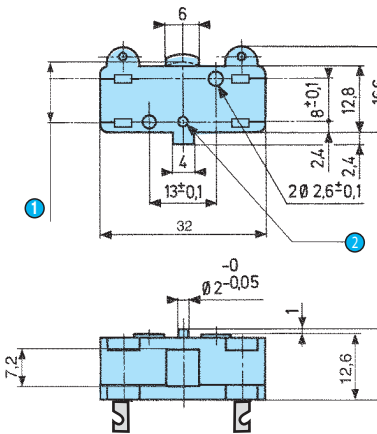
Operating curve for type 83 109 0



Dimensions

→ Product

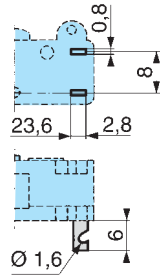
83 109 0



- ① OL = 10.65
- ② $\varnothing 2^{+0.01 +0.65}$ Depth 1.2

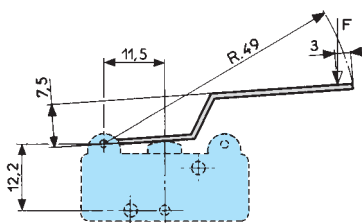
→ Connections

W2 solder



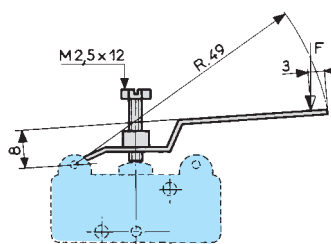
→ Actuators

A



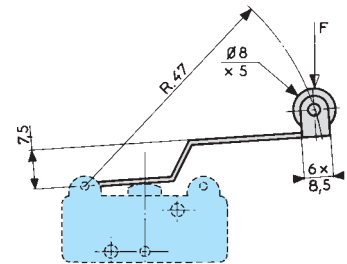
Lever cross-section 1 x 6.4 mm

B



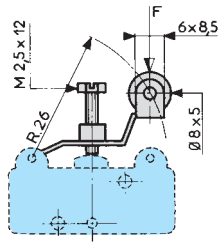
Lever cross-section 1 x 6.4 mm

E



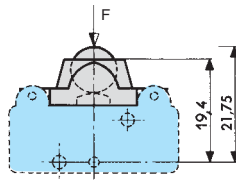
Lever cross-section 1 x 6.4 mm

Q

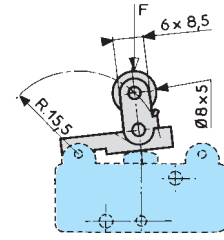


Lever cross-section 1 x 6.4 mm

B9



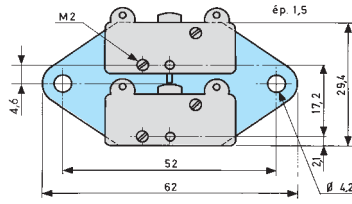
V3



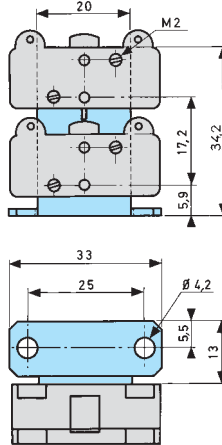
Lever cross-section 1 x 6.4 mm

→ Mounting accessories

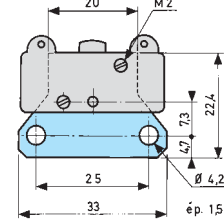
O2 2-pole side mounting plate



K2 2-pole vertical mounting plate



H Horizontal single-pole mounting plate



Unless indicated, the thickness of plates is 1.5 mm

Actuators and fixing positions

Actuators and fixing positions

Actuators	AR49	BR47	ER47	Q	V3 R15,5	B9
Operating force - max.	N 1.2	1.2	1.2	2.8	4	4
Release force - min.	N 0.25	0.25	0.2	0.45	0.8	1
Pre-travel - max.	mm 6.2	6.2	6.2	3.2	1.45	1.5
Differential travel	mm 2.1 ±0.9	2.1 ±0.9	2.1 ±0.9	1.05 ±0.4	0.5 ±0.2	0.5 ±0.2
Total travel max.	mm 7.5	8.4	7.5	4.5	1.9	1.9

Except where otherwise indicated, the flat and roller levers are mounted as shown in the dimensional drawings (mounted on the left)..

Mounting accessories

H Horizontal single-pole mounting plate



O2 2-pole side mounting plate



K2 2-pole vertical mounting plate



Other information

Mounting - Operation
See basic technical concepts

Protected

→ 83 112

- Double break switching
- Flush-mounted connections
- Options for operation in stable positions
- Choice of actuators and fixing positions



Main specifications

		Flush-mounted connections 83 112 0
Function	Connections	
I (changeover)	W1	
Electrical characteristics		
Rating nominal / 250 V AC (A)		5
Rating thermal / 250 V AC (A)		17.5
Mechanical characteristics		
Maximum operating force (N)		4
Min. Release force (N)		1
Tripping point (mm)		11.45 ^{+0.2 -0.25}
Min. overtravel (mm)		0.7
Mechanical life (operations)		10 ⁷
Max. permitted overtravel force (N)		20
Rest position max. (mm)		12.75
differential travel (mm)		0.5 ^{+0.2}
Ambient operating temperature (°C)		-40 → +85
Contact gap (mm)		0.4 x 2
Weight (g)		14.5

Additional specifications

Components

Material

- Case : polyamide UL94V2
- Contacts : nickel silver

Levers

- Mild steel (zinc)
- Roller : polyamide
- Adjusting screws : self-retaining
- Plates : iridescent passivated mild steel (zinc)

NB : Fixing holes for these microswitches have metal ferrules.

Product adaptations



- Special levers
- Reinforced spring
- Special contacts
- Approvals : UL - cUL

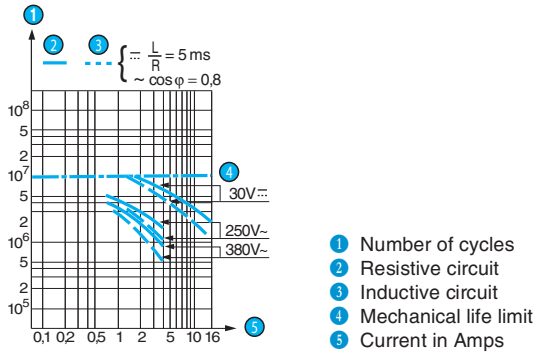
Principles

Double break changeover switch



Curves

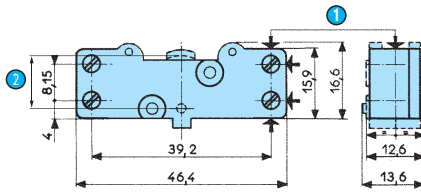
Operating curve for type 83 112 0



Dimensions

→ Product

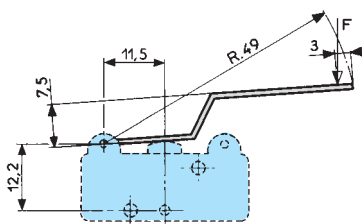
83 112 0



- 1 Connection
- 2 OL = 10.65

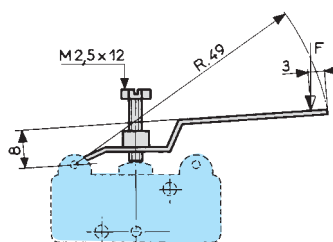
→ Actuators

A



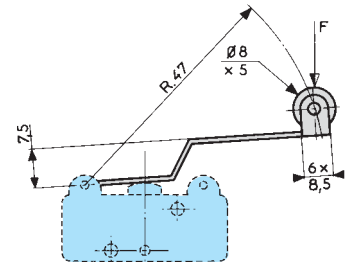
Lever cross-section 1 x 6.4 mm

B



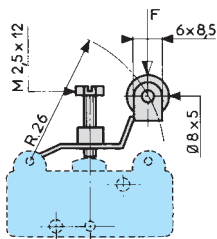
Lever cross-section 1 x 6.4 mm

E



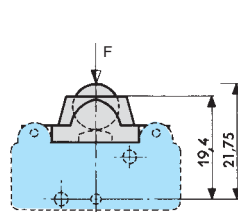
Lever cross-section 1 x 6.4 mm

Q

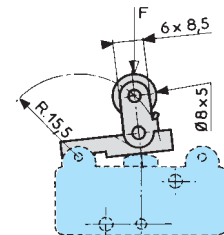


Lever cross-section 1 x 6.4 mm

B9



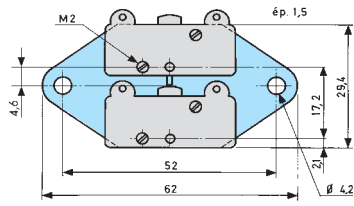
V3



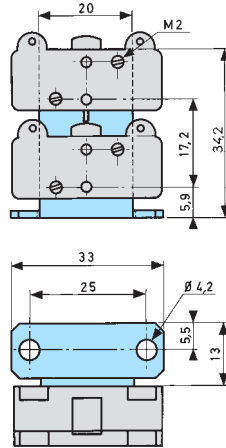
Lever cross-section 1 x 6.4 mm

→ Mounting accessories

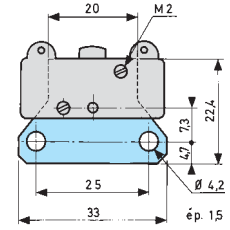
O2
2-pole side mounting plate



K2
2-pole vertical mounting plate









H
Horizontal single-pole mounting plate



Unless indicated, the thickness of plates is 1.5 mm

Actuators and fixing positions

Actuators and fixing positions

Actuators		AR49	BR47	ER47	Q	V3 R15,5	E9
							
Operating force - max.	N	1.2	1.2	1.2	2.8	4	4
Release force - min.	N	0.25	0.25	0.2	0.45	0.8	1
Pre-travel - max.	mm	6.2	6.2	6.2	3.2	1.45	1.5
Differential travel	mm	2.1 ±0.09	2.1 ±0.09	2.1 ±0.09	1.05 ±0.4	0.5 ±0.2	0.5 ±0.2
Total travel max.	mm	7.5	8.4	7.5	4.5	1.9	1.9

Except where otherwise indicated, the flat and roller levers are mounted as shown in the dimensional drawings (mounted on the left)..

Mounting accessories

H Horizontal single-pole mounting plate



O2 2-pole side mounting plate



K2 2-pole vertical mounting plate



Other information

Mounting - Operation

See basic technical concepts

Protected

→ 83 111

- Double break switching
- Rear-fixing via nut or clips
- Options for operation in stable positions
- Choice of actuators and fixing positions



Main specifications

		Rear-fixing with a nut 83 111 0	Rear-fixing with clips 83 111 5
Function	Connections		
I (changeover)	W1 - W2 - W3	●	●
R (normally closed)	W1 - W2 - W3	●	●
C (normally open)	W1 - W2 - W3	●	●
Electrical characteristics			
Rating nominal / 250 V AC (A)		5	5
Rating thermal / 250 V AC (A)		17.5	17.5
Mechanical characteristics			
Maximum operating force (N)		4	4
Min. Release force (N)		1	1
Tripping point (mm)		11,45 ^{+0.2-0.25}	11,45+ 0.2 - 0.25
Min. overtravel (mm)		0.7	0.7
Mechanical life (operations)		10 ⁷	10 ⁷
Max. permitted overtravel force (N)		20	20
Rest position max. (mm)		-	-
Maximum differential travel (mm)		0.5 ^{+0.2}	0.5 ^{+0.2}
Ambient operating temperature (°C)		- 40 → +85	- 40 → +85
Contact gap (mm)		0.4 x 2	0.4 x 2
Weight (g)		8	8

Additional specifications

Components

Material

- Case : polyamide UL94V2
- Contacts : nickel silver

Levers

- Mild steel (zinc)
- Roller : polyamide
- Adjusting screws : self-retaining
- Plates : iridescent passivated mild steel (zinc)

NB : Fixing holes for these microswitches have metal ferrules.

Product adaptations



- Special levers
- Reinforced spring
- Special contacts
- Approvals : UL - cUL

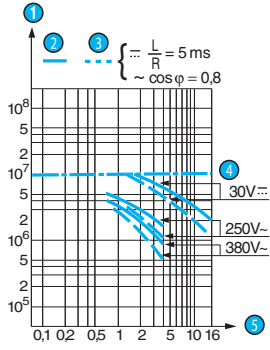
Principles

Double break changeover switch



Curves

Operating curve for types 83 111 0 - 83 111 5

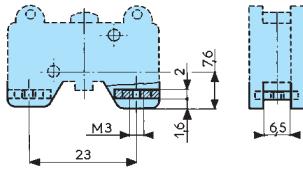


- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

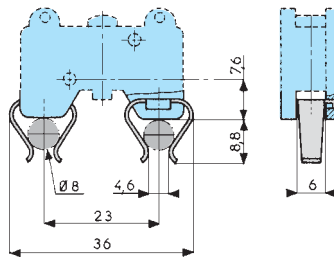
Dimensions

→ Product

83 111 0

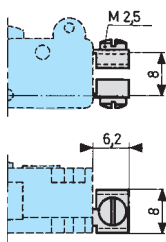


83 111 5

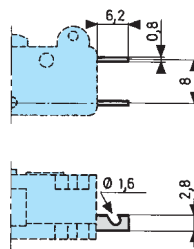


→ Connections

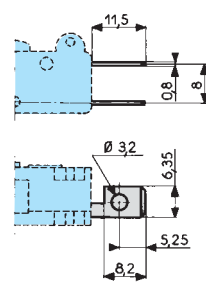
W1 screw



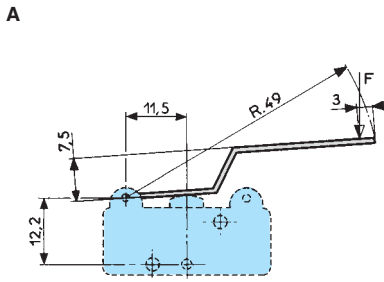
W2 solder



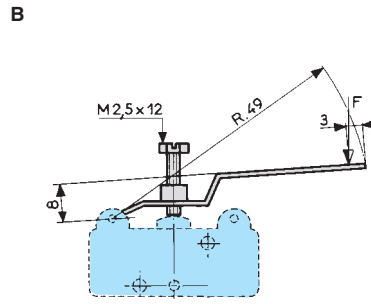
W3 for 6.35 mm clips



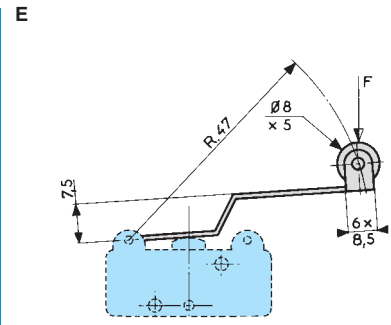
→ Actuators



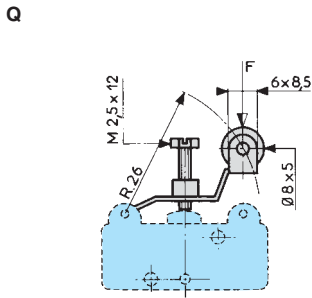
Lever cross-section 1 x 6.4 mm



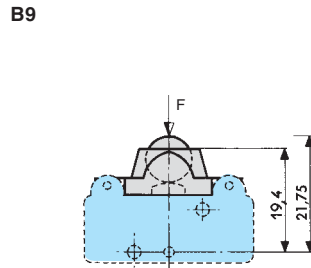
Lever cross-section 1 x 6.4 mm



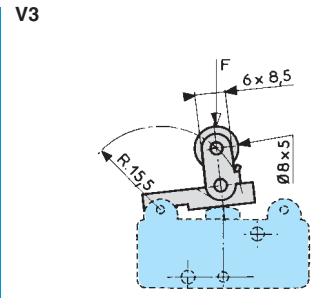
Lever cross-section 1 x 6.4 mm



Lever cross-section 1 x 6.4 mm



B9









V3

Lever cross-section 1 x 6.4 mm

Actuators and fixing positions

Actuators and fixing positions

Actuators		AR49	BR47	ER47	Q	V3 R15.5	B9
							
Operating force - max.	N	1.2	1.2	1.2	2.8	4	4
Release force - min.	N	0.25	0.25	0.2	0.45	0.8	1
Pre-travel - max.	mm	6.2	6.2	6.2	3.2	1.45	1.5
Differential travel	mm	2.1 ±0.9	2.1 ±0.9	2.1 ±0.9	1.05 ±0.4	0.5 ±0.2	0.5 ±0.2
Total travel max.	mm	7.5	8.4	7.5	4.5	1.9	1.9

Except where otherwise indicated, the flat and roller levers are mounted as shown in the dimensional drawings (mounted on the left)..

Other information

Mounting - Operation

See basic technical concepts

Protected

→ 83 154

- Double break switching
- High DC switch rating
- Choice of actuators and fixing positions



Main specifications

		Magnetic blow-out 83 154 0
Function	Connections	
I (changeover)	W1 - W2 - W3	●
R (normally closed)	W1 - W2 - W3	●
C (normally open)	W1 - W2 - W3	●
Electrical characteristics		
Rating nominal / 250 V DC (A)		5
Rating thermal / 250 V DC (A)		17.5
Mechanical characteristics		
Maximum operating force (N)		4
Min. Release force (N)		1
Tripping point (mm)		20
Min. overtravel (mm)		0.7
Mechanical life (operations)		10 ⁷
Max. permitted overtravel force (N)		20
Rest position max. (mm)		-
differential travel (mm)		0.65 ^{+0.25}
Ambient operating temperature (°C)		-40 → +125
Contact gap (mm)		0.5 x 2
Weight (g)		11
Comments		
At 250 VDC 5 A resistive 500.000 cycles		

Additional specifications

Components

Material

- Case : polyamide UL94V0
- Contacts : nickel silver

Levers

- Mild steel (zinc)
- Roller : polyamide
- Adjusting screws : self-retaining
- Plates : iridescent passivated mild steel (zinc)

Product adaptations



- Special levers
- Reinforced spring
- Special contacts
- Approvals : UL - cUL

Principles

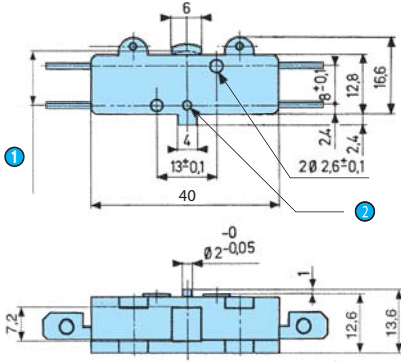
Single break changeover switch



Dimensions

→ Product

83 154 0

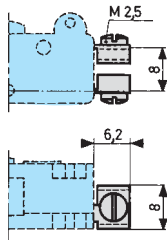


1 OL = 10.65

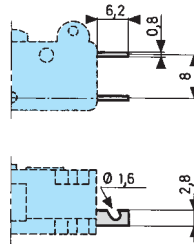
2 Ø 2^{+0.01 +0.65} Depth 1.2

→ Connections

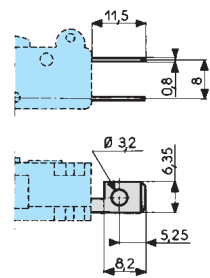
W1 screw



W2 solder

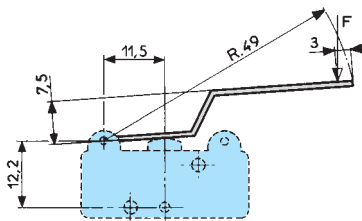


W3 for 6.35 mm clips



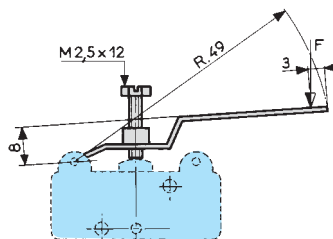
→ Actuators

A



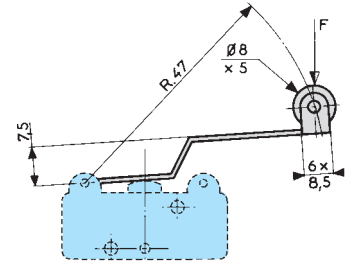
Lever cross-section 1 x 6.4 mm

B



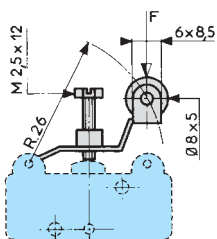
Lever cross-section 1 x 6.4 mm

E



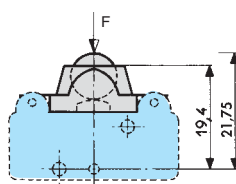
Lever cross-section 1 x 6.4 mm

Q

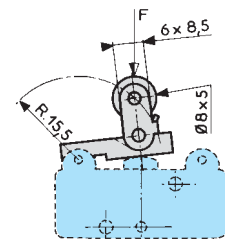


Lever cross-section 1 x 6.4 mm

B9



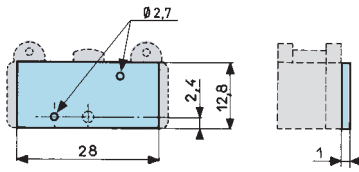
V3



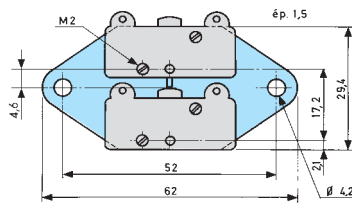
Lever cross-section 1 x 6.4 mm

→ Mounting accessories

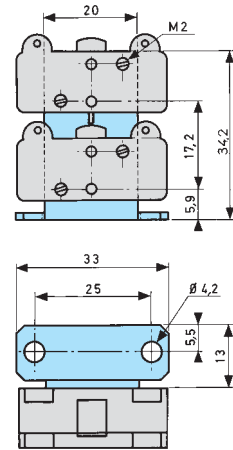
Y
Side plate



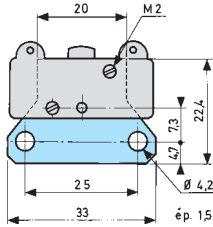
O2
2-pole side mounting plate



K2
2-pole vertical mounting plate



H
Horizontal single-pole mounting plate



Unless indicated, the thickness of plates is 1.5 mm

Actuators and fixing positions

Actuators and fixing positions

Actuators		AR49	BR47	ER47	Q	V3 R15.5	E9
Operating force - max.	N	1.2	1.2	1.2	2.8	4	4
Release force - min.	N	0.25	0.25	0.2	0.45	0.8	1
Pre-travel - max.	mm	6.2	6.2	6.2	3.2	1.45	1.5
Differential travel	mm	2.1 ±0.9	2.1 ±0.9	2.1 ±0.9	1.05 ±0.4	0.5 ±0.2	0.5 ±0.2
Total travel max.	mm	7.5	8.4	7.5	4.5	1.9	1.9

Except where otherwise indicated, the flat and roller levers are mounted as shown in the dimensional drawings (mounted on the left).

Mounting accessories

Y Side plate



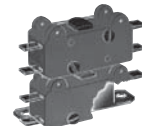
H Horizontal single-pole mounting plate



O2 2-pole side mounting plate



K2 2-pole vertical mounting plate



Other information

Mounting - Operation
See basic technical concepts

Protected

→ 83 118

- Reduced actuation force
- Very short differential travel
- Choice of actuators



Main specifications

		Standard 83 118 0	Reduced force 83 118 S1
Function	Connections		
I (changeover)	W1		
I (changeover)	W2 - W3		
Electrical characteristics			
Rating nominal / 250 V AC (A)		5	5
Rating thermal / 250 V AC (A)		17.5	17
Mechanical characteristics			
Maximum operating force (N)		2.7	3
Min. Release force (N)		0.75	30
Tripping point (mm)		16 ^{±0.3}	16 ^{±0.4}
Min. overtravel (mm)		0.2	0.3
Mechanical life (operations)		5x10 ⁶	5x10 ⁶
Maximum total travel force (N)		4	3
Max. permitted overtravel force (N)		30	30
Rest position max. (mm)		16.7	16.6
differential travel (mm)		0.03 → 0.09	0.03 → 0.09
Ambient operating temperature (°C)		- 40 → +125	- 40 → +125
Contact gap (mm)		0.5	0.5
Weight (g)		21	21

Additional specifications

Components

Material

- Case : thermoset UL94V0
- Contacts : pure silver

Levers

- Flexible stainless steel

Other levers

- Passivated mild steel (zinc) , self-retaining screws

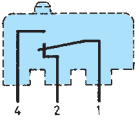
Product adaptations



- Special levers
- Special connections, temperatures
- Approvals : UL - cUL

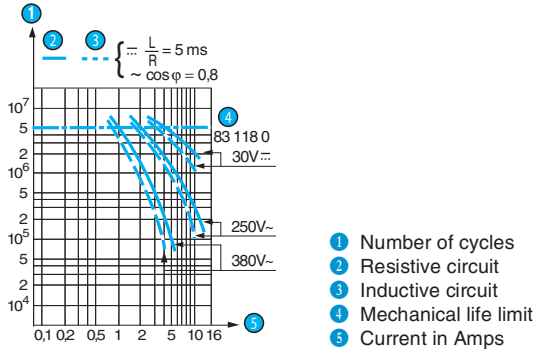
Principles

Single break changeover switch



Curves

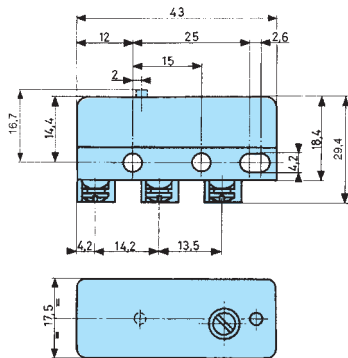
Operating curve for types 83 118 0 - 83 118 S1



Dimensions

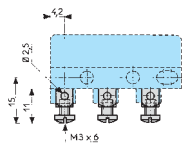
→ Product

83 118 0/83 118 S1

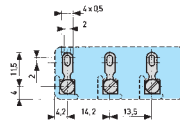


→ Connections

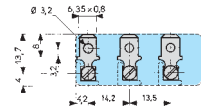
W1 screw



W2 solder

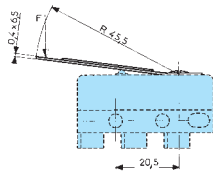


W3 for 6.35 mm clips

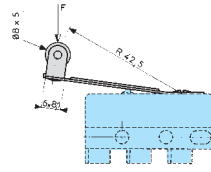


→ Actuators

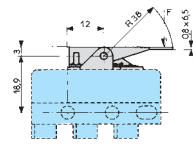
52A



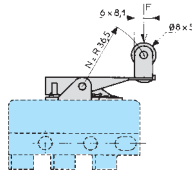
52B



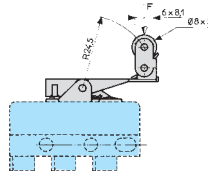
52M



52N



52V



Actuators and fixing positions

Part numbers for actuators

Flexible direct-acting actuators: 52A - 52B

Hinged reverse-action actuators: 52M - 52N - 52V

52A

R45.5

52B

R42.5

52M

F38

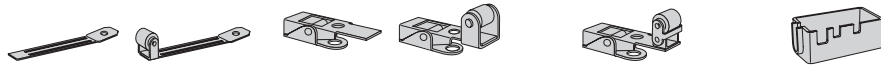
52N

F36.5

52V

F24.5

70 520 029



		83 118 0	83 118 S1	83 118 0	83 118 S1	83 118 0	83 118 S1
Operating force - max.	N	2.5	1.4	0.85	1.5	1.4	2.5
Release force - min.	N	0.8	0.55	0.27	0.4	0.4	0.6
Pre-travel - max.	mm	4.5		2		1.5	
Differential travel	mm	0.45 ^{±0.25}		0.3 ^{±0.15}		0.16 ^{±0.09}	
Total travel max.	mm	7		10		5	

Other information

Mounting - Operation

See basic technical concepts

Sealed

→ 83 139

- IP 67 protection against hydrocarbons, detergents
- Double break switching
- Double insulated or Atex flameproof casing
- Choice of actuators



Main specifications

		Standard 83 139 0	Low temperature 83 139 5	Double insulated 83 139 2	Flameproof 83 139 1
Function	Connections				
I (changeover)	Standard lead output	83 139 003	●	-	●
I (changeover)	Lead output on right/left	●	●	-	●
I (changeover)	Cable output	-	-	●	-
Electrical characteristics					
Rating nominal / 250 V AC (A)		6	6	6	6
Rating thermal / 250 V AC (A)		11	11	11	11
Mechanical characteristics					
Maximum operating force (N)		3	3	3	0.25
Min. Release force (N)		0.6	0.6	0.6	5 x 10 ⁶
Maximum total travel force (N)		4	4	4	4
Max. permitted overtravel force (N)		10	10	10	10
Rest position max. (mm)		A= 8.8 B= 9.8	A=8.8 B=9.8	B=9.8	B = 9.8
Tripping point depending on position of fixing holes (mm)		A = 7.7 ^{±0.4} B = 8.7 ^{±0.4}	A=7.7 ^{±0.4} B=8.7 ^{±0.4}	B = 8.7 ^{±0.4}	B = 8.7 ^{±0.4}
Maximum differential travel (mm)		0.35 ±0.1	0.35 ±0.1	0.35 ±0.1	0.35 ±0.1
Min. overtravel (mm)		0.25	0.25	0.25	3
Ambient operating temperature (°C)		0 → +85	-20 → +85	-20 → +85	-20 → +85
Mechanical life (operations)		10 ⁷	5 x 10 ⁶	5 x 10 ⁶	0.6
Contact gap (mm)		0.3 x 2	0.3 x 2	0.3 x 2	0.3 x 2
Weight (g)		37	37	45	37
Fixations					
Fixings - 4 holes (standard)		A	A	-	-
Fixing - 2 holes		B	B	B	B
Connections					
Connection		4 flexible leads 0.75 mm ² length 0.50 m Ø ext. 2.3 mm	4 flexible leads 0.75 mm ² Ø ext. 2.3 mm	Cable 3 x 0.75 mm ² length 0.50 m Ø ext. 5.2 mm	4 flexible leads 0.75 mm ² length 0.50 m Ø ext. 2.3 mm
Standard wire output		S	S	-	S
Wire output on right		D	D	-	D
Wire output on left		G	G	-	G

Comments

Components

Material

- Case : polyester UL94V0
- Contacts : silver
- Membrane : nitrile for 83 139 0 silicon for 83 139 1/2/5

Levers

- stainless steel
- Roller : polyamide

Characteristics specific to 83 139 1

- Conform to standards EN 50 014 and 50 018
- Conform to the European directive 94/9/EC concerning potentially explosive atmospheres
- Group II classified for potentially explosive atmospheres other than mines subject to firedamp
- Temperature class T6, max. surface temperature 85°C
- CE Test Certificate type n° LCIE 02 ATEX 0034 U
- Notification number : LCIE 03 ATEXQ8002

Product adaptations



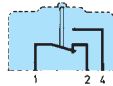
- Special levers
- Special leads, cables, cable harnesses
- Specific operating temperatures

Principles

Double break changeover switch
Types 83 139 0 / 83 139 1 / 83 139 5

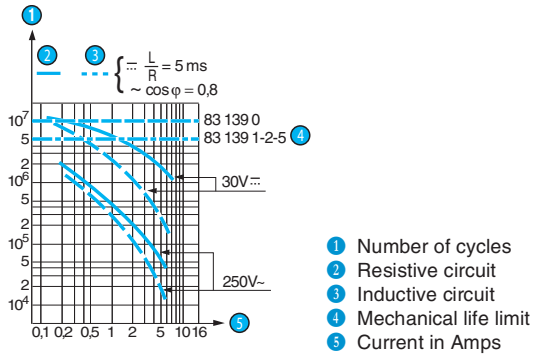


Single break changeover switch
Type 83 139 2



Curves

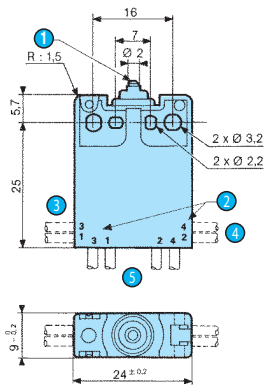
Operating curve for types 83 139 0 / 1 / 2 / 5



Dimensions

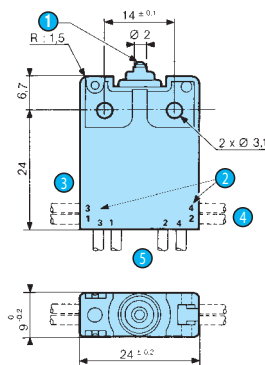
→ Product

83 139 0 - 5
A fixing = 4 holes



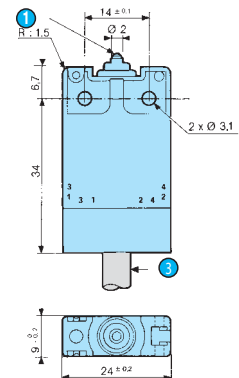
- 1 R : 1.5 spherical
- 2 Lead reference on casing
- 3 Lead output on left
- 4 Lead output on right
- 5 Standard lead output (black)
 - 1 = black lead
 - 2 = brown lead
 - 3 = grey lead
 - 4 = blue lead

83 139 0 - 1 - 5
B fixing = 2 holes



- 1 R : 1.5 spherical
- 2 Lead reference on casing
- 3 Lead output on left
- 4 Lead output on right
- 5 Standard lead output (black)
 - 1 = black lead
 - 2 = brown lead
 - 3 = grey lead
 - 4 = blue lead

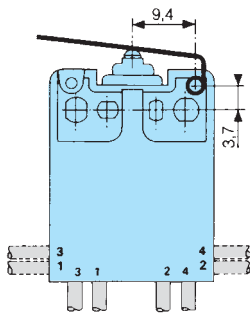
83 139 2
B fixing = 2 holes



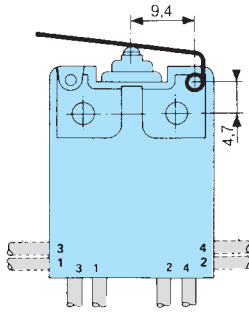
- 1 R : 1.5 spherical
- 3 Cable 3 x 0.75 mm² length 0.50 m
 - 1 = black lead
 - 2 = brown lead
 - 3 = blue lead

→ Actuator mounting positions

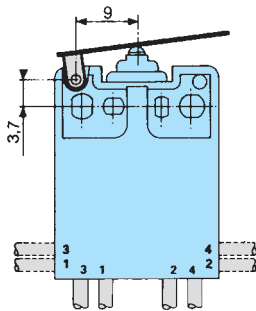
Type 139
A fixing = 4 holes



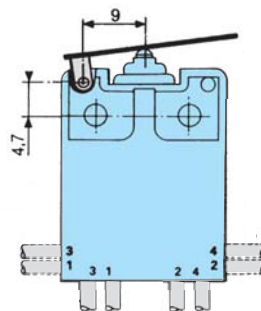
Type 139
B fixing = 2 holes



Type 161
A fixing = 4 holes

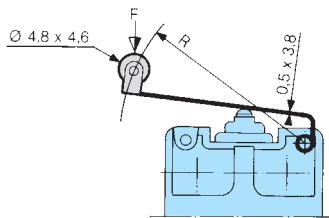


Type 161
B fixing = 2 holes

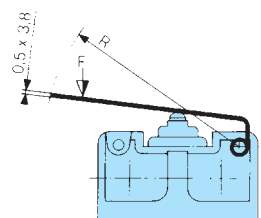


→ Actuators

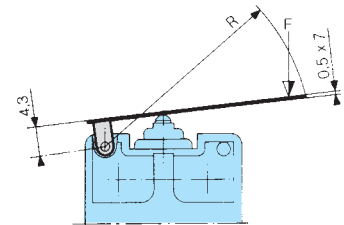
139 EX



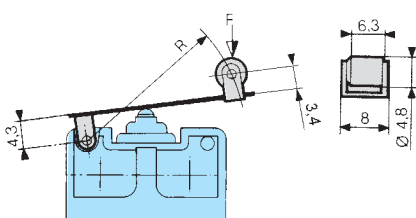
139 AX



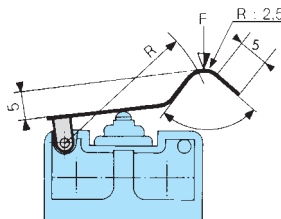
161 A



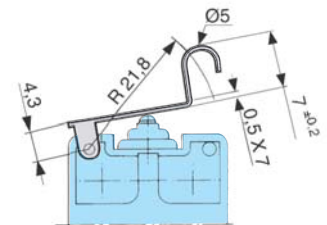
161 E



161 F


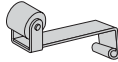




161 G





Actuators and fixing positions

Part numbers for standard actuators

		79 215 740		70 507 524		79 215 742		70 507 529	
Actuators		Flat 139 AX F29.7 mm**		Roller 139 EX F28.7 mm**		Flat 161A R14.2 - F25.4 mm		Roller 161E R13.6 - F24.1 mm	
									
Operating force - max.	N	1.5		1.5		2.6		1.7	
Release force - min.	N	0.2		0.35		0.2		0.35	
Differential travel	mm	1.5		0.7		1.25		0.7	

Part numbers for standard actuators

		70 507 528		79 218 651	
Actuators		Flat 161F F22.3 mm		Dummy roller 161 G F21.8	
					
Operating force - max.	N	2		2	
Release force - min.	N	0.2		0.2	
Differential travel	mm	1.1		1.1	


Unless indicated, flat actuators and roller actuators are delivered unmounted.

** Factory fitted


Note : We recommend greasing the switch pushbutton lightly when fitting actuators.

Other information

Product marking (83 139 1)

 II 2 G
EEx d IIC T6

Key to these symbols :

-  - Equipment used in potentially explosive atmospheres
- II - Equipment group for surface use
- 2 - Equipment category for zone 1
- G - Gas

EEx - The equipment complies with the protection methods standardised by CENELEC (European standards)

d - Protection method used : "d" flameproof casing

II - Surface industry

C - Most severe gas subdivision including hydrogen, acetylene and carbon disulphide

T6 - Temperature class corresponding to +85°C

At the time of ordering, the customer must specify :

- The operating zone (0, 1 or 2)
- The type of atmosphere (gas or dust)
- The type of gas
- The ambient operating temperature

Sealed

→ V3 Sealed

- IP 67 protection
- Nominal ratings 0.1 A to 10 A/250 VAC
- Minimum rating 1 mA/4 VDC
- Reduced differential travel
- Choice of actuators



Main specifications

		Standard 83 169 0	Reduced differential travel 83 169 4	Dual-current 83 169 8	Dual-current reduced differential travel 83 169 9
Function	Connections				
I (changeover)	Lead output on right	83 169 002	•	•	•
I (changeover)	Lead output on left or cable output	•	•	•	•
Electrical characteristics					
Rating nominal / 250 V AC (A)		8	5	0.1	0.1
Rating thermal / 250 V AC (A)		10	6	6	6
Mechanical characteristics					
Maximum operating force (N)		4.5	4.5	4.5	4.5
Min. Release force (N)		1	1	1	1
Maximum total travel force (N)		8	8	8	8
Max. permitted overtravel force (N)		20	20	20	20
Rest position max. (mm)		15.9	15.9	15.9	15.9
Tripping point (mm)		14.7 ^{+0.5}	14.7 ^{0.5}	14.7 ^{+0.5}	14.7 ^{+0.5}
Maximum differential travel (mm)		0.35	0.07	0.35	0.07
Min. overtravel (mm)		1	0.4	1	0.4
Ambient operating temperature (°C)		-20 → +85 °C	-20 → +85 °C	-20 → +85 °C	-20 → +85 °C
Mechanical life (operations)		5 x 10 ⁶	5 x 10 ⁶	5 x 10 ⁶	5 x 10 ⁶
Contact gap (mm)		0.4	0.4	0.4	0.4
Weight (g)		30	30	30	30
Connections					
Wire output on right		D	D	D	D
Wire output on left		G	G	G	G
Cable output		C	C	C	C
Leads connection		Flexible PVC leads 1 mm ² length 0.50 m, Ø ext. 2 mm	Flexible PVC leads 1 mm ² length 0.50 m, Ø ext. 2 mm	Flexible PVC leads 1 mm ² length 0.50 m, Ø ext. 2 mm	Flexible PVC leads 1 mm ² length 0.50 m, Ø ext. 2 mm
Cable connection		PVC 3 x 0.75 mm ² length 0.50 m, Ø ext. 5 mm	PVC 3 x 0.75 mm ² length 0.50 m, Ø ext. 5 mm	PVC 3 x 0.75 mm ² length 0.50 m, Ø ext. 5 mm	PVC 3 x 0.75 mm ² length 0.50 m, Ø ext. 5 mm

Additional specifications

Components

Material

- Case : polyester UL 94 VO
- Contacts : silver/nickel - gold alloy (dual-current)
- Membrane : fluoro-silicon

Levers

- stainless steel
- Roller : polyamide
- Plunger : stainless steel

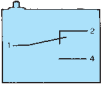
Product adaptations



- Special levers
- Special leads, cables, cable harnesses
- Approval : UL - cUL

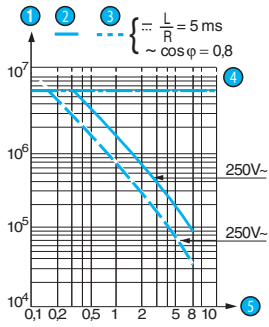
Principles

Single break changeover switch



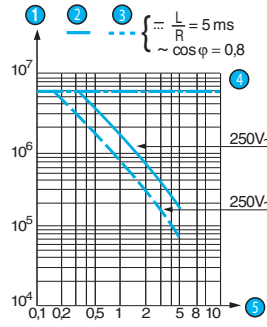
Curves

Operating curve for type 83 169 0



- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

Operating curve for type 83 169 4



- 1 Number of cycles
- 2 Resistive circuit
- 3 Inductive circuit
- 4 Mechanical life limit
- 5 Current in Amps

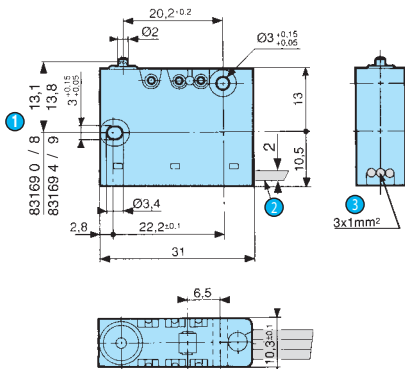
83 169 8 and 83 169 9 dual-current

These models are designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current (5 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

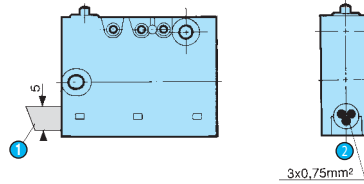
→ Product

Lead output



- 1 OL = 13.1
- 2 Right output
- 3 Lead 1 mm²
 - 1 = black lead (common)
 - 2 = brown lead (NC)
 - 4 = blue lead (NO)

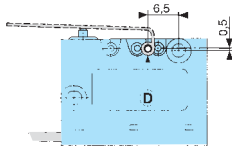
Cable output



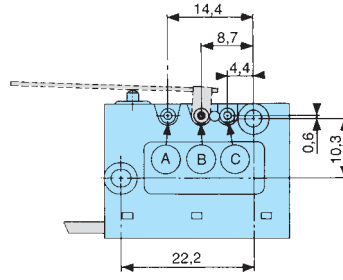
- 1 Left output
- 2 Cable 3 x 0.75 mm²
 - 1 = black lead (common)
 - 2 = brown lead (NC)
 - 4 = blue lead (NO)

→ Actuator mounting positions

Lever type 139

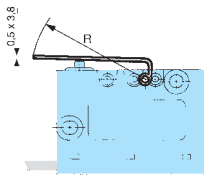


Lever type 161

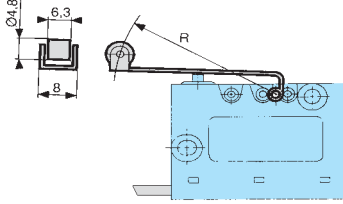


→ Actuators

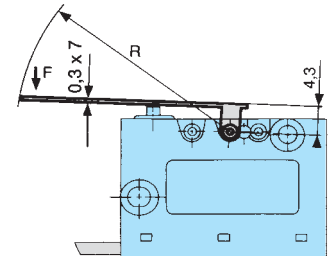
139 AX



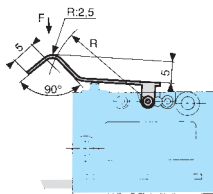
139 EX



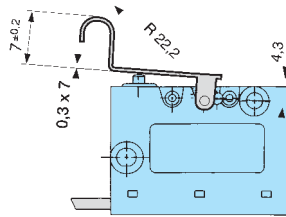
161 A



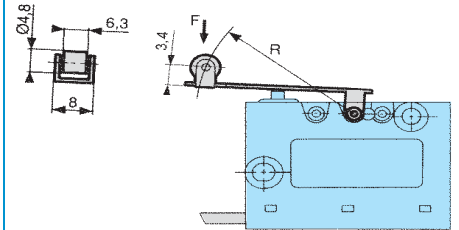
161 F



161 G


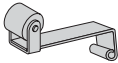






161 E



1

Actuators and fixing positions

Part numbers for standard actuators		79 215 740		79 507 524		79 215 742		79 507 529					
Actuators	Flat 139 AX F29.7 mm**	Roller 139 EX F28.7 mm**	Flat 161A R14.2* - F25.4 mm*			Roller 161E R13.6* - F24.1 mm*							
													
Fixing position	D	D	A	B	A	B	C	A	B	C			
Operating force - max.	N	2.5	2.5	4.2	1.4	2.5	3.5	2.5	4.5	1.4	2.5	3.5	
Release force - min.	N	0.4	0.4	1	0.25	0.5	0.6	0.5	1	0.25	0.5	0.6	
Differential travel	mm	1.2 - 0.5	1.2 - 0.5	0.8	0.4	1.6	0.8	0.6	0.8	0.4	1.6	0.8	0.6

Part numbers for standard actuators		70 507 328		79 218 651	
Actuators	Flat 161F F22.3 mm*	Dummy roller 161 G*			
					
Fixing position		A	B	A	B
Operating force - max.	N	1.5	2.6	1.5	2.6
Release force - min.	N	0.25	0.5	0.25	0.5
Differential travel	mm	16	0.8	16	0.8

Unless mentioned specifically, flat and roller levers are supplied unassembled.

* For factory mounting, specify mounting position A, B or C.

** Supplied factory fitted

Note : We recommend greasing the switch pushbutton lightly when fitting actuators.

Other information

Mounting - Operation

See basic technical concepts

Sealed

→ 83 123

- IP 66 protection
- Compact dimensions



Main specifications

	Standard 83 123 0	Spherical cover 83 123 0
Function		
I (changeover)		
Connections		
A05 VVF cable		
Electrical characteristics		
Rating nominal / 250 V AC (A)	5	5
Rating thermal / 250 V AC (A)	12	12
Mechanical characteristics		
Maximum operating force (N)	7.5	7.5
Min. Release force (N)	1.5	1.5
Maximum total travel force (N)	8	8
Max. permitted overtravel force (N)	30	30
Tripping point (mm)	11,4 ^{±0.4}	16,5 ^{±0.5}
Maximum differential travel (mm)	0.2	0.25
Min. overtravel (mm)	0.25	0.2
Ambient operating temperature (°C)	0 → +85	0 → +85
Mechanical life (operations)	2 x 10 ⁶	2 x 10 ⁶
Contact gap (mm)	0.5	0.5
Weight (g)	45	50
Connections		
Connection	Cable 3 x 0.75 mm ² in sheath Ø ext. 7.6 mm max. Standard length 0.50 m	Cable 3 x 0.75 mm ² in sheath Ø ext. 7.6 mm max. Standard length 0.50 m
Comments		
Common (1) : black		
Normally closed (2) : brown		
Normally open (4) : grey		

Additional specifications

Components

Material

- Casing : nitrile
- Contacts : silver
- Contact holder : polyamide
- Mounting plate : passivated mild steel (zinc)

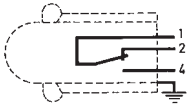
Product adaptations



- Special casing, leads, cables for specific environment

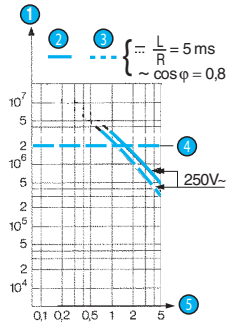
Principles

Double break changeover switch



Curves

Operating curve

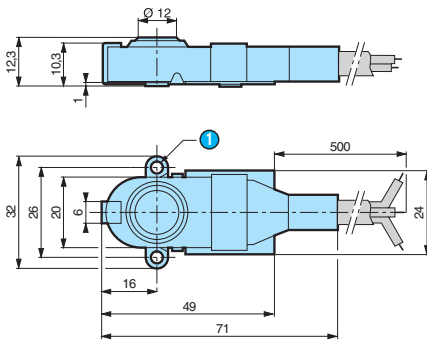


- ① Number of cycles
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Dimensions

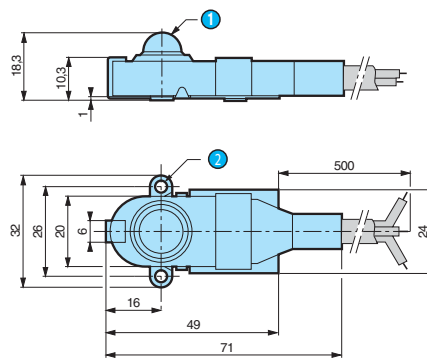
→ Product

83 123 Standard



- ① 2 holes Ø 3.2

83 123 Spherical cover



- ① R6 spherical
- ② 2 holes Ø 3.2

Other information

Mounting - Operation

In order to comply with basic safety requirements, an insulator must be used if the device is being operated manually. One of the fixing holes must be used as a protective earth.

Sealed

→ V4 Sealed

- IP 67 protection
- Nominal ratings 0.1 A to 10 A/250 VAC
- Minimum rating 1 mA/4 VDC
- Operating temperature -40°C to +125°C
- Choice of actuators with 2 possible fixing positions



Main specifications

		High-current 83 180	Dual-current 83 181	Medium current 83 183	Standard 83 186
Function	Connections				
I (changeover)	W2S	●	●	●	83 186 001
I (changeover)	W7S	●	●	●	83 186 002
I (changeover)	FD0	●	●	●	83 186 003
I (changeover)	X1A* - X1S* - X2A* - X2S* - X3A* - X3S* - FB0 - FG0 - CD0** - CB0** - CG0**	83 180 0	83 181 0	83 183 0	83 186 0
R (normally closed)	W2S - W7S - FD0 - FB0 - FG0 - CD0** - CB0** - CG0**	83 180 6	83 181 6	83 183 6	83 186 6
C (normally open)	W2S - W7S - FD0 - FB0 - FG0 - CD0** - CB0** - CG0**	83 180 8	83 181 8	83 183 8	83 186 8
Electrical characteristics					
Rating nominal / 250 V AC (A)		10	6	3	6
Rating thermal / 250 V AC (A)		12.5	7.5	4	7.5
Mechanical characteristics					
Maximum operating force (N)		3.4	2.5	2.5	2.5
Min. Release force (N)		1	0.8	0.8	0.8
Maximum total travel force (N)		5	4.2	4.2	4.2
Max. permitted overtravel force (N)		10	10	10	10
Maximum rest position (mm)		9.3	9.3	9.3	9.3
Tripping point (mm)		8.4 ^{+0.3}	8.4 ^{+0.3}	8.4 ^{+0.3}	8.4 ^{+0.3}
Maximum differential travel (mm)		0.1	0.1	0.1	0.1
Min. overtravel (mm)		0.6	0.6	0.6	0.6
Ambient operating temperature for blade version (°C)		-40 → +125	-40 → +125	-40 → +125	-40 → +125
Ambient operating temperature for wires/cable version (°C)		-40 → +105	-40 → +105	-40 → +105	-40 → +105
Mechanical life (operations)		10 ⁶	2x10 ⁶	2x10 ⁶	2x10 ⁶
Contact gap (mm)		0.4	0.4	0.4	0.4
Weight (tag version) g		2	2	2	2
Comments					
* Type 83 180 available on request					
** Cable version for types 83 181, 83 183 and 83 186					

Additional specifications

Components

Material

- Case : polyester UL 94VO
- Button : polyester
- Membrane : silicon
- Contacts : AgCdO or AgSnO₂ gold-plated AgNi (dual-current)
- Terminals : silver-plated, tinned brass
- Cable/Lead : PVC

Levers

- Flat : stainless steel
- Roller : stainless steel, polyamide roller

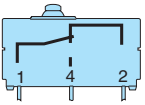
Product adaptations



- Special levers
- Specific fixings
- Special leads, cables, cable harnesses
- NF - UL - cUL approvals

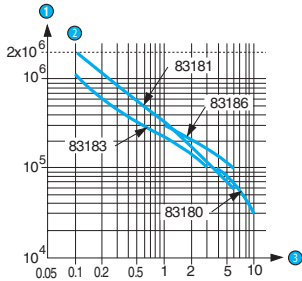
Principles

Single break changeover switch



Curves

Operating curve 250 VAC



Switch rating with DC supply

		83 180	83 181	83 183	83 186
12 V	Resistive	10 A	6 A	3 A	6 A
	Inductive L/R5 ms	10 A	6 A	3 A	6 A
24 V	Resistive	10 A	6 A	3 A	6 A
	Inductive L/R5 ms	5 A	5 A	3 A	5 A

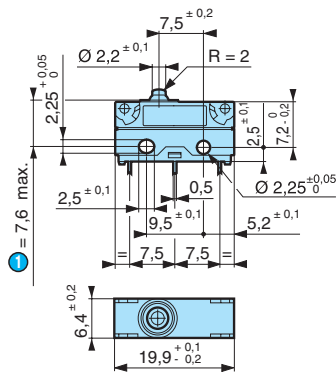
- ① Number of cycles
- ② Resistive circuit
- ③ Current in Amps

Model 83 181 is designed to operate equally well on dual-current (1 mA 4 V minimum) or medium-current (6 A maximum) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Dimensions

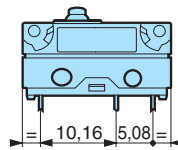
→ Product

Symmetrical version types 83 180 / 181 / 183 / 186



① OL = 7.6 max.

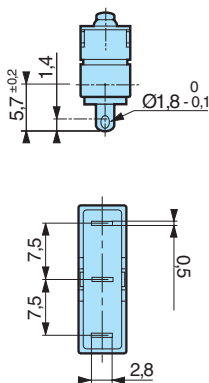
Asymmetrical version types 83 180 / 181 / 183 / 186



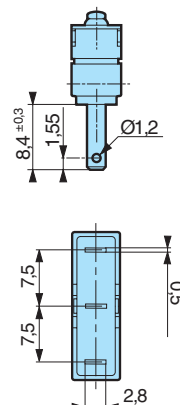
Fixed by 2 M2 screws
Torque with screw only : 0.2 Nm, with screw + washer : 0.3 Nm

→ Connections

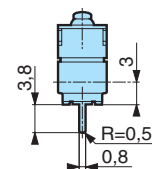
W2S Solder



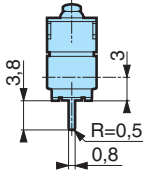
W7S Faston 2.8 x 0.5



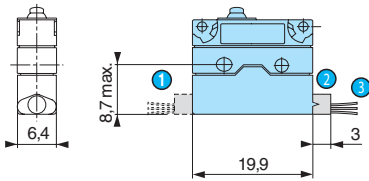
X1A Straight PCB output



X1S
Straight PCB output



Lead outputs

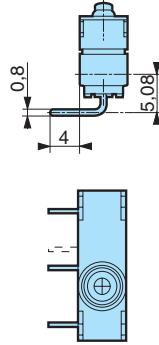


- 1 FG0
- 2 FD0
- 3 Standard 500 mm

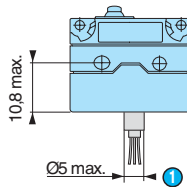
Black = Common
Grey = NC
Blue = NO

Conductor cross-section :
83181 / 83 183 / 83 186 = 0.5 mm²
83 180 = 0.75 mm²

X2A - X2S
Side outputs, PCB rear



Lead/cable output
CB0 cable output on bottom

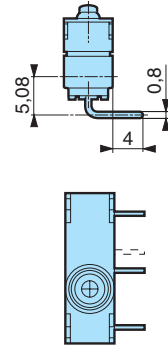


- 1 Standard 500 mm

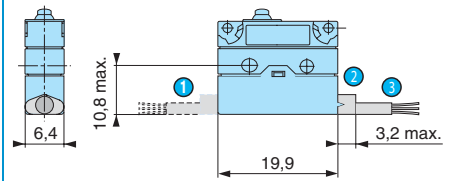
Black = Common
Grey = NC
Blue = NO

Conductor cross-section :
83181 / 83 183 / 83 186 = 0.5 mm²
83 180 = 0.75 mm²

X3A - X3S
Side outputs, PCB front



Cable outputs



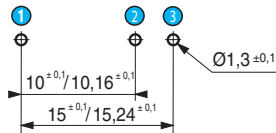
- 1 CG0
- 2 CD0
- 3 Standard 500 mm

Black = Common
Grey = NC
Blue = NO

Conductor cross-section :
83181 / 83 183 / 83 186 = 3 x 0.5 mm²

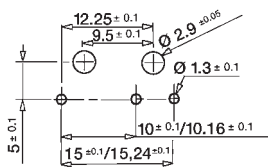
→ **Drilling**

Printed circuit board mounting
Asymmetrical
X1A, X2A, X3A

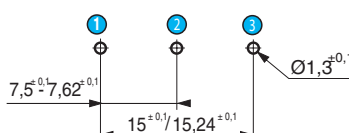


- 1 1.C
- 2 4.NO
- 3 2.NC

Mounting on a printed circuit board
with fixing pins
Asymmetrical

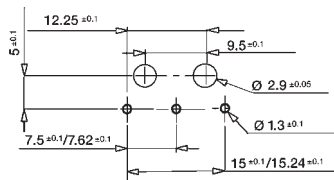


Printed circuit board mounting
Symmetrical
X1S, X2S, X3S



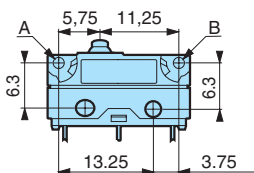
- 1 1.C
- 2 4.NO
- 3 2.NC

Mounting on a printed circuit board
with fixing pins
Symmetrical



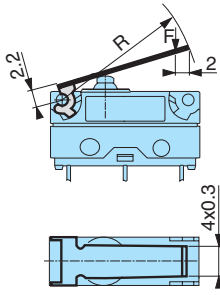
→ **Actuator mounting positions**

Fixing position

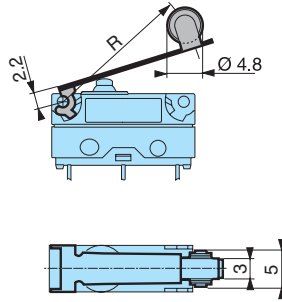


→ Actuators

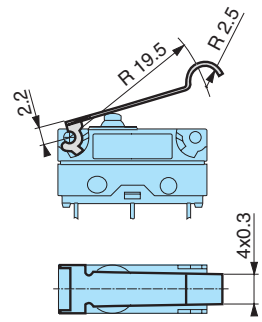
170 A
Flat



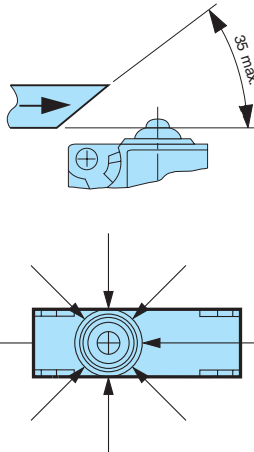
170 E
Roller



170 F
Dummy roller

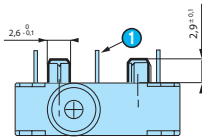


Recommendations for operation from the side



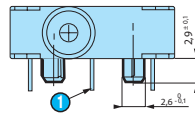
→ Mounting accessories

Fixing pins





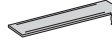


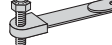
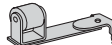
1 X2 output

Fixing pins



1 X3 output

Actuators and fixing positions

Part numbers for standard actuators	79 253 327		79 253 326		79 218 454			
Actuators	Flat 170A R18.3		Flat 170A R24		Flat 170A R41		Roller 170E R20	
								
Mounting position	A	B	A	B	A	B	A	B
Coefficient	3	1.5	4	2	7	3.5	3	1.5
Tripping point	10 ^{±1.4}	9.2 ^{±0.9}	10.7 ^{±1.7}	9.6 ^{±1}	12.7 ^{±3}	10.6 ^{±1.8}	15.5 ^{±1.4}	14.5 ^{±0.9}
83 180					11 ^{±3}	8.8 ^{±1.8}		
83 181 / 183 / 186					11.4 ^{±3}	9.3 ^{±1.8}		
Part numbers for standard actuators	79 253 329							
Actuators	Dummy roller 170F R19.5		Screw 170D *		Transverse roller 170 EL *			
								
Mounting position	A	B						
Coefficient	3	1.5						
Tripping point	12.9 ^{±1.5}	11.9 ^{±1.1}						

Except where otherwise indicated, levers are supplied unmounted.

For factory mounting, specify fixing position A or B.

* To special order

Other information

Mounting - Operation

See basic technical concepts

Degree of protection

- Tag version :
 - casing = IP67
 - terminals = IP00
- Lead/cable version :
 - output/casing = IP67

To calculate force : divide the switch force by the coefficient in the table.

To calculate travel : multiply the switch travel by the same coefficient.

Limit switches






Limit switches







Limit switch selection guide

General purpose limit switches

Standard range "Series 83 840 0": Snap action with metal body

Plunger / roller plunger	Roller lever	Adjustable roller lever	Rotary head	Wobble
 104	 104	 104	 105	 105

Positive break "Series 83 840 7": Snap-action with metal body

Plunger / roller plunger	Roller lever	Adjustable roller lever	Rotary head
 108	 108	 109	 109

Limit switches compliant with EN 50047

Series 83 850: Dependent or snap-action with metal or double insulated thermoplastic body

Plunger / roller plunger	Roller lever	Adjustable roller lever	Special levers
 112	 114	 116	 118


Manual reset "Series 83 854": Dependent action with metal or thermoplastic body

Plunger / roller plunger	Roller lever	Adjustable roller lever
 120	 122	 124

Legend

Dependent action: the effect is dependent upon the actuating speed (for resistive circuits, precision release, high power).

Snap-action: the effect is independent of the actuation. Maintains the speed of displacement and the force on the contacts (for capacitive circuits, differential travel needs).

 **Positive break:** ensures the opening of the contacts when the actuators is operated.

Limit switch selection guide

Limit switches compliant with EN 50041

Cable pull operated with manual reset "Series 83 863": Dependent action with metal body

Series 83 861: Dependent or snap-action with metal body






Plunger / roller plunger	Roller lever	Adjustable roller lever	Special levers	Cable pull
 130	 128	 132	 134	 136

Compact limit switches compliant with NFC 63145





Standard Series 83 870: Snap-action with metal body, 20 mm pitch mounting holes

Short-travel Series 83 870: Snap-action with metal body, 20 mm pitch mounting holes

Series 83 880: Snap-action with metal body, 25 mm pitch mounting holes

Cable output	Connector output	Cable output	Connector output	Cable output
 141	 144	 148	 148	 152

Special limit switches

Series 83 581	Series 83 589	Series 83 731 / 732 / 733	Series 83 800
Protected	Harsh environment	Precision	Miniatures
 156	 158	 160	 162

Safety limit switches

Series 83 893: Dependent action with plastic body

Series 83 894: Dependent action with metal body

Key-operated without interlocking	Key-operated with interlocking	Rotating lever/shaft	Without interlocking	With interlocking
 166	 168	 172	 174	 176

Basic technical principles

Introduction

What is meant by a «position detector» is any device which needs to be operated by a member which exerts a physical force, in view of:

- either the form which its operating device takes
- or the considerable force needed to operate it.

The distinguishing features of position detectors are:

- their high electrical performance capability
- their excellent resistance to accidental impact
- good protection against splashed or dripping water
- a wide range of operating devices to allow the detectors to be adapted to a vast variety of mechanisms.

Construction

Our detectors are designed to conform to international IEC recommendations and/or European standards (EN).

Proof that a detector conforms to these standards or recommendations takes the form of a conformity declaration made by the manufacturer (drafted as indicated in guidance document ISO/IEC 22 - EN 450-14).

Characteristics in line with the general requirements of standards NFC 63140, IEC/EN 60947-5-1.

- Leakage paths and air gaps : IEC 60664.1 - NFC 20-040.

Our position detectors which comply with IEC/EN 60947-5-1. can be fitted to machine-tools and industrial machines complying with NFC 79130, IEC/EN 60204.1 or VDE 113.

Electrical characteristics

→ Assigned working current (Ie):

The current level adopted as a basis for the operating conditions quoted for a detector, and for the life tests on it.

→ Thermal rating (Ith):

The current the microswitch will withstand when not being operated electrically, for a temperature rise of not more than 60 °C.

→ Assigned insulation voltage (Ui):

The voltage adopted as a reference for the dielectric tests and leakage paths. It must be equal to or greater than the assigned working voltage.

→ Categories of use (IEC/EN 60947-5-1):

- AC 15 for operating AC solenoids and electromagnets
- DC 13 for operating DC solenoids and electromagnets.

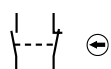
→ Contact element designation (IEC/EN 60947-5-1):

A letter and number which define the use category and the assigned working voltage and current.

For example, A 300 means : in category AC 15, a maximum working voltage of 300 V, 6 A at 120 V or 3 A at 240 V.

→ Contact block electrical wiring diagram:

Form Zb



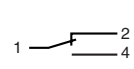
The 2 contacts are electrically isolated

Form Za



Both contacts have the same polarity

Change over



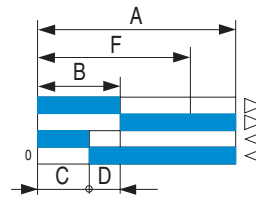
→ Positive break contact operation (IEC/EN 60947-5-1, appendix K)

For contacts used in safety applications, limit switches and emergency stop devices, reliable opening is essential (see IEC, EN 60204). After a short-circuit closing test, the opening of the contact is checked by means of an impulse voltage test (2500 V).

→ Contact element

Snap action contact

This is characterised by separate tripping and release points. The speed at which the contacts move is independent of the speed of the control device. This feature ensures satisfactory electrical performance even if the control device is moving slowly.



A : Total travel (TT) of the control device

B : Pre-travel (PT) up to opening of the contact element

C : Release travel of the contact element

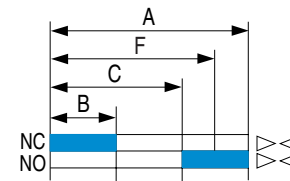
D : Differential travel (DT)

F : Travel necessary to reach the positive opening position (POT)

Slow action contacts

The opening and closing speed of the contacts is dependent on the speed of the control device.

The operating positions are identical in both directions of travel, there is no differential travel.



A : Total travel (TT) of the control device

B : Pre-travel (PT) and release travel (RT) of the N/C contact

C : Pre-travel and release travel of the N/O contact

F : Travel necessary to reach the positive opening position (POT)

Rules and regulations

→ EC Directives

Our detectors conform to the EC Low Voltage Technical Directive 73/23/EEC and can be used in accordance with the specifications of the Machinery Directive 89/392/EEC.

Environmental conditions

→ Temperature limits

When they are used in the temperature range quoted, the mechanical and electrical characteristics of our position detectors will remain substantially unchanged. If you intend to use them outside this range, please consult us.

→ Protective treatment

The treatment given to our position detectors is suitable in the vast majority of applications.

Parts made of steel are zinc-coated or painted according to their mechanical function. Further information is available on request.

This treatment allows our detectors to be used under the following temperature and humidity conditions:

T° C	20	40	50
Relative humidity %	95	80	50

This treatment may thus be suitable for applications in tropical or equatorial climates where the equipment concerned is in an interior location sheltered from direct exposure to atmospheric conditions. Other types of reinforced protection are possible for resistance to very severe environments. Please enquire.

→ Mounting requirements

Electric shock protection.

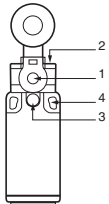
The user should observe the mounting instructions relating to the mode of protection against electric shocks defined in the IEC/EN60 536.1 - EN 60204.1 - NFC 20030 standards:

Class I: earth circuit link. Protection via differential circuit-breaker.

Class II: double insulation.

Class III: very low safety voltage.

→ Screw tightening torque:

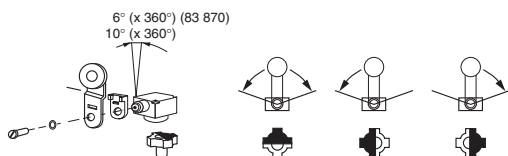


1: Actuator tightening	1.2 to 1.5 Nm	
	Plastic body	Metal body
2: Head fixing screw	0.7 to 0.8 Nm	0.8 to 1 Nm
3: Body fixing screw	0.7 to 0,8 Nm	0.8 to 1 Nm
4: Fixing screw	2 to -2.5 Nm	

→ Adjustment of rotary heads with momentary action to right and left:

For series:

83 850
83 851
83 854
83 855
83 861
83 863



→ Degree of protection

Under the IEC 529 or NFC 20010 classification scheme, standards employ an IP code to define the degree or class of protection which a position detector provides against access to live components and against the entry of solid foreign bodies and the entry of water.

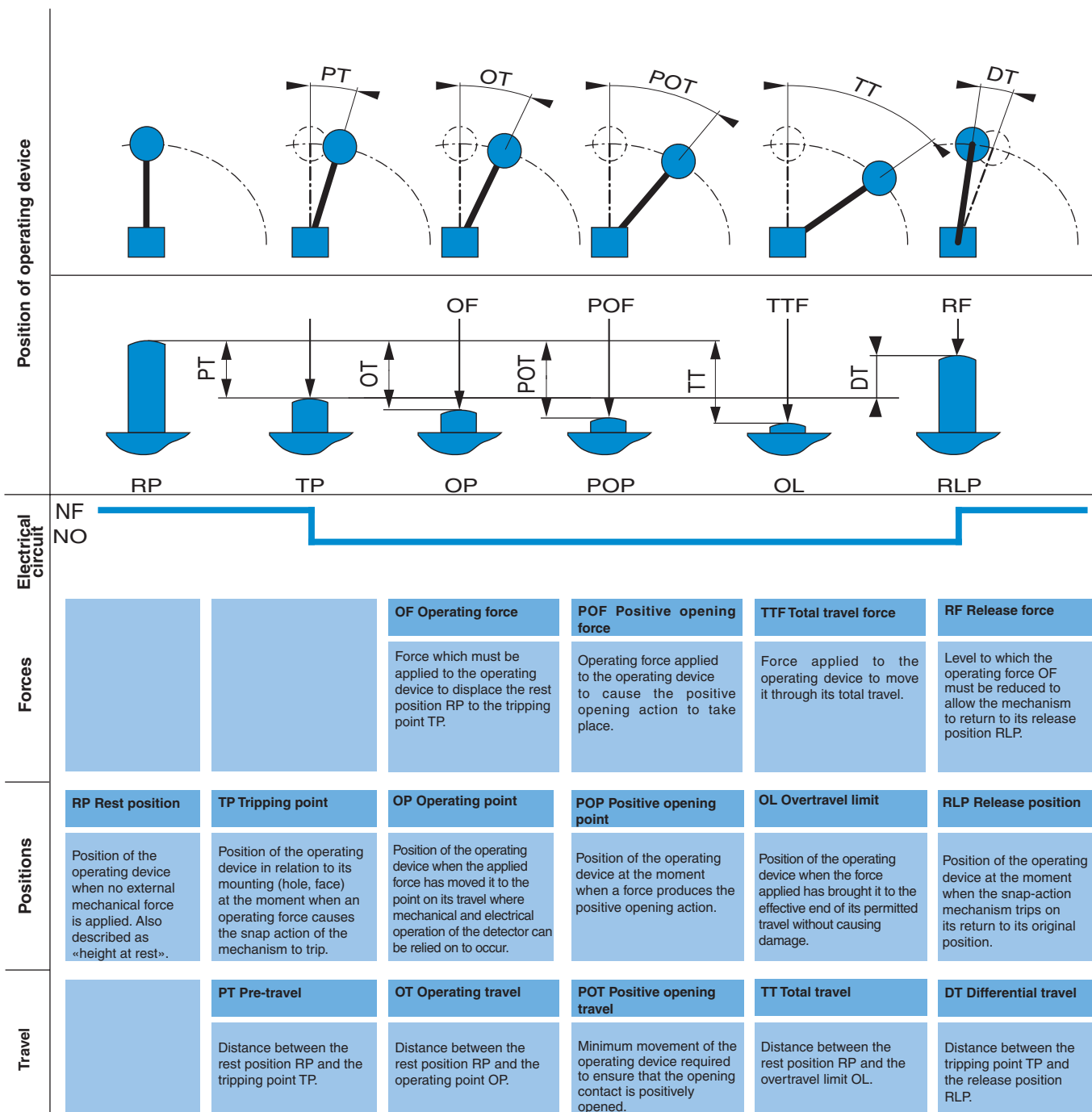
1 st numeral	
Protection equipment provides against the entry of solid foreign bodies	Protection for persons against access to dangerous parts
0 (not protected)	(not protected)
4 diameter \geq 1 mm	1 mm \varnothing wire
5 protected against dust	1 mm \varnothing wire
6 sealed against dust	1 mm \varnothing wire

2 nd numeral	
Protection equipment provides against the entry of water	
0 (not protected)	6 high-pressure hosed water
4 splashed water	7 temporary immersion
5 hosed water	8 prolonged immersion

Mechanical characteristics

Terminology

→ Forces - Positions - Travel



- Positive opening action : see IEC/EN 60947-5-1 chapter 3, § 2.2

N.B. : The max. and min. values quoted for each detector (min. operating force, max. total travel, etc.) are the maxima and minima users must allow for if they are to use our products under the proper conditions.

Universal limit switches

→ Series 83 840 0 Standard

→ Series 83 840 7 Positive break operation

General characteristics	
Conformity to standards	IEC 947-5-1, EN 60947-5-1, NFC 63140, NFC 63143, VDE 0660/200 for version with positive break operation
Version	Single-pole
Protection	IP66
Connections	
Saddle washer and screw	M3.5
Max. wire cross-section	2 mm ²
Electrical protection	Internal earth terminal
Connection	for No. 13 sealing gland, 20.4 Ø, 1.411 pitch (supplied with 2 screw plugs, not mounted)

Universal limit switches

→ Series 83 840 0 Standard

- Adjustable metal head
- 4 positions 90°
- Metal case



Main specifications

	Steel plunger	Reinforced lever with plastic roller	Stepped adjustment roller lever
Housing			
Action			
Metal	Snap action		
General characteristics	83 840 0	83 841 0	83 842 0
Function	NO+NC	NO+NC	NO+NC
Sequence			
Mechanical characteristics			
Minimum operating force (N)	10	15	8
Minimum operating force (cmN)	-	-	-
Minimum total travel force (N)	22	25	15
Minimum total travel force (cmN)	-	-	-
Mechanical life (operations)	10 ⁷	10 ⁷	10 ⁷
Temperature limits use (°C)	-10 → +70	-10 → +70	-10 → +70
Weight (g)	310	310	310
Comments	Accessories for 83 843 0 (see Dimensions - Mounting accessories) Galvanized, passivated steel lever Thermoplastic roller Supplied with nut, washer and locating block loose		

General characteristics

Assigned insulation voltage (Ui) V	600
Thermal current (Ith) A	10
Use category	AC 15 : A600 DC 13 : P300

Product adaptations



- Approvals : UL/CSA



Adjustable roller lever	Adjustable lever with idle-return lever	Rotary head with momentary action Action to right and left	Top-mounted plunger with metal roller	Flexible metal lever
83 842 1	83 842 2	83 843 0	83 845 0	83 846 0
NO+NC	NO+NC	NO+NC	NO+NC	NO+NC
8	8	-	10	1.5
-	-	20	-	-
15	15	-	22	2.5
-	-	33	-	-
10 ⁷	10 ⁷	10 ⁷	10 ⁷	10 ⁷
-10 → +70	-10 → +70	-20 → +70	-10 → +70	-10 → +70
310	310	310	300	310

Principles

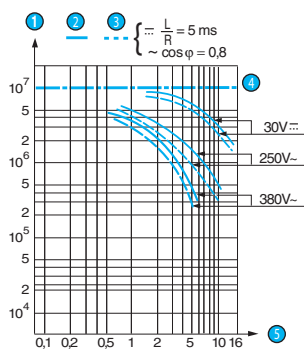
Function

Four-terminal double break two-way contact element (form Za). The contacts must be of the same polarity.



Curves

Operating curve for standard version

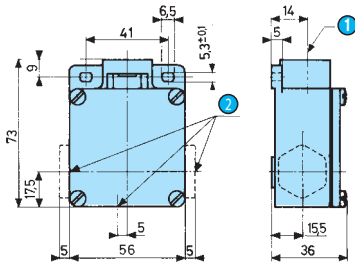


- ① Number of operations
- ② Resistive circuit
- ③ Inductive circuit
- ④ Mechanical life limit
- ⑤ Current in Amps

Dimensions

→ Product

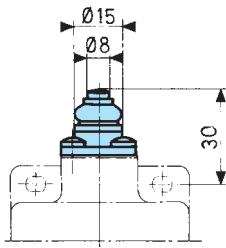
Body



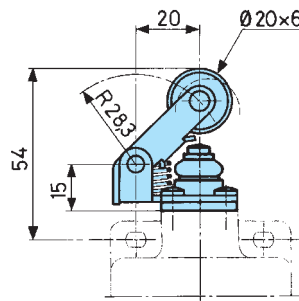
- ① Axis of head rotation
- ② No. 13 sealing gland

→ Actuators

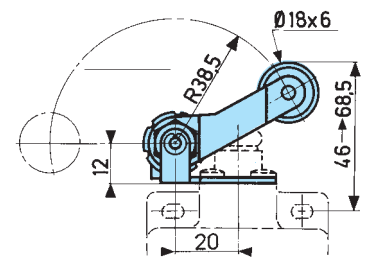
83 840 0



83 841 0

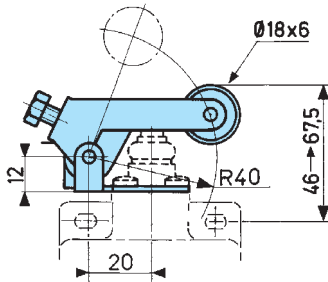


83 842 0

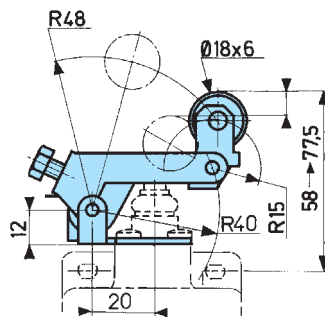


Min. angle between 2 successive adjustments $0^\circ 10'$

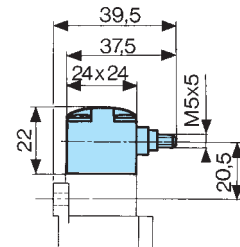
83 842 1



83 842 2

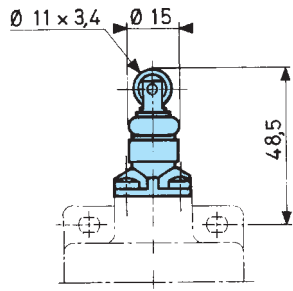


83 843 0

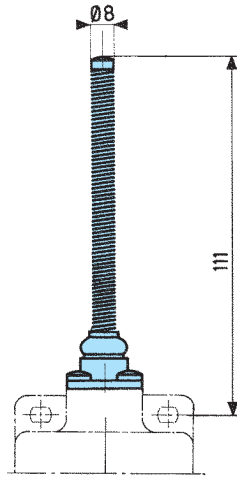


2

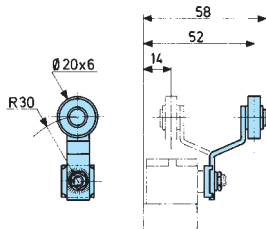
83 845 0



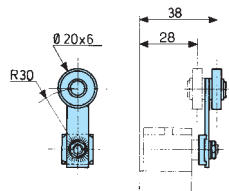
83 846 0



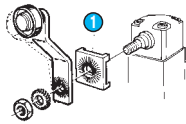
79 210 997 (for 83 843 0)



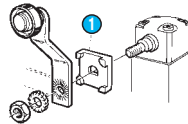
79 210 998 (for 83 843 0)



Lever settings or positions dictated by direction in which block 1 is fitted



1 Block 1
Adjustable in 6° steps



1 Block 1
Adjustable in 90° steps

Universal limit switches

→ Series 83 840 7 Positive break operation

- Adjustable metal head
- 4 positions 90°
- Plastic or metal cases



Main specifications

	Steel plunger	Reinforced lever with plastic roller
Housing		
Metal	83 840 7	83 841 7
Action		
Snap action		
General characteristics		
Function	NC	NC
Sequence	0 2,5 4F 6 mm	0 3 4,5F 6 mm
Snap action	1-2 1-2 0,7	1-2 1-2 0,7
Positive break operation		
Mechanical characteristics		
Minimum operating force (N)	10	15
Minimum operating force (cmN)	-	-
Minimum positive opening force (N)	10	15
Min. positive opening travel (cmN)	-	-
Minimum total travel force (N)	22	25
Minimum total travel force (cmN)	-	-
Mechanical life (operations)	10 ⁷	10 ⁷
Temperature limits use (°C)	-10 → +70	-10 → +70
Weight (g)	310	310

General characteristics

Assigned insulation voltage (Ui) V	600
Thermal current (Ith) A	2.5
Use category	AC 15 : C600 DC 13 : R 300
Short circuit test	Conforms to IEC 947.5.1 paragraph 8.34
Current peak	1000 A at 250 VAC 0.5 < cos φ < 0.7
Short circuit protection (SCPD)	Fuse 10 AgF

Product adaptations



- Approvals : UL/CSA



Stepped adjustment roller lever	Adjustable roller lever	Adjustable lever with idle-return lever	Rotary head with momentary action Action to right and left	Top-mounted plunger with metal roller
83 842 7	83 842 8	83 842 9	83 843 7	83 845 7
NC	NC	NC	NC	NC
8	8	8	-	10
-	-	-	20	-
10	10	10	-	10
-	-	-	20	-
15	15	15	-	22
-	-	-	33	-
10 ⁷	10 ⁷	10 ⁷	10 ⁷	10 ⁷
-10 → +70	-10 → +70	-10 → +70	-20 → +70	-10 → +70
310	310	310	310	300

Principles

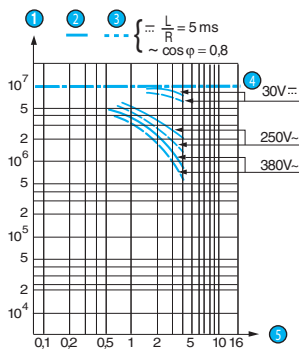
Function

Two-terminal double break contact element (form Y : normally closed contact) with positive break operation.



Curves

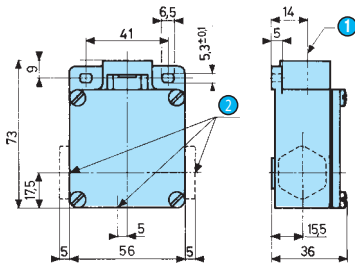
Operating curve for positive break version



Dimensions

→ Product

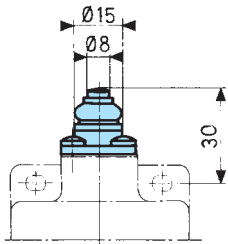
Body



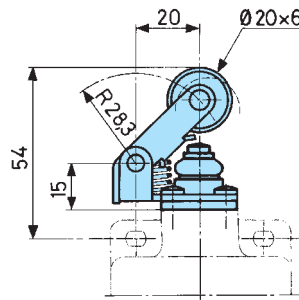
- 1 Axis of head rotation
- 2 No. 13 sealing gland

→ Actuators

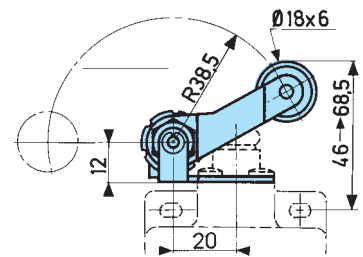
83 840 7



83 841 7

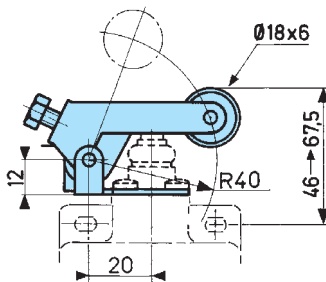


83 842 7

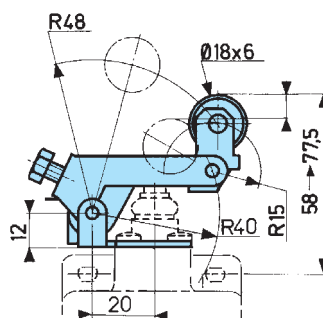


- 1 Min. angle between 2 successive adjustments 0°10

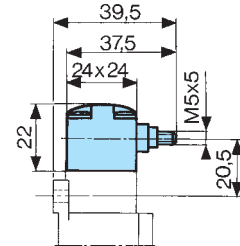
83 842 8



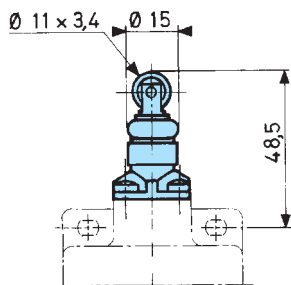
83 842 9



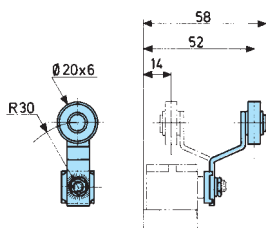
83 843 7



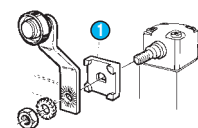
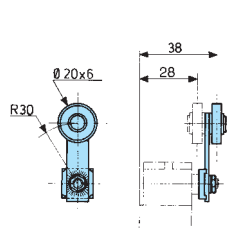
83 845 7



79 210 997 (for 83 843 7)



79 210 998 (for 83 843 7)



- 1 Block 1
Block 1 must not be mounted the other way round
Adjustable in 90° steps

Limit switch to standard EN 50047

- Series 83 850 with plunger/roller plunger
- Series 83 850 with roller lever
- Series 83 850 with adjustable roller lever
- Series 83 850 with special levers
- Series 83 854 with plunger/roller plunger with manual reset
- Series 83 854 with roller lever with manual reset
- Series 83 854 with adjustable roller lever with manual reset

Conformity to standards	
Conformity to standards	IEC 536-1, IEC 947-5-1, CSA C22.2 No. 14, EN 50047, EN 60947-5-1, EN 60204-1, NFC 20030 (class II for 83 850/class I for 83 851), UL 508, VDE 0660/200
Protection	IP66
Version	Single-pole
Electrical characteristics	
Assigned insulation voltage (Ui) V	500
Thermal current (Ith) A	10
Use category	A300 - Q300 AC15=6 A/250 V - 1.9 A/380 V DC13=3 A/24 V
Short circuit test IEC 947.5.1	
Current peak	1000 A at 250 VAC 0.5 < cos φ < 0.7
Short circuit protection (SCPD)	fuse 10 A gF
Electrical protection by internal earth terminal (83 851 / 83 855)	•
Connections	
Saddle washer and screw	M 3,5
Max. wire cross-section	2 x 1.5 mm ² / 1 x 2.5 mm ²
Connection	with sealing gland PG13
Approvals	83 850, 83 851 : UL listed A300 - Q300 CSA A300 - Q300 83 854, 83 855 : Slow break version NC + NO, UL/CSA please consult us

Limit switch to standard EN 50047

→ Series 83 850 with plunger/roller plunger

- Adjustable metal head
- 4 positions 90°



Main specifications

		Steel plunger	Plunger with steel roller	Plunger + lever with vertical plastic roller	Plunger + lever with lateral plastic roller
Housing	Action				
Thermoplastic with double insulation	Snap action	83 850 001	83 850 501	83 850 101	83 850 201
Thermoplastic with double insulation	Dependent	83 850 011	83 850 511	83 850 111	83 850 211
Metal	Snap action	83 851 001	83 851 501	83 851 101	83 851 201
Metal	Dependent	83 851 011	83 851 511	83 851 111	83 851 211
General characteristics					
Special option - configuration EN 50047		B	C	E	-
Function		NC+NO	NC+NO	NC+NO	NC+NO
Sequence					
Snap action					
Sequence					
Dependent action					
Positive break operation					
Minimum operating force (N)		10	10	9	9
Minimum total travel force (N)		12	12	10	10
Min. positive opening travel (N)		25	25	20	20
Mechanical life (millions of operations) mini.		15	15	15	15
Temperature limits use (°C)		-25 → +80	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)		-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating		IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)		90/185	100/185	100/185	100/185

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

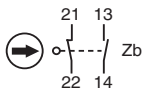
To order, see page 12

Principles

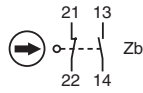
Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Independent snap action contact 1 NO + 1 NC



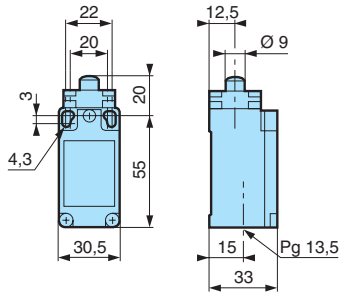
Dependent action contact 1 NO + 1 NC



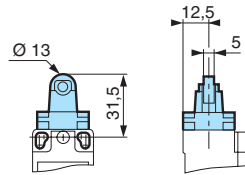
Dimensions

→ Product

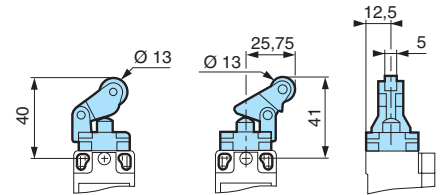
83 850 001/011
83 851 001/011



83 850 501/511
83 851 501/511



83 850 101/111 - 201/211
83 851 101/111 - 201/211



Limit switch to standard EN 50047

→ Series 83 850 with roller lever

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left
- Plastic or rubber roller



Main specifications

	With lever and plastic roller Ø22 offset 40	With lever and plastic roller Ø19 offset 53	With lever and rubber roller Ø50 offset 47	With lever and rubber roller Ø50 offset 53.5
Housing				
Thermoplastic with double insulation	83 850 301	83 850 302	83 850 305	83 850 306
Thermoplastic with double insulation	83 850 311	83 850 312	83 850 315	83 850 316
Metal	83 851 301	83 851 302	83 851 305	83 851 306
Metal	83 851 311	83 851 312	83 851 315	83 851 316
General characteristics				
Special option - configuration EN 50047	-	A	-	-
Function	NC+NO	NC+NO	NC+NO	NC+NO
Sequence				
Snap action				
Sequence				
Dependent action				
Positive break operation				
Minimum operating force (cmN)	28	28	28	28
Minimum total travel force (cmN)	37	37	37	37
Min. positive opening travel (cmN)	75	75	75	75
Mechanical life (millions of operations) mini.	15	15	15	15
Temperature limits use (°C)	-25 → +80	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	130/220	130/220	145/235	145/235

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option
- Special levers

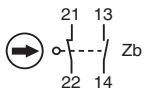
To order, see page 12

Principles

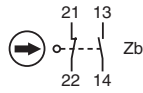
Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap action contact 1 NO + 1 NC



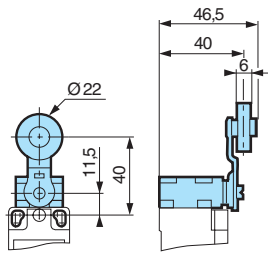
Dependent action contact 1 NO + 1 NC



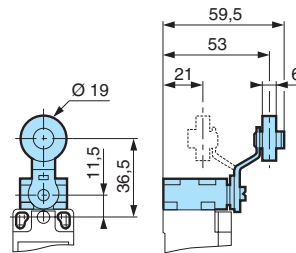
Dimensions

→ Product

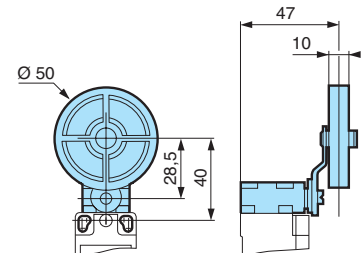
83 850 301/311
83 851 301/311



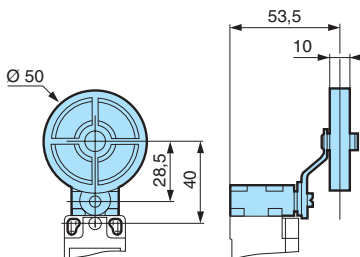
83 850 302/312
83 851 302/312



83 850 305/315
83 851 305/315



83 850 306/316
83 851 306/316



Limit switch to standard EN 50047

→ Series 83 850 with adjustable roller lever

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left
- Plastic or rubber roller



Main specifications

	With adjustable lever and plastic roller Ø22 offset 32.5 or 45	With adjustable lever and rubber roller Ø50 offset 46	With adjustable lever and rubber roller Ø50 adjustable offset 53.5 to 69.5
Housing			
Thermoplastic with double insulation	83 850 303	83 850 307	83 850 308
Thermoplastic with double insulation	83 850 313	83 850 317	83 850 318
Action			
Metal	83 851 303	83 851 307	83 851 308
Metal	83 851 313	83 851 317	83 851 318
General characteristics			
Function	NC+NO	NC+NO	NC+NO
Sequence			
Snap action			
Sequence			
Dependent action			
Minimum operating force (cmN)	28	28	28
Minimum total travel force (cmN)	37	37	37
Min. positive opening travel (cmN)	75	75	75
Mechanical life (millions of operations) mini.	15	15	15
Temperature limits use (°C)	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	150/240	165/255	165/255

Product adaptations



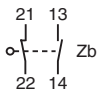
- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

Principles

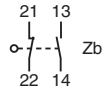
Function

Four-terminal double break two-way contact element (form Zb). The 2 moving contacts are electrically isolated from one another. Units with adjustable levers do not conform to standard IEC/EN 60947-5-1

Snap action contact 1 NO + 1 NC



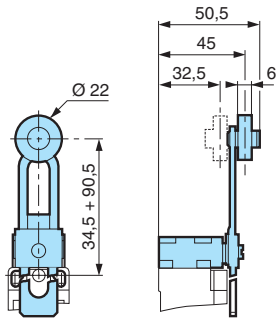
Dependent action contact 1 NO + 1 NC



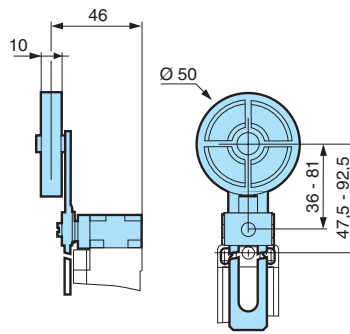
Dimensions

→ Product

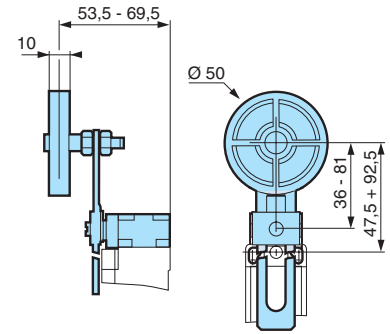
83 850 303/313
83 851 303/313



83 850 307/317
83 851 307/317



83 850 308/318
83 851 308/318



Limit switch to standard EN 50047

→ Series 83 850 with special levers

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left



Main specifications

	With adjustable polyamide rod actuator	Flexible metal lever
Housing		
Thermoplastic with double insulation	83 850 304	83 850 601
Thermoplastic with double insulation	83 850 314	83 850 611
Metal	83 851 304	83 851 601
Metal	83 851 314	83 851 611
Action		
Snap action		
Dependent		
Snap action		
Dependent		
General characteristics		
Function	NC+NO	NC+NO
Sequence		
Snap action		
Sequence		
Dependent action		
Minimum operating force (cmN)	28	-
Minimum operating force (N)	-	3
Minimum total travel force (cmN)	37	-
Minimum total travel force (N)	-	4.5
Min. positive opening travel (cmN)	75	-
Mechanical life (millions of operations) mini.	15	15
Temperature limits use (°C)	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66
Weight (plastic/metal) (g)	150/240	150/240

Product adaptations



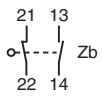
- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Length of polyamide rod actuator
- Length of flexible lever
- Special marking
- Pre-wiring option

Principles

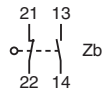
Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap action contact 1 NO + 1 NC



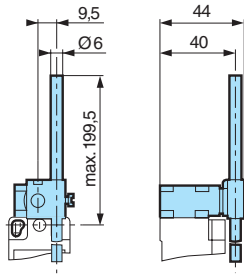
Dependent action contact 1 NO + 1 NC



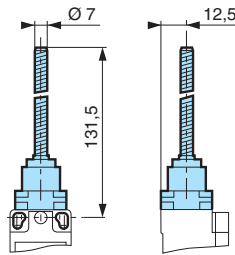
Dimensions

→ Product

83 850 304/314
83 851 304/314



83 850 601/611
83 851 601/611



Limit switch to standard EN 50047

→ Series 83 854 with plunger/roller plunger with manual reset

- Adjustable metal head
- 4 positions 90°
- Maintained action
- Manual reset



Main specifications

	Steel plunger	Plunger with steel roller	Plunger + lever with vertical plastic roller	Plunger + lever with lateral plastic roller
Housing				
Thermoplastic	83 854 011	83 854 511	83 854 111	83 854 211
Metal	83 855 011	83 855 511	83 855 111	83 855 211
Action				
Dependent				
Dependent				
General characteristics				
Sequence	0 1,8 3 3,2F 6 mm	0 3,2 5,4 5,6F mm	0 6,5 9,5 11F mm	0 6,5 9,5 11F mm
Dependent action	21-22 13-14	21-22 13-14	21-22 13-14	21-22 13-14
Positive break operation				
Minimum operating force (N)	10	9	9	9
Minimum total travel force (N)	12	10	10	10
Minimum positive operating force (N)	2.5	2.5	20	20
Mechanical life 10 ⁶ operations mini.	1	1	1	1
Temperature limits use (°C)	-20 → +80	-20 → +80	-20 → +80	-20 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	145/230	155/240	150/240	150/240

Product adaptations



- Number of circuits
- Type of function
- Direction of head
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

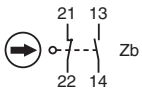
Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

- After actuation, the safety contact remains locked open in position "NC". It is unlocked by pressing the reset button.

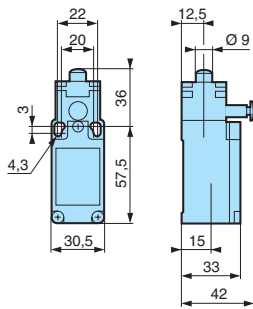
Dependent action contact 1 NO + 1 NC



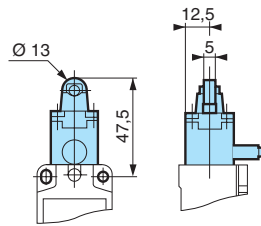
Dimensions

→ Product

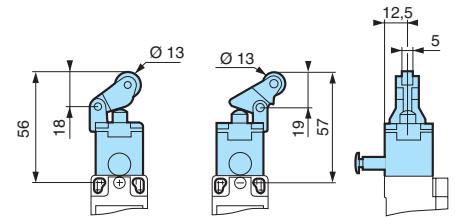
83 854 011
83 855 011



83 854 511
83 855 511



83 854 111/211
83 855 111/211



Limit switch to standard EN 50047

→ Series 83 854 with roller lever with manual reset

- Adjustable metal head
- 4 positions 90°
- Momentary action
- Action to right and left
- Manual reset
- Plastic or rubber roller



Main specifications

		With lever and plastic roller Ø19 offset 21 or 53	With lever and plastic roller Ø22 offset 33.5 or 40	With lever and rubber roller Ø50 offset 47	With lever and rubber roller Ø50 offset 53.5
Housing	Thermoplastic	83 854 312		83 854 315	
	Metal	83 855 312		83 855 315	
Action	Dependent	83 854 311		83 854 316	
	Dependent	83 855 311		83 855 316	
General characteristics					
Sequence		0° 25° 32° 46°F75°	0° 25° 32° 46°F75°	0° 25° 32° 46°F75°	0° 25° 32° 46°F75°
Dependent action		21-22 13-14	21-22 13-14	21-22 13-14	21-22 13-14
Positive break operation		➡	➡	➡	➡
Minimum operating force (cmN)		28	28	28	28
Minimum total travel force (cmN)		37	37	37	37
Minimum positive operating force (cmN)		75	75	75	75
Mechanical life 10 ⁶ operations mini.		1	1	1	1
Temperature limits use (°C)		-20 → +80	-20 → +80	-20 → +80	-20 → +80
Temperature limits stored (°C)		-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating		IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)		190/270	190/270	190/270	190/270

Product adaptations



- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option
- Special levers

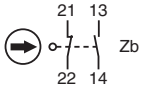
Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

- After actuation, the safety contact remains locked open in position "NC". It is unlocked by pressing the reset button.

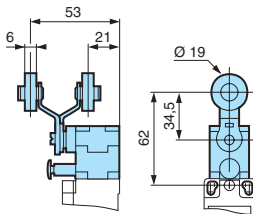
Dependent action contact 1 NO + 1 NC



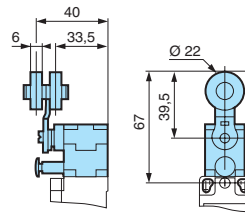
Dimensions

→ Product

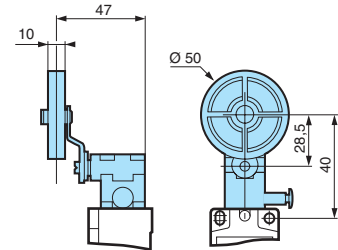
83 854 312
83 855 312



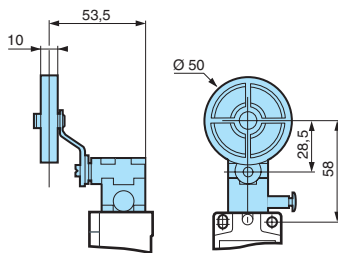
83 854 311
83 855 311



83 854 315
83 855 315



83 854 316
83 855 316



Limit switch to standard EN 50047

→ Series 83 854 with adjustable roller lever with manual reset

- Adjustable metal head
- 4 positions 90°
- Maintained action
- Manual reset
- Plastic or rubber roller



Main specifications

		With adjustable lever and plastic roller Ø22 offset 32.5 or 45	With adjustable lever and plastic roller Ø50 offset 46	With adjustable lever and rubber roller Ø50 adjustable offset 53.5 to 69.5
Housing	Action			
Thermoplastic	Dependent	83 854 313	83 854 317	83 854 318
Metal	Dependent	83 855 313	83 855 317	83 855 318
General characteristics				
Sequence	Dependent action			
Minimum operating force (cmN)		28	28	28
Minimum total travel force (cmN)		37	37	37
Mechanical life 10 ⁶ operations mini.		1	1	1
Temperature limits use (°C)		-20 → +80	-20 → +80	-20 → +80
Temperature limits stored (°C)		-40 → +80	-40 → +80	-40 → +80
Protection rating		IP 66	IP 66	IP 66
Weight (plastic/metal) (g)		210/300	210/300	230/320

Product adaptations



- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

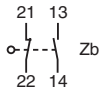
Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

- After actuation, the safety contact remains locked open in position "NC". It is unlocked by pressing the reset button.

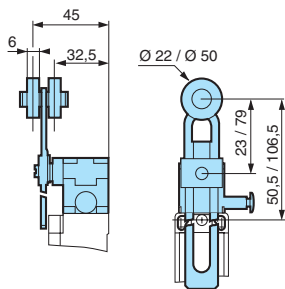
Dependent action contact 1 NO + 1 NC



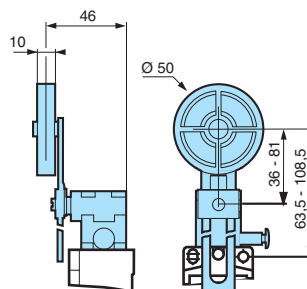
Dimensions

→ Product

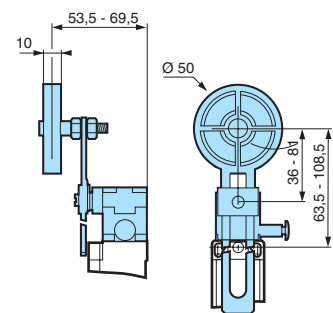
83 854 313
83 855 313



83 854 317
83 855 317



83 854 318
83 855 318



Limit switch to standard EN 50041

- Series 83 861 with plunger/roller plunger
- Series 83 861 with roller lever
- Series 83 861 with adjustable roller lever
- Series 83 861 with special levers
- Series 83 863 cable-operated with manual reset

Conformity to standards	
Conformity to standards	EN 5041, IEC 947-5-1, VDE 0660/200, UL 508, CSA C22.2 No. 14, IEC 536-1, EN 60204-1, NFC 20030 class I
Protection	IP66
Electrical characteristics	
Assigned insulation voltage (Ui) V	500
Thermal current (Ith) A	10
Use category	A300 - Q300 AC15=6 A/250 V - 1.9 A/380 V DC13=3 A/24 V
Short circuit test IEC 947.5.1	
Current peak	1000 A at 250 VAC $0.5 < \cos \varphi < 0.7$
Short circuit protection (SCPD)	fuse 10 A gF
Electrical protection by internal earth terminal	•
Connections	
Saddle washer and screw	M 3.5
Max. wire cross-section	2 x 1.5 mm ² / 1 x 2.5 mm ²
Connection	with sealing gland PG13
Approvals	UL listed A300 - Q300 - CSA A300

Limit switch to standard EN 50041

→ Series 83 861 with roller lever

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left
- Plastic or rubber roller



Main specifications

	With lever and plastic roller Ø22 offset 43.5	With lever and plastic roller Ø19 offset 56	With lever and rubber roller Ø50 offset 50.5	With lever and rubber roller Ø50 offset 57
Housing				
Metal	83 861 301	83 861 302	83 861 305	83 861 306
Metal	83 861 311	83 861 312	83 861 315	83 861 316
Action				
Metal	83 861 301	83 861 302	83 861 305	83 861 306
Metal	83 861 311	83 861 312	83 861 315	83 861 316
General characteristics				
Special option - configuration EN 50041	-	A	-	-
Function	NC + NO	NC + NO	NC + NO	NC + NO
Sequence				
Snap action				
Sequence				
Dependent action				
Positive break operation				
Minimum operating force (cmN)	28	28	28	28
Minimum total travel force (cmN)	37	37	37	37
Min. positive opening travel (cmN)	75	75	75	75
Mechanical life (millions of operations) mini.	15	15	15	15
Temperature limits use (°C)	-25 → +80	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	340/385	340/385	340/400	340/400

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

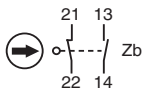
To order, see page 12

Principles

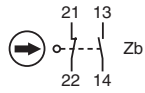
Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap action contact 1 NO + 1 NC



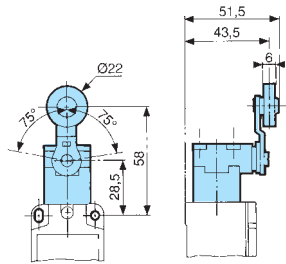
Dependent action contact 1 NO + 1 NC



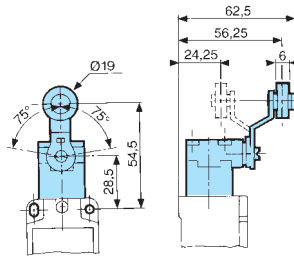
Dimensions

→ Product

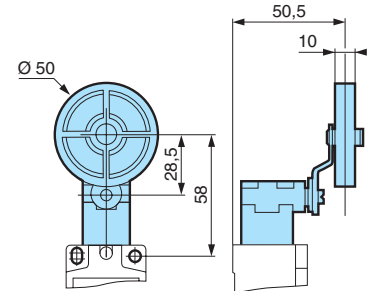
83 861 301 / 311



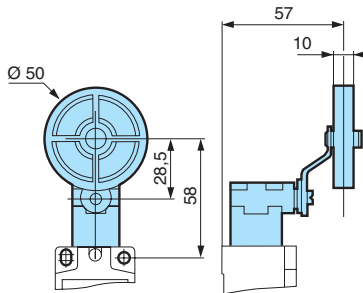
83 861 302 / 312



83 861 305 / 315



83 861 306 / 316



Limit switch to standard EN 50041

→ Series 83 861 with plunger/roller plunger

- Adjustable metal head
- 4 positions 90°
- Metal case



Main specifications

	Steel plunger	Plunger with steel roller	Plunger + lever with vertical plastic roller	Plunger + lever with lateral plastic roller
Housing				
Metal	Snap action			
Metal	Dependent			
General characteristics				
Special option - configuration EN 50041	B	C	-	-
Function	NC + NO	NC + NO	NC + NO	NC + NO
Sequence				
Sequence				
Positive break operation				
Minimum operating force (N)	10	10	9	9
Minimum total travel force (N)	12	12	10	10
Min. positive opening travel (N)	25	25	20	20
Temperature limits use (°C)	-25 → +80	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	215/340	215/350	215/360	215/365

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

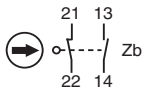
To order, see page 12

Principles

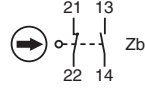
Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap action contact 1 NO + 1 NC



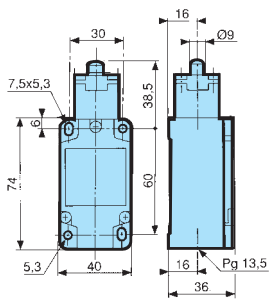
Dependent action contact 1 NO + 1 NC



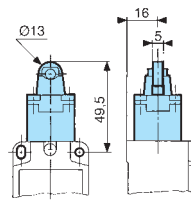
Dimensions

→ Product

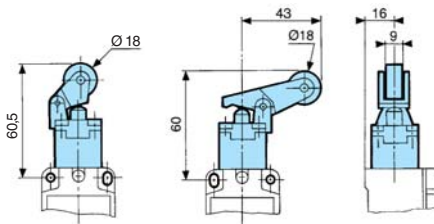
83 861 001 / 011



83 861 501 / 511



83 861 101 / 111 / 201 / 211



Limit switch to standard EN 50041

→ Series 83 861 with adjustable roller lever

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left
- Plastic or rubber roller



Main specifications

	With adjustable lever and plastic roller Ø22 offset 36 or 48	With adjustable lever and rubber roller Ø50 offset 49	With adjustable lever and rubber roller Ø50 adjustable offset 57 to 73
Housing			
Metal	83 861 303	83 861 307	83 861 308
Action	83 861 313	83 861 317	83 861 318
General characteristics			
Function	NC + NO	NC + NO	NC + NO
Sequence			
Snap action			
Sequence			
Dependent action			
Minimum operating force (cmN)	28	28	28
Minimum total travel force (cmN)	37	37	37
Min. positive opening travel (cmN)	75	75	75
Temperature limits use (°C)	-25 → +80	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66	IP 66
Weight (plastic/metal) (g)	365/405	365/420	365/420

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Special marking
- Pre-wiring option

Principles

Function

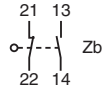
Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

- Units with adjustable levers do not conform to standard IEC/EN 60947-5-1.

Snap action contact 1 NO + 1 NC



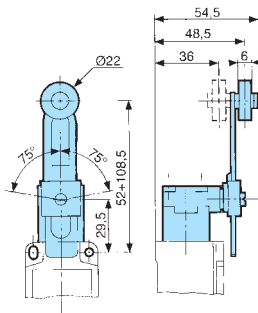
Dependent action contact 1 NO + 1 NC



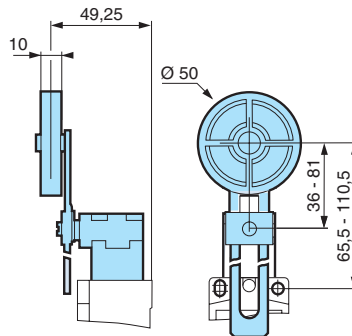
Dimensions

→ Product

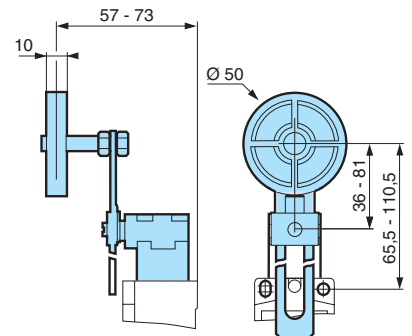
83 861 303 / 313



83 861 307 / 317



83 861 308 / 318



Limit switch to standard EN 50041

→ Series 83 861 with special levers

- Adjustable metal rotary head
- 4 positions 90°
- Momentary action
- Action to right and left



Main specifications

	With adjustable polyamide rod actuator	Flexible metal lever
Housing		
Metal		
Metal		
Action		
	Snap action	
	Dependent	
General characteristics		
Special option - configuration EN 50041		
Function		
Sequence	NC + NO	NC + NO
Sequence		
Snap action		
Sequence		
Dependent action		
Minimum operating force (cmN)	28	3
Minimum total travel force (cmN)	37	4.5
Min. positive opening travel (cmN)	75	-
Temperature limits use (°C)	-25 → +80	-25 → +80
Temperature limits stored (°C)	-40 → +80	-40 → +80
Protection rating	IP 66	IP 66
Weight (plastic/metal) (g)	360/405	335/375

Product adaptations



- Operating sequence
- Number of circuits
- Type of function
- Direction of head and lever
- Connection via ISO sealing gland
- Length of polyamide rod actuator
- Length and Ø of flexible lever
- Special marking
- Pre-wiring option

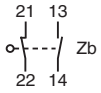
Principles

Function

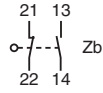
Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

- Units with adjustable levers or flexible levers do not conform to standard IEC/EN 60947-5-1.

Snap action contact 1 NO + 1 NC



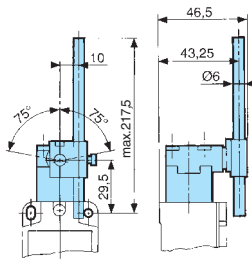
Dependent action contact 1 NO + 1 NC



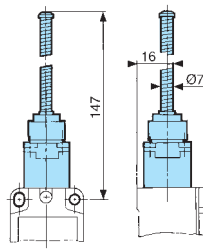
Dimensions

→ Product

83 861 304 / 314



83 861 601 / 611



Limit switch to standard EN 50041

→ Series 83 863 cable-operated with manual reset

- Cable-operated limit switches are safety devices used to cut the electrical power circuit and ensure the safety of both personnel and machinery.
- Certain applications require safety checks over a long distance. For such applications the operator must be able to interrupt the system immediately by pulling on the cable, irrespective of his position in relation to the machine.



Main specifications

		Dependent action
Housing	Action	
Metal	Dependent	
General characteristics		83 863 001
Function		NO + NC
Sequence		
Dependent action		
Positive break operation		
Initial force (N)		50
Minimum operating force (N)		60
Minimum operating travel (mm)		4
Differential travel (mm)		2
Maximum total travel (mm)		8
Mechanical life 10 ⁶ operations		30
Temperature limits use (°C)		-20 → +80
Temperature limits stored (°C)		-40 → +80
Protection rating		IP 66
Cable length (m)		6
Weight (g)		430
Comments		
* Setting point		

Product adaptations



- Type of function
- Accessories
- Special operation
- Special marking
- Pre-wiring option

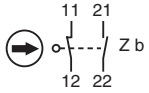
Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

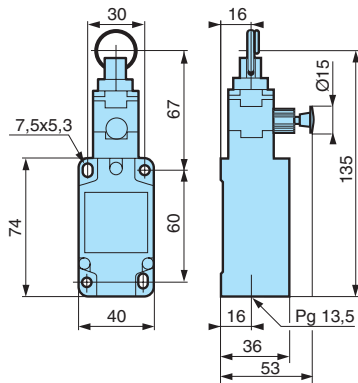
- After actuation, the safety contact remains locked open in position "NC". It is unlocked by pressing the reset button.

Dependent action contact with overlap 1 NO + 1 NC

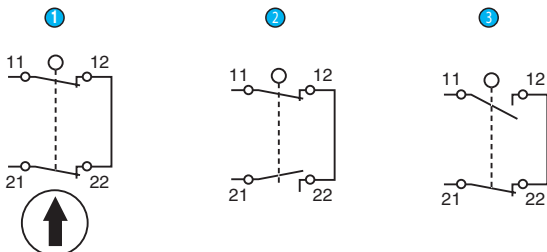


Dimensions

→ Product



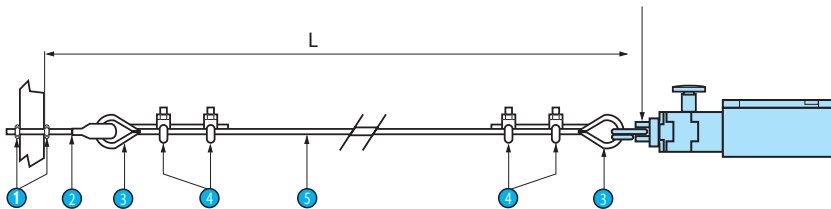
Connections



- 1 Cable taut in standby position
- 2 Cable broken
- 3 Cable pulled

Note : contacts 11-12 and 21-22 must be wired in series.

Applications



- 1 Hexagonal nut BM 10 DIN 439
- 2 Threaded ring BM 10 DIN 439
- 3 5 mm B cable eyelet DIN 6899
- 4 5 mm cable clamp DIN 1480
- 5 Steel cable, red PVC sheath \varnothing 5

In standby position, the wire must be sufficiently taut for the groove on the head to be showing, and contacts 11-12 and 21-22 to be closed.
L : Free length of cable (6 m max.)

Compact limit switch conforming to NFC 63 145

- Series 83 870 with cable output
- Series 83 870 with connector output
- Series 83 870 with low level cable or connector output
- Series 83 880 with cable output

General characteristics

Conformity to standards	IEC/EN 60947.5.1 Dimensional conformity : NFC 63145 Low voltage directive : 73/23/EEC and 93/68/EEC Declaration of incorporation in accordance with Machinery directive 89/392/EEC/IEC/EN : 60204.1
Protection against electric shocks	NFC 20030 or IEC 60536 class 1, degree of pollution 3
Degree of protection IEC 60529	IP 66/67
Degree of protection according to NEMA 250	Type 1, 3, 4, 6, 13
Electrical characteristics	
Connections	5-core cable (UL) , 0.75 mm ² AWG19, ext. Ø 7.3 mm
Operating temperature (°C)	-25 → +70°C

Compact limit switch conforming to NFC 63 145

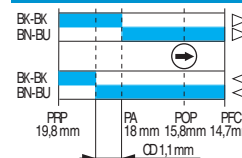
→ Series 83 870 with cable output

- IP 66/67
- Metal case
- cUL approval



Main specifications

Characteristics	Type of output	Metal plunger
Standard	Cable length 1 m	83 870 101
Standard	Cable length 2 m	83 870 102
Standard	Cable length 3 m	83 870 103
Standard	Cable length 6 m	83 870 106
Plunger with 90° roller	Cable length 1 m	-
Plunger with 90° roller	Cable length 2 m	-
Plunger with 90° roller	Cable length 3 m	-
Plunger with 90° roller	Cable length 6 m	-
Mechanical characteristics		
Sequence		
Snap action		
Minimum operating force (N)		10
Minimum operating force (Nm)		-
Minimum total travel force (N)		30
Minimum total travel force (Nm)		-
Min. positive opening travel (N)		28
Min. positive opening travel (Nm)		-
Mechanical life millions of operations		10
Vertical approach speed		1 mm/min → 0.5 m/s
Horizontal approach speed (30° cam)		-
Weight (g)		170



General characteristics

Assigned impulse voltage (Uimp) - V	2500
Assigned insulation voltage (Ui) V	500
Thermal current (Ith) A	10
Low-load switching - Minimum voltage (V)	10
Low-load switching - Minimum current (mA)	100
Assigned working characteristics (EN 60 947.5.1, UL 508)	A300 = AC15 240 V 3 A / 120 V 6 A Alternating current Q150 = DC13 125 V 0.55 A Direct current
Electrical life according to IEC 947-5-1 appendix C	250 V 3 A AC15 500.000 operations 24 V 8 W DC13 500.000 operations
Electrical protection	Integral protective earth conductor Short-circuit protection device : IEC/EN 60947-5-1 Fuse 6 AgG
Approvals	UL 508, UL 50

Product adaptations



- Contact type
- Rear output
- Protective scraper seal
- Length of cable/connector/stripping
- Special marking

To order, see page 12



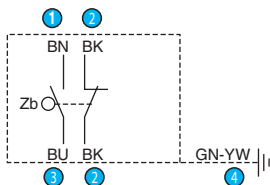
Metal roller plunger	Metal plunger with threaded barrel	Roller plunger - metal with threaded barrel	Metal roller lever (2 directions of attack)
83 871 101	83 874 101	83 872 101	83 873 101
83 871 102	83 874 102	83 872 102	83 873 102
83 871 103	83 874 103	83 872 103	83 873 103
83 871 106	83 874 106	83 872 106	83 873 106
83 875 101	-	83 876 101	-
83 875 102	-	83 876 102	-
83 875 103	-	83 876 103	-
83 875 106	-	83 876 106	-
10	10	10	-
-	-	-	0.15
30	30	30	-
-	-	-	0.35
30	28	28	-
-	-	-	0.15
10	10	28	10
1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	-
1 mm/min → 0.3 m/s	-	1 mm/min → 0.3 m/s	1 mm/min → 1.5 m/s
180	200	200	210

Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap-action contact

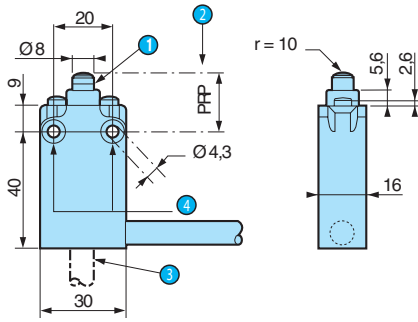


- 1 Brown
- 2 Black
- 3 Blue
- 4 Green-yellow

Dimensions

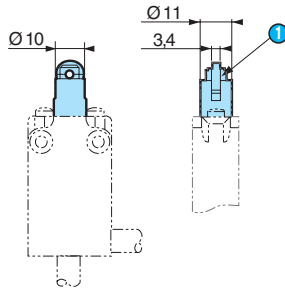
→ Product

83 870 1



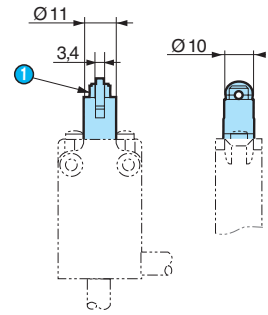
- 1 POP marking
- 2 See sequence diagram
- 3 Rear output on request
- 4 Ø 8 x 4.3 - 4 counterbores

83 871 1



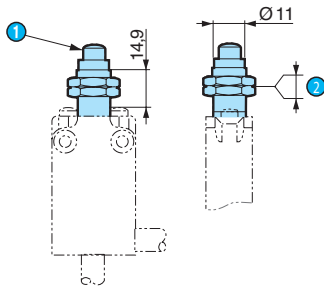
- 1 POP marking

83 875 1



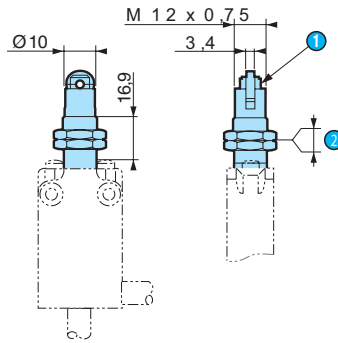
- 1 POP marking

83 874 1



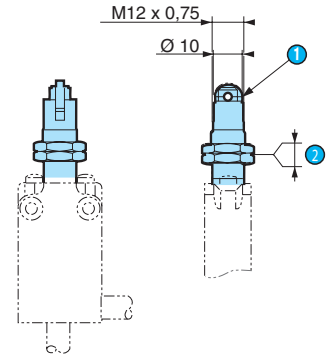
- 1 POP marking
- 2 Max. thickness 8.5 mm

83 872 1



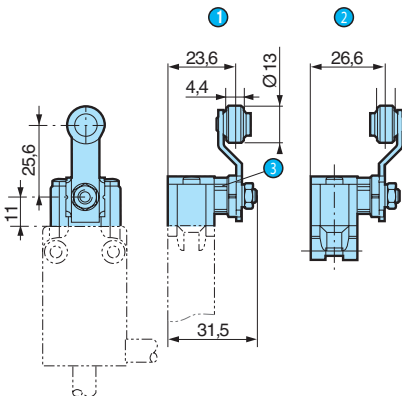
- 1 POP marking
- 2 Max. tightening thickness 10.5

83 876 1



- 1 POP marking
- 2 Max. tightening thickness 10.5

83 873 1



- 1 Offset A
- 2 Offset B (on request)
- 3 POP marking

2

Compact limit switch conforming to NFC 63 145

→ Series 83 870 with connector output

- IP 66/67
- Metal case
- cUL approval



Main specifications

Characteristics	Type of output
4-pin	Connector
4-pin 90°	Connector
5-pin	Connector

Mechanical characteristics

Sequence
Snap action

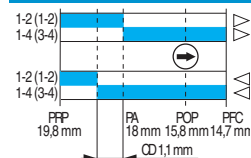
Minimum operating force (N)	10
Minimum total travel force (N)	30
Min. positive opening travel (N)	28
Mechanical life millions of operations	10
Vertical approach speed	1 mm/min → 0.5 m/s
Horizontal approach speed (30° cam)	-
Weight (g)	90

Comments

4-pin : 1-2 / 1-4
5-pin : (1-2) / (3-4)

Metal plunger

83 870 140



General characteristics

Assigned impulse voltage (Uimp) - V	2500 (5-pin : 1500)
Assigned insulation voltage (Ui) V	250 (5-pin : 60)
Thermal current (Ith) A	4
Low-load switching - Minimum voltage (V)	10
Low-load switching - Minimum current (mA)	100
Assigned working characteristics (EN 60 947.5.1, UL 508)	C 300/Ie = 4 A max/Ue = 250 V max (5-pin : Ie = 4 A max - Ue = 48 V max) Q 150
Electrical life according to IEC 947-5-1 appendix C	250 V 2.5 A AC15 500.000 operations 24 V 8 W DC13 500.000 operations
Electrical protection	Integral protective earth conductor Short-circuit protection device : IEC/EN 60947.5.1 Fuse 2 A gC
Approvals	UL 508 (4 pins C300 - Q 150) , (5 pins 48 V AC/DC 4 A)

Product adaptations



- Contact type
- Rear output
- Protective scraper seal
- Cable length



Metal roller plunger	Metal plunger with threaded barrel	Roller plunger - metal with threaded barrel	Steel metal roller lever (2 directions of attack)
83 871 140 83 875 140	83 874 140 -	83 872 140 83 876 140	83 873 140 -
10	10	10	15
30	30	30	35
28	28	28	15
10	10	10	10
1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	-
1 mm/min → 0.3 m/s	-	1 mm/min → 0.3 m/s	1 mm/min → 1.5 m/s
100	120	120	130

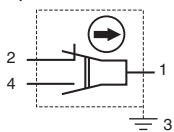
Principles

Function

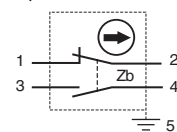
Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another (5-pin version).

Snap-action contact

4-pin



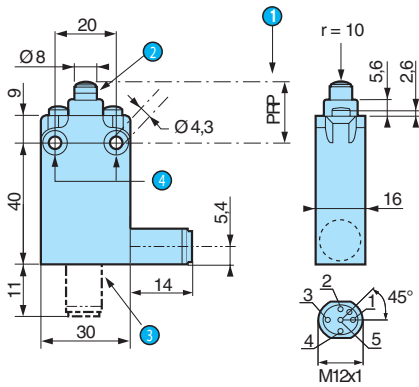
5-pin



Dimensions

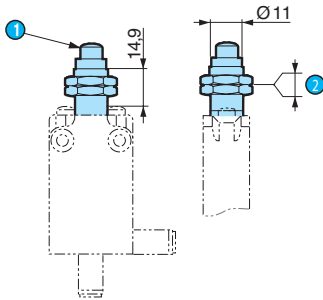
→ Product

83 870 1



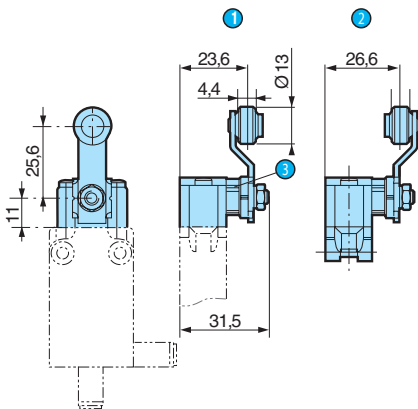
- 1 See sequence diagram
- 2 POP marking
- 3 Rear output on request
- 4 $\varnothing 8 \times 4.3$ - 4 counterbores

83 874 1



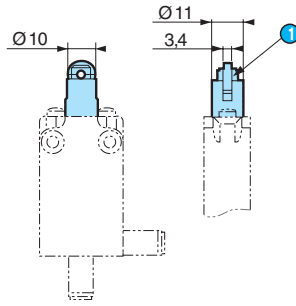
- 1 POP marking
- 2 Max.tightening thickness 8.5

83 873 1



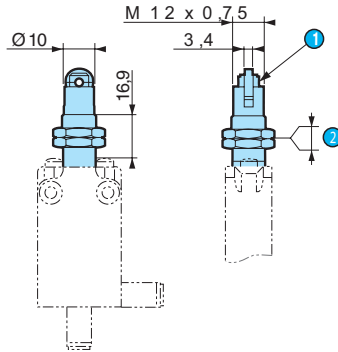
- 1 Offset A
- 2 Offset B (by request)
- 3 POP Marking

83 871 1



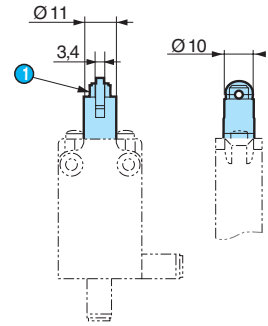
- 1 POP Marking

83 872 1



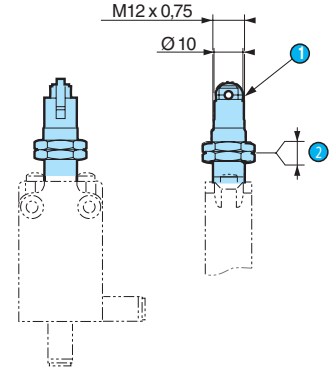
- 1 POP marking
- 2 Max.tightening thickness 10.5

83 875 1



- 1 POP Marking

83 876 1



- 1 POP marking
- 2 Max.tightening thickness 10.5

Compact limit switch conforming to NFC 63 145

→ Series 83 870 with low level cable or connector output

- IP 66/67
- Metal case
- UL approval
- Reduced differential travel
- Reduced pre-travel (83 873 only)



Main specifications

Characteristics	Type of output
Standard	Cable 1 m long
Standard	Connector
Plunger with 90° roller	Cable 1 m long
Plunger with 90° roller	Connector

Mechanical characteristics

Sequence
Snap action

Minimum operating force (N)	10
Minimum total travel force (N)	30
Min. positive opening travel (N)	28
Mechanical life millions of operations	10
Vertical approach speed	1 mm/min → 0.5 m/s
Horizontal approach speed (30° cam)	-
Weight (g)	170

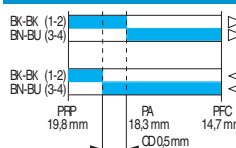
Comments

Cable : BK-BK/BN-BU
Connector : (1-2) / (3-4)

Metal plunger

83 870 301

83 870 320



General characteristics

Assigned impulse voltage (Uimp) - V	2500
Assigned insulation voltage (Ui) V	250
Operating voltage	4 to 30 V
Operating current	1 to 100 mA
Resistance (Ω)	≤ 100 mΩ
Electrical protection	Integral earth wire Short-circuit protection device : IEC/EN 60947-5-1 Fuse 6 AgG
Approvals	UL 508, 30 V AC/DC : 0.14

Product adaptations



- Contact type
- Rear output
- Protective scraper seal
- Length of cable/connector/stripping



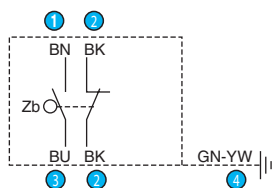
Metal roller plunger	Metal plunger with threaded barrel	Roller plunger - metal with threaded barrel	Steel metal roller lever (2 directions of attack)
83 871 301	83 874 301	83 872 301	83 873 301
83 871 320	83 874 320	83 872 320	83 873 320
83 875 301	-	83 876 301	-
83 875 320	-	83 876 320	-
10	10	10	15
30	30	30	35
28	28	28	15
10	10	10	10
1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s	-
1 mm/min → 0.3 m/s	-	1 mm/min → 0.3 m/s	1 mm/min → 1.5 m/s
180	200	200	210

Principles

Function

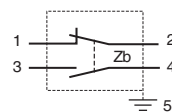
Four-terminal double break two-way contact element (form Zb). The 2 moving contacts are electrically isolated from one another.

Snap-action contact Cable



- ① Brown
- ② Black
- ③ Blue
- ④ Green-yellow

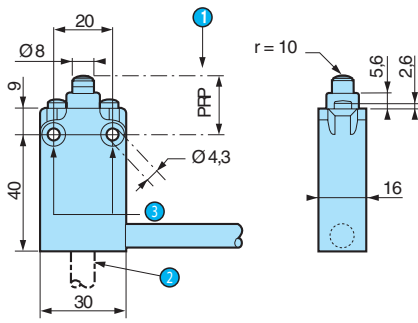
Connector



Dimensions

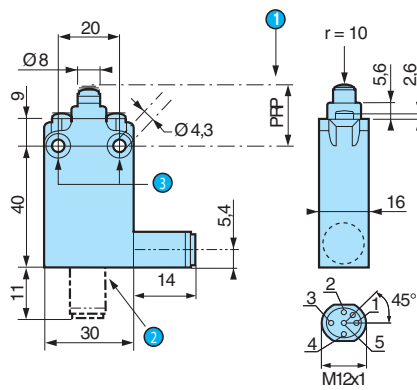
→ Product

83 870 3/Cable output



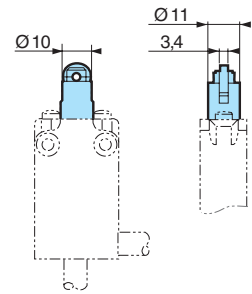
- 1 See sequence diagram
- 2 Rear output on request
- 3 Ø 8 x 4.3 - 4 counterbores

83 870 3/Connector output

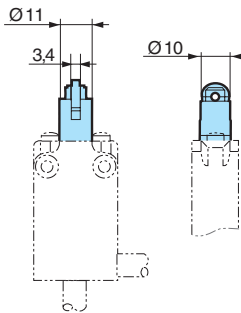


- 1 See sequence diagram
- 2 Rear output on request
- 3 Ø 8 x 4.3 - 4 counterbores

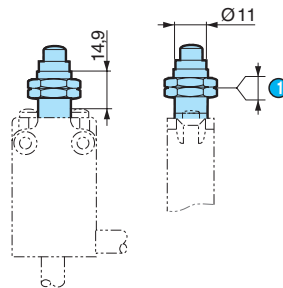
83 871 3



83 875 3

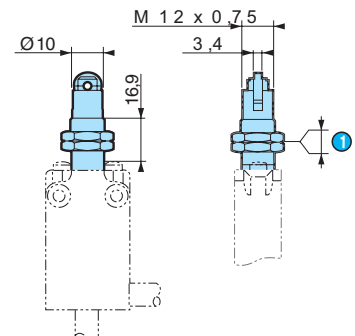


83 874 3



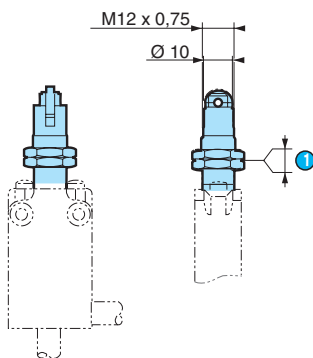
- 1 Max.tightening thickness 10.5

83 872 3



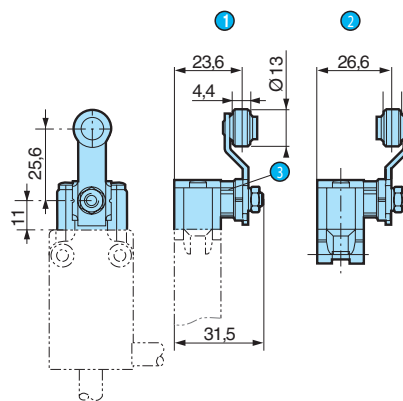
- 1 Max.tightening thickness 10.5

83 876 3



- 1 Max.tightening thickness 8.5

83 873 3



- 1 Offset A
- 2 Offset B

2

Compact limit switch conforming to NFC 63 145

→ Series 83 880 with cable output

- IP 66/67
- Metal case
- cUL approval



Main specifications

Characteristics

Characteristics	Type of output
Standard	Cable length 1 m
Standard	Cable length 2 m
Standard	Cable length 3 m
Standard	Cable length 6 m
Plunger with 90° roller	Cable length 1 m
Plunger with 90° roller	Cable length 2 m
Plunger with 90° roller	Cable length 3 m
Plunger with 90° roller	Cable length 6 m

Mechanical characteristics

Sequence
Snap action

Minimum operating force (N)	10
Minimum operating force (Nm)	-
Minimum total travel force (N)	30
Minimum total travel force (Nm)	-
Min. positive opening travel (N)	28
Min. positive opening travel (Nm)	-
Mechanical life millions of operations	10
Vertical approach speed	1 mm/min → 0.5 m/s
Horizontal approach speed (30° cam)	-
Weight (g)	190

General characteristics

Assigned impulse voltage (Uimp) - V	2500
Assigned insulation voltage (Ui) V	500
Thermal current (Ith) A	10
Low-load switching - Minimum voltage (V)	10
Low-load switching - Minimum current (mA)	100
Assigned working characteristics (EN 60 947.5.1, UL 508)	A300 = AC15 250 V 6 A Q150 = DC13 24 V 8 A
Use category according to IEC 947.5.1	AC15=250 V/6 A DC13=24 V/8 A
Use category according to UL 508	A300 - Q150
Electrical protection	Integral earth wire Short-circuit protection device : IEC/EN 60947.5.1 Fuse 6 AgC
Approvals	UL 508, UL 50

Product adaptations



- Contact type
- Rear output
- Protective scraper seal
- Length of cable/connector/stripping
- Connector output
- Low level contact

Metal plunger

83 880 101

83 880 102

83 880 103

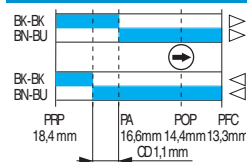
83 880 106

-

-

-

-





Metal roller plunger	Metal plunger with threaded barrel	Roller plunger - metal with threaded barrel	Steel metal roller lever (2 directions of attack)
83 881 101	83 884 101	83 882 101	83 883 101
83 881 102	83 884 102	83 882 102	83 883 102
83 881 103	83 884 103	83 882 103	83 883 103
83 881 106	83 884 106	83 882 106	83 883 106
83 885 101	-	83 886 101	-
83 885 102	-	83 886 102	-
83 885 103	-	83 886 103	-
83 885 106	-	83 886 106	-

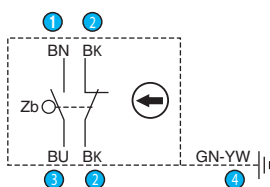
10	10	10	-
-	-	-	0.15
30	30	30	-
-	-	-	0.35
28	28	28	-
-	-	-	0.15
10	10	10	10
1 mm/min → 0.5 m/s	-	1 mm/min → 0.5 m/s	1 mm/min → 0.5 m/s
1 mm/min → 0.3 m/s	1 mm/min → 0.3 m/s	1 mm/min → 0.3 m/s	-
200	220	220	230

Principles

Function

Four-terminal double break two-way contact element (form Zb) with positive opening NC contacts. The 2 moving contacts are electrically isolated from one another.

Snap-action contact

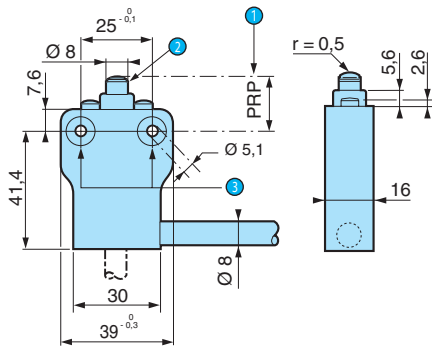


- ① Brown
- ② Black
- ③ Blue
- ④ Green-yellow

Dimensions

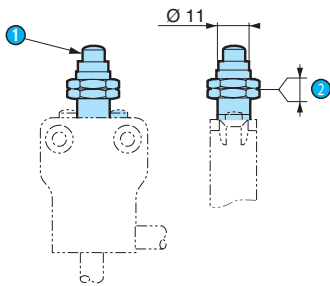
→ Product

83 880 1



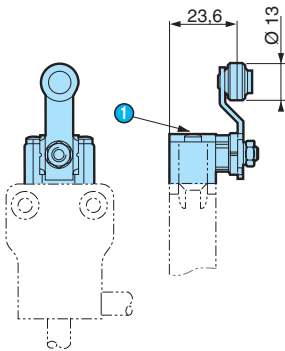
- 1 See sequence diagram
- 2 POP marking
- 3 $\varnothing 10 \times 5.1$ - 4 counterbores

83 884 1



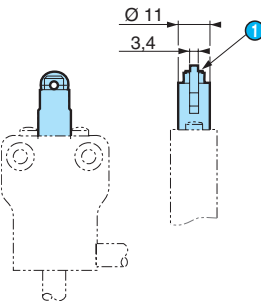
- 1 POP marking
- 2 Max.tightening thickness 8.5

83 883 1



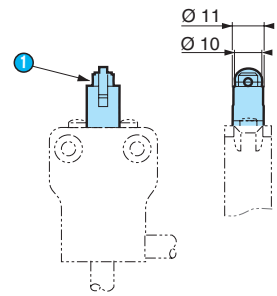
- 1 POP marking

83 881 1



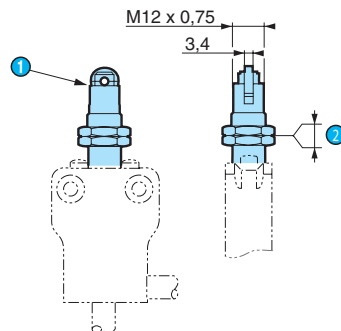
- 1 POP marking

83 885 1



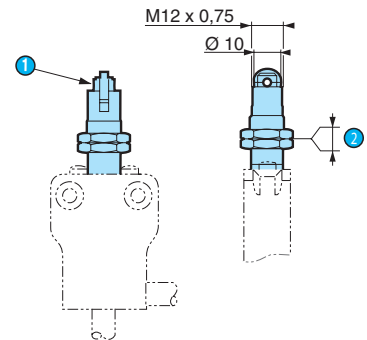
- 1 POP marking

83 882 1



- 1 POP marking
- 2 Max.tightening thickness 10.5

83 886 1



- 1 POP marking
- 2 Max.tightening thickness 10.5

Miniature protected limit switch

→ Series 83 581

- Compact dimensions
- Contact element : IP67



Main specifications

		Telescopic top-mounted plunger	Plunger with axial roller	Plunger with 90° roller
Features	Function			
Standard	I (Changeover)	83 581 0	83 581 1	●
Dual-current	I (Changeover)	83 581 8	83 581 9	●
Mechanical characteristics				
Minimum operating force (N)		5	5	5
Minimum total travel force (N)		20	20	20
Differential travel (mm)		1	1	1
Minimum operating travel mm		2.5	2.5	2.5
Maximum total travel mm		5	5	5
Mechanical life (operations)		10 ⁵	10 ⁵	10 ⁵
Operating temperature (°C)		-20 → +85	-20 → +85	-20 → +85
Weight (g)		40	45	45
Connections				
Wire output on right		D	D	D
Wire output on left		G	G	G
Cable output		C	C	C

General characteristics

General characteristics	
Conformity to standards	NFC 20030 class II
Degree of protection IEC 60529	Outer casing : IP57 Contact element : IP67
Electrical characteristics	
Assigned operating current (Ie)	Standard : 8 A - 250 VAC Bi-niveau : 0.1 A - 250 VAC
Electrical endurance - Standard (operations)	8 A - 250 VAC : 40000 5 A - 250 VAC : 100000
Electrical endurance - Dual-current	This version is designed to operate both on dual-current (1 mA 4 V minimum) and medium-current (5A) circuits. However, a given product should only be used to switch one type of circuit during its working life.
Connections	
Connection	Flexible leads : PVC 3x1 mm ² - Length 0.50 m - ext. Ø 2 mm (on the right or left) Cable : 3x0.75 mm ² - Length 0.50 m - ext. Ø 5 mm (on left only)

Product adaptations



- Length of cable/connector
- Approvals

Principles

Function

Single break two-way contact element (form C : changeover)

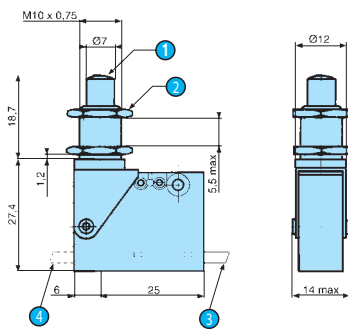


- ① Black (common)
- ② Brown (NC)
- ④ Blue (NO)

Dimensions

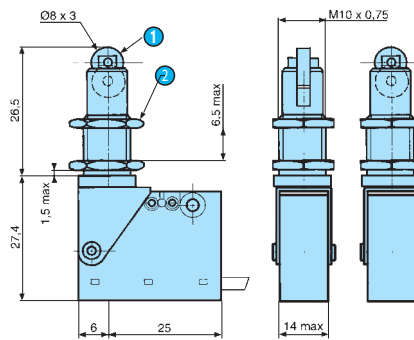
→ Product

83 581 0 / 83 581 8



- ① R10 spherical
- ② Nuts 14 across flats Thickness 2
- ③ Output on right
- ④ Output on left

83 581 1 / 83 581 9



- ① Roller is straight (standard) or at 90°
- ② Nut 14 across flats Thickness 2

Limit switch for severe environments

→ Series 83 589

- Press button protected by O-ring and scraper seal



Main specifications

		Top-mounted plunger
Housing	Features	
Thermoplastic	Standard	83 589 031
Thermoplastic	Dual-current	83 589 801
Mechanical characteristics		
Minimum operating force (N)		10
Minimum total travel force (N)		15
Minimum operating travel (mm)		2
Differential travel (mm)		0.1
Maximum total travel (mm)		4.5
Mechanical life (millions of operations) mini.		10 ⁷
Operating temperature (°C)		-40 → +85
Protection rating		IP66/67
Weight (g)		80

General characteristics

Conformity to standards	NFC 20030 class I (the plunger is operated manually by an earthed metal part, or by an insulated part which provides additional insulation).
Version	Single-pole
Protection	IP66 resistant to hydrocarbons and saline mist (400 hours)

Electrical characteristics

Electrical endurance	Standard : 8 A 250 VAC : 30.000 operations 200 mA 24 V DC relay load L / R = 3 ms 10 ⁷ operations Dual-current : 1 mA 4 VAC : 10 ⁷ operations 200 mA 24 V DC relay load L / R = 3 ms 5 x 10 ⁶ operations 5 A 250 VAC : 30.000 operations
Dual-current	This version is designed to operate both on dual-current (1 mA 4 V minimum) and medium-current (5A) circuits. However, a given product should only be used to switch one type of circuit during its working life.

Connections

Cable	PVC Ø5 - 3 x 0.75 mm ² Length 0.50 m Conforming to NFR 13414/13415
Mounting	Max. tightening torque 9 Nm

Principles

Function

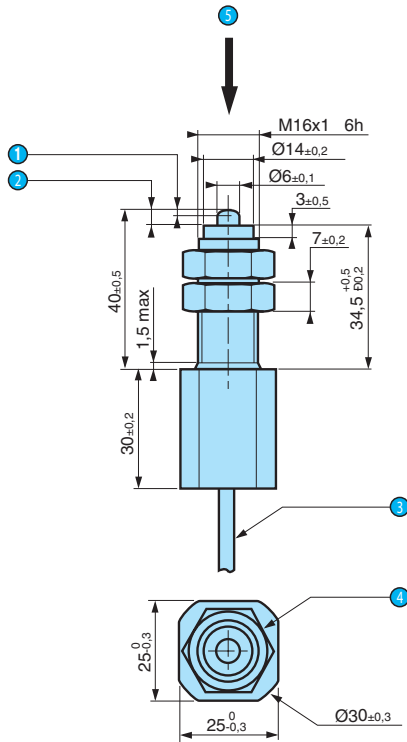
Single break two-way contact element (form C : changeover)



- ① Black (common)
- ② Grey (NC)
- ④ Blue (NO)

Dimensions

→ Product



- ① Operating travel
- ② Total travel
- ③ Cable Ø5 - 3 x 0.75 mm²
Length 0.50 m
- ④ 21 across flats
- ⑤ Direction of operation

Precision limit switch

→ Series 83 731/83 732/83 733

■ Adjustable threaded barrel fixing



Main specifications

	Top-mounted plunger	Top-mounted plunger with roller	Top-mounted plunger
	83 731 3	83 732 3	83 733 3
Version			
Single-pole			
General characteristics			
Minimum operating force (N)	15	15	6
Minimum total travel force (N)	35	35	25
Differential travel (mm)	2	2	1.5
Minimum operating travel (mm)	0.2	0.2	0.2
Maximum total travel (mm)	6	6	4
Mechanical life (millions of operations) mini.	10 ⁶	10 ⁶	10 ⁶
Operating temperature (°C)	-5 → +70	-5 → +70	-5 → +70
Protection °C	IP66	IP56	IP56
Weight (g)	110	120	70

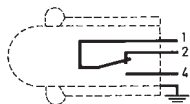
General characteristics

Conformity to standards	NFC 20030 : Class I (the plunger is operated manually by an earthed metal part or by an insulated part which provides additional insulation).
Protection	IP 56 - IP 66 depending on type
Version	Single-pole
Function	3-terminal single break two-way contact element (form C : changeover)
Electrical characteristics	
Assigned operating current (Ie)	5 A / 250 V
Thermal current (Ith) A	12
Connections	
Cable	PVC (A05 - VV - F) , length 0.50 m 3 conductors cross-section 0.75 mm ² Sheathed ext. Ø : 7.6 mm
Electrical protection	Earthing terminal for version 83 731 and 83 732
Approvals	CSA

Principles

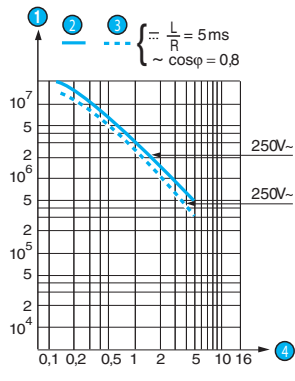
Function

3-terminal single break two-way contact element (form C : changeover).



- ① Black (common)
- ② Brown (NC)
- ④ Blue (NO)

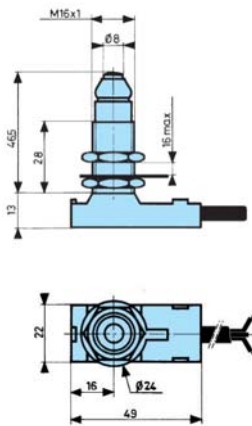
Curves



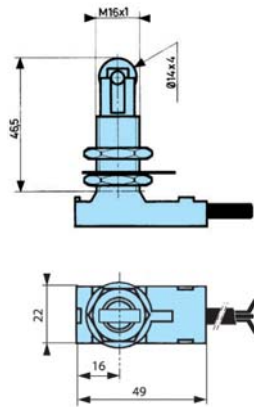
Dimensions

→ Product

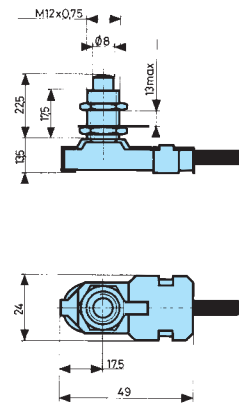
83 731 3



83 732 3



83 733 3



Miniature limit switch

→ Series 83 800 with plug-in body

- Thermoplastic case
- Compact dimensions



Main specifications

Housing	Features	Top-mounted plunger	Top-mounted plunger with roller, threaded barrel	Rotary head, momentary action to right and left
		83 800 101	83 802 001	83 803 001
Thermoplastic	Plug-in body			
General characteristics				
Minimum operating force (N)		10	10	7
Minimum total travel force (N)		22	22	18
Minimum operating travel (mm)		1.5	1.5	15
Differential travel (mm)		0.4	0.4	6
Maximum total travel (mm)		5	5	60
Mechanical life (millions of operations) mini.		10 ⁷	10 ⁷	10 ⁷
Operating temperature (°C)		-10 → +70	-20 → +70	-20 → +70
Protection rating		IP65	IP55	IP55
Weight (g)		50	57	60

General characteristics

Conformity to standards	NFC 20030 class I IEC 356.1 - EN 60204.1
Protection	Single-pole
Electrical characteristics	
Assigned insulation voltage (Ui) V	250
Thermal current (Ith) A	10
Assigned operating current (Ie)	5
Connections	
Cable	On connector : W1 screw terminals - max. wire cross-section 2.5 mm ²
Connection	For No. 9 sealing gland, 15.2 Ø, 1.411 pitch
Approvals	UL/CSA please consult us

Principles

Function

Four-terminal double break two-way contact element (form Za). The contacts must be of the same polarity.

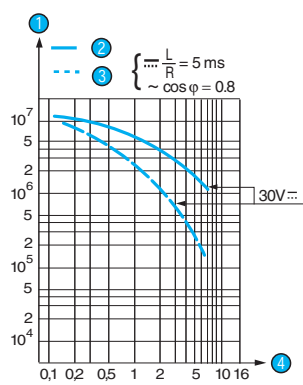
A - For 83 803



B - Other types



Curves

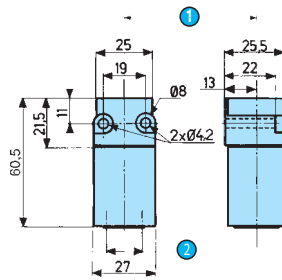


To order, see page 12

Dimensions

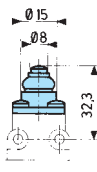
→ Product

Casing

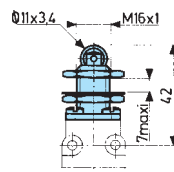


- ① Axis of head rotation
- ② For No. 9 sealing gland

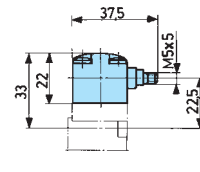
83 800 1



83 802

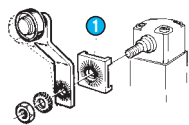
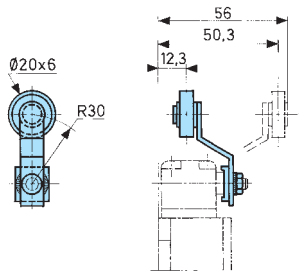


83 803



→ Mounting accessories

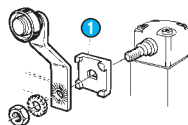
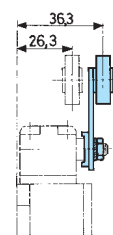
79 210 997 (for 83 803)



① Block 1

Lever settings or positions dictated by direction in which block 1 is fitted

79 210 998 (for 83 803)



① Block 1

Other information

Accessories for 83 803

Galvanized, passivated steel lever

Thermoplastic roller

Supplied with nut, washer and locating block loose

Safety limit switch

- Series 83 893 plastic safety interlock switch, no locking
- Series 83 893 plastic solenoid locking switch
- Series 83 894 metal interlock switches
- Series 83 893 plastic, for hinged guards
- Series 83 894 metal without locking

Environment	
Conforming to standards Products	IEC 947-5-1, EN 60 947-5-1, UL 508, CSA C22-2 no. 14, JIS C4520 (cf. 3/4)
Conforming to standards Machine assemblies	IEC 204-1, EN 60 204-1, EN 1088, EN 292
Certifications	UL, CSA
Protective treatment in normal operation	"TC"
Temperature Use (°C)	-25 → +70
Storage temperature (°C)	-40 → +70
Vibration resistance according to IEC 68-2-6	5 gn (10...500 Hz)
Schok resistance according to IEC 28-2-27	10 gn (duration 11 ms)
Degree of protection according to IEC 529 and IEC 947-5-1	IP 67
Cable entry	Sealing gland 11
Electrical characteristics	
Assigned working characteristics	AC 15 A 300 Ue = 240 V, Ie = 3A or Ue = 120 V, Ie = 6 A DC 13 Q 300 Ue = 250 V, Ie = 0.27 A or Ue = 125 V, Ie = 0.55 A
Assigned insulation voltage according to IEC 947-5-1	Ui = 500 V
Assigned insulation voltage according to UL 508, CSA C22-2 no.14	Ui = 300 V
Assigned impulse voltage according to IEC 947-5-1	Uimp = 6 KV
Thermal rating according to IEC 947-5-1	Ithe = 10 A
Electric shock protection Class 2 according to IEC 536	•
Resistance between terminals according to IEC 954-5-4	≤ 30 mΩ
Protection against short circuits	Cartridge fuse 10 A gG (gl)
Connection Screw clamp terminals	•
Clamping capacity with or without ferrule	min 1x0.5 mm ² , max ex 1.5 mm ²
Electrical life according to IEC 947-5-1 appendix C	•

Safety limit switch

→ Series 83 893 plastic safety interlock switch, no locking

- Key-operated safety interlock switches for monitoring moving guards
- Plastic bodies and heads
- Heads have 4 possible positions
- Positive opening contacts



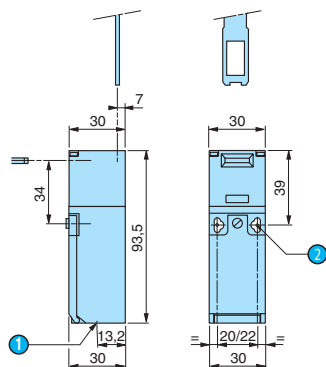
Main specifications

	83 893 0 2-pole	83 893 1 3-pole
Type of contacts		
NC+NO break before make	83 893 001	-
NC+NC	83 893 010	-
NC+NO+NO (2NO break before make)	-	83 893 120
NC+NC+NO (NO break before make)	-	83 893 130
General characteristics		
Maximum actuation speed	0.5 m/s	0.5 m/s
Minimum actuation speed	0.01 m/s	0.01 m/s
Resistance to removal of key	10 N	10 N
Mechanical life (operating cycles)	10 ⁶	10 ⁶
Minimum operating frequency (operating cycles per hour)	600	600
Minimum positive opening force	15 N	15 N
Cable entry according to NFC 68 300	1 PG 11	2 PG 11
Thermal current (Ith) A	10	10
Assigned insulation voltage (Ui) V	500	500
Weight (g)	110	160

Dimensions

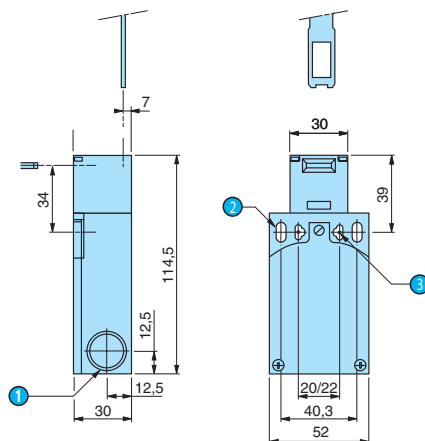
→ Product

83 893 0



- ① 1 threaded hole for cable gland 11
- ② 2 slots \varnothing 4.3 x 8.3 fixing centres 22
2 holes \varnothing 4.3 fixing centres 20

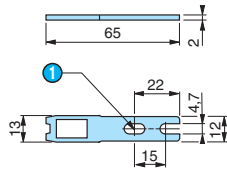
83 893 1



- ① 2 threaded holes for cable gland
- ② 2 slots \varnothing 5.3 x 13.3
- ③ 2 slots \varnothing 4.3 x 8.3 fixing centres 22
2 slots \varnothing 4.3 fixing centres 20

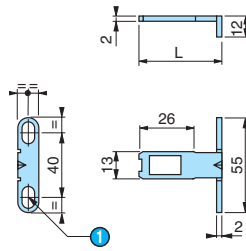
→ Actuators

Straight key
79 214 581



1 2 slots $\varnothing 4.7 \times 10$

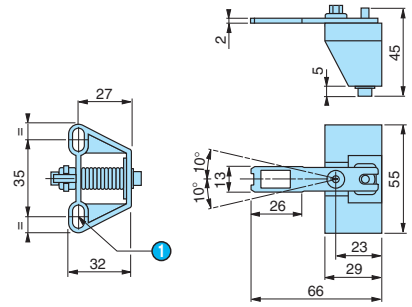
Key with wide fixing bar
79 214 582 / 585



1 2 slots $\varnothing 4.7 \times 10$

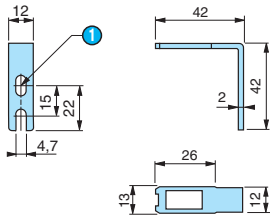
Type 79 214 582 : L = 40 mm
Type 79 214 585 : L = 29 mm

Flexible key
79 214 583



1 2 slots $\varnothing 4.7 \times 10$

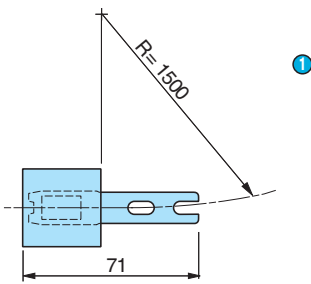
Angled key
79 214 584



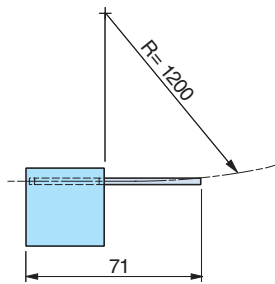
1 1 slot $\varnothing 4.7 \times 10$

→ Operating radius

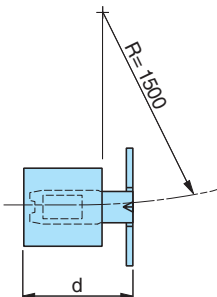
79 214 581



1 R = min. radius

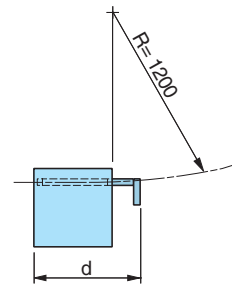


79 214 581

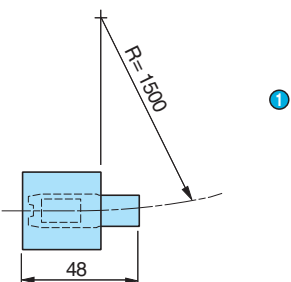


1 R = min. radius

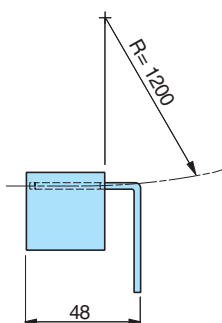
Type 79 214 582 : d = 46 mm
Type 79 214 585 : d = 35 mm



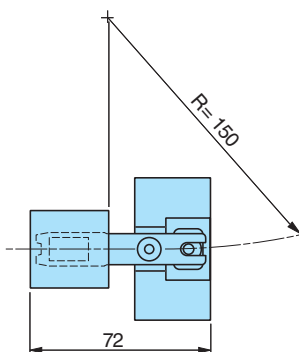
79 214 584



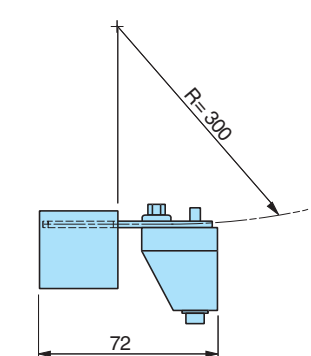
1 R = min. radius



79 214 583



1 R = min. radius



Safety limit switch

→ Series 83 893 plastic solenoid locking switch

- Monitoring of moving guards for machines with a stopping time which is greater than the time taken to access the danger zone
- Locked by removing the voltage, unlocked by applying voltage to the electromagnet
- Plastic heads and bodies
- Heads have 4 possible positions at 90°
- Positive opening contacts



Main specifications

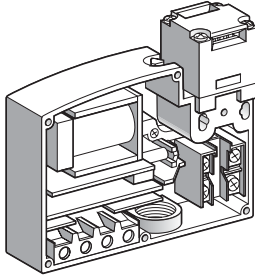
		83 893 2 2-pole	83 893 2 2-pole	83 893 2 2-pole
Type of contacts	Action			
NC+NO break before make	Slow action			
		83 893 201	83 893 202	83 893 203
General characteristics				
Electromagnet supply voltage (50/60 Hz in AC)		24 V AC/DC	120 V AC/DC	230 V AC/DC
Maximum actuation speed		0.5 m/s	0.5 m/s	0.5 m/s
Minimum actuation speed		0.01 m/s	0.01 m/s	0.01 m/s
Resistance to removal of key		500 N	500 N	500 N
Mechanical life (operating cycles)		10 ⁶	10 ⁶	10 ⁶
Minimum operating frequency (operating cycles per hour)		600	600	600
Minimum positive opening force		15 N	15 N	15 N
Cable entry according to NFC 68 300		1 PG 11	1 PG 11	1 PG 11
Weight (g)		360	360	360

General characteristics

Assigned working characteristics	AC 15 B300 U _e = 240 V, I _e = 1.5 A or U _e = 120 V, I _e = 3A, DC 13 Q300 U _e = 250 V, I _e = 0.27 A or U _e = 125 V, I _e = 0.55 A
Assigned impulse voltage according to IEC 947-5-1	U _{imp} = 4 kV
Thermal rating according to IEC 947-5-1	I _{the} = 6 A

Principles

Locking/Unlocking using an electromagnet

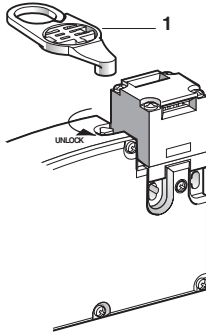


Type 83 893 2 safety switches are fitted with an electromagnet for locking/unlocking the guard.

With the guard locked, the force required to remove the key is 50 daN.

In addition to the 2-pole contact element actuated by the key, type 83 893 2 limit switches also have a positive break type "NC" contact element, actuated by the electromagnet. The "NC" contact is integrated in the machine safety circuit.

Unlocking using a special tool



Type 83 893 2 safety switches are supplied with a tool (1) which can be used to unlock the moving guard, bypassing the electromagnet.

Unlocking using a tool is recommended in the following cases :

- machine maintenance (if the tool is in the "UNLOCK" position and then removed, this will prevent the machine from restarting accidentally, therefore ensuring the safety of maintenance personnel).
- mains failure
- problem with unlocking (locking cannot be released : fail-safe condition). Unlocking by applying power to the electromagnet always takes priority over unlocking using a tool. The "NC" contact is integrated in the machine safety circuit.

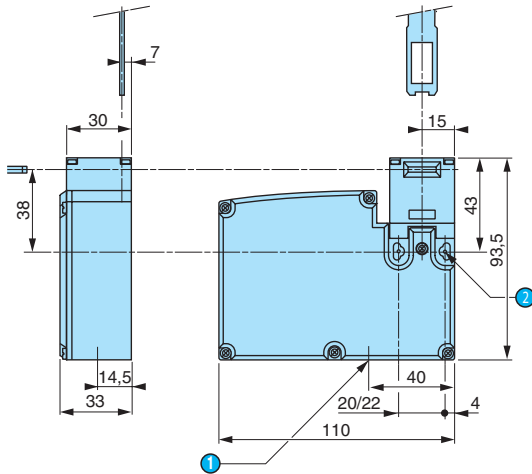
Power supply for the electromagnet on 83 893 2

The electromagnet for type 83 893 2 safety switches is supplied by an electronic circuit which increases its service life. As the 24 V version is protected by a bridge rectifier, an A.C. or D.C. supply can therefore be used. The 120 V and 230 V versions are A.C. only. It is also protected against voltage surges.

Dimensions

→ Product

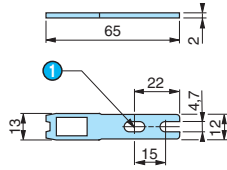
83 893 2



- ① 1 threaded hole for cable gland 11
- ② 2 slots $\varnothing 4.3 \times 8.3$ fixing centres 22 ;
2 holes $\varnothing 4.3$ fixing centres 20

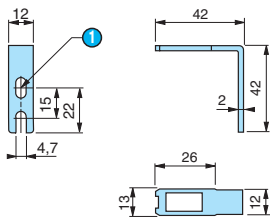
→ Actuators

Straight key 79 214 581



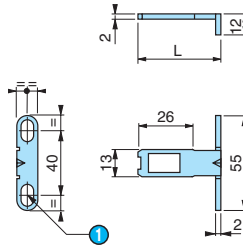
- 1 2 slots $\varnothing 4.7 \times 10$

Angled key 79 214 584



- 1 1 slot $\varnothing 4.7 \times 10$

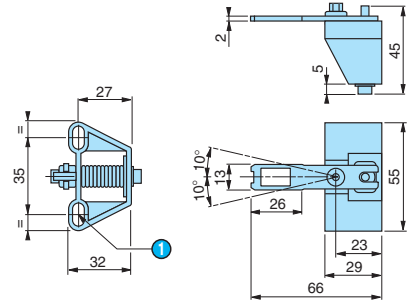
Key with wide fixing bar 79 214 582 / 585



- 1 2 slots $\varnothing 4.7 \times 10$

Type 79 214 582 : L = 40 mm
Type 79 214 585 : L = 29 mm

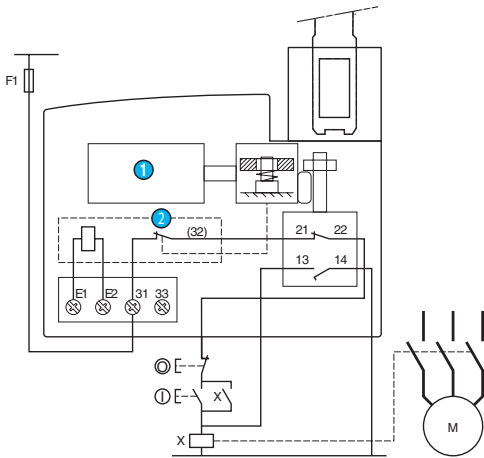
Flexible key 79 214 583



- 1 2 slots $\varnothing 4.7 \times 10$

Connections

Category 1 connection according to EN 954-1



- 1 Electromagnet
 - 2 Auxiliary contact
- E1-E2 : Power supply for electromagnet
13-14 : Safety contact for redundancy or signalling

Examples of wiring diagrams with a fuse to provide protection against short-circuits in the cable or tampering.

Locked by removal of voltage 83 893 2

Safety limit switch

→ Series 83 893 plastic, for hinged guards

- Door hinge safety switches for monitoring guards or rotating housings on small machinery
- Plastic bodies and heads
- Stainless steel lever and fixing accessories
- Heads have 4 possible positions at 90°
- Positive opening contacts



Main specifications

	Lever on right 2-pole	Lever in middle 2-pole	Lever on left 2-pole	Rotating shaft length 30 mm 2-pole
Type of contacts				
NC+NO break before make	83 893 301	83 893 302	83 893 303	83 893 401
Action				
Slow action				
General characteristics				
Tripping angle	5°	5°	5°	5°
Minimum actuation torque (Nm)	0.1 Nm	0.1 Nm	0.1 Nm	0.1 Nm
Minimum positive opening torque (Nm)	0.25 Nm	0.25 Nm	0.25 Nm	0.25 Nm
Mechanical life (operating cycles)	10 ⁶	10 ⁶	10 ⁶	10 ⁶
Cable entry according to NFC 68 300	1 PG 11	1 PG 11	1 PG 11	1 PG 11
Weight (g)	145	145	145	145

General characteristics

Environment

Protective treatment in normal operation	"TC" and "TH"
Vibration resistance according to IEC 68-2-6	25 gn (10...500 HZ)
Cable entry	One threaded hole for cable gland 11

Electrical characteristics

Assigned working characteristics	AC 15 A 300 Ue = 240 V, Ie = 3 A DC 13 Q 300 Ue = 250 V, Ie = 0.27 A
Minimum actuation speed	0.01 m/s

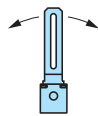
Principles

Lever movement 83 893 301 / 303



1 or

83 893 302

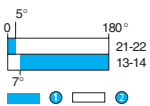


83 893 401



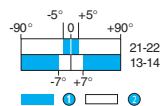
Curves

83 893 301 / 303



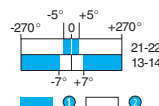
- 1 closed
- 2 open

83 893 302



- 1 closed
- 2 open

83 893 401

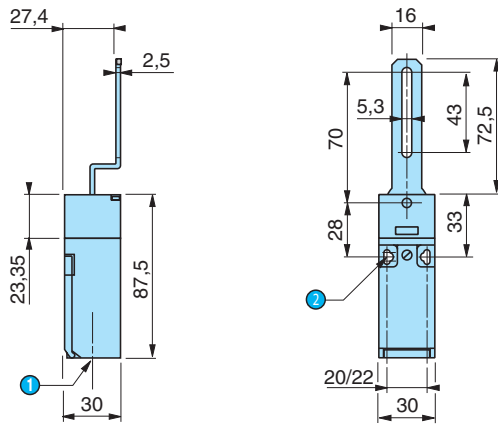


- 1 closed
- 2 open

Dimensions

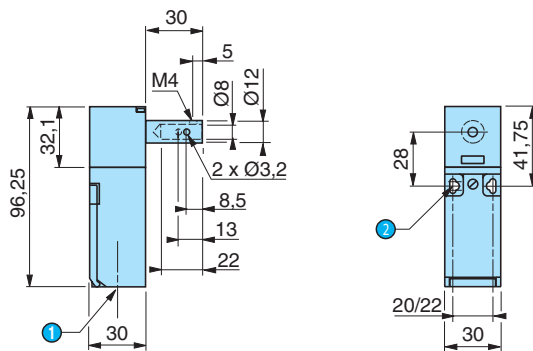
→ Product

83 893 3



- ① 1 threaded hole for cable gland 11
- ② 2 slots $\varnothing 4.3 \times 8.3$ fixing centres 22 ;
2 holes $\varnothing 4.3$ fixing centres 20

83 893 401



- ① 1 threaded hole for cable gland 11
- ② 2 slots $\varnothing 4.3 \times 8.3$ fixing centres 22 ;
2 holes $\varnothing 4.3$ fixing centres 20

Safety limit switch

→ Series 83 894 metal without locking

- Safety limit switch with tongued key for detecting the moving guard
- Metal bodies and heads
- Heads have 4 possible positions at 90°
- Positive opening contacts



Main specifications

		83 894 0 3-pole
Type of contacts	Action	
NC+NO+NO (2NO break before make)	Slow action	
General characteristics		83 894 020
Maximum actuation speed		0.5 m/s
Minimum actuation speed		0.01 m/s
Resistance to removal of key		10 N
Mechanical life (operating cycles)		1 million
Minimum operating frequency (operating cycles per hour)		10 ⁶
Minimum positive opening force		20 N
Cable entry according to NFC 68 300		1 PG 13.5
Weight (g)		360

General characteristics

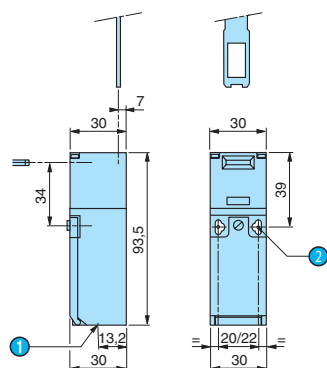
Cable entry according to NFC 68 300

One threaded hole for cable gland 13

Dimensions

→ Product

83 894 0

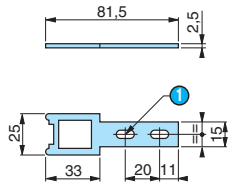


- ① 1 threaded hole for cable gland 13
- ② 2 slots \varnothing 7.3 x 5.3

To order, see page 12

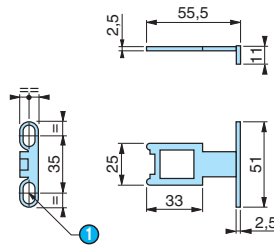
→ Actuators

Straight key
79 214 578



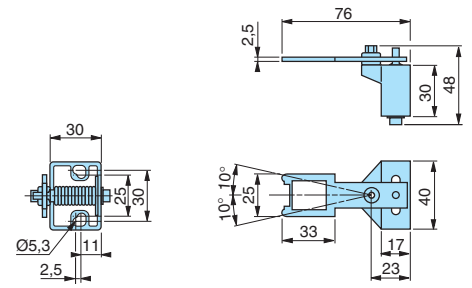
① 2 slots $\varnothing 5.3 \times 10$

Wide key
79 214 579



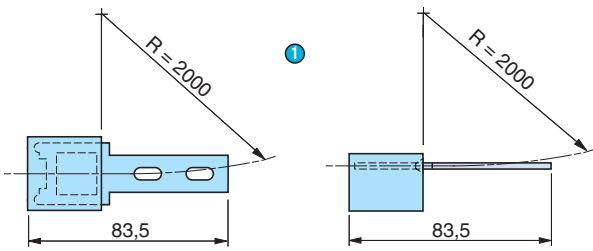
① 2 slots $\varnothing 4.7 \times 10$

Flexible key
79 214 580



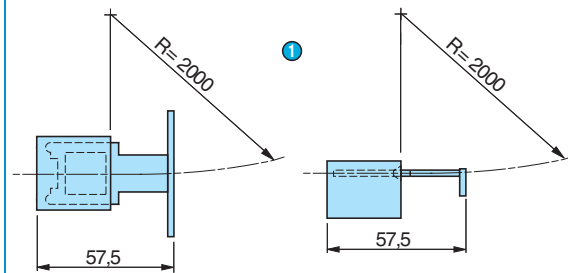
→ Operating radius

79 214 578



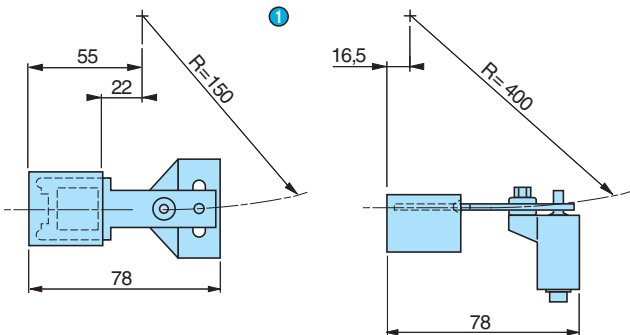
① R = min. radius

79 214 579



① R = min. radius

79 214 580



① R = min. radius

Safety limit switch

→ Series 83 894 metal interlock switches

- Monitoring of moving guards for machines with a stopping time which is greater than the time taken to access the danger zone
- Locked by removing the voltage, unlocked by applying voltage to the electromagnet
- Metal bodies and heads
- Heads have 4 possible positions at 90°
- Positive opening contacts



Main specifications

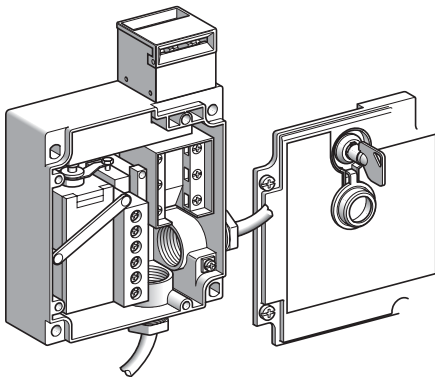
		83 894 120 / 83 894 130 3-pole	83 894 121 / 83 894 131 3-pole	83 894 122 / 83 894 132 3-pole
Type of contacts	NC+NO+NO (2NO break before make)	83 894 120	83 894 121	83 894 122
	NC+NC+NO (NO break before make)	83 894 130	83 894 131	83 894 132
Action				
	Slow action			
	Slow action			
Environment				
Electromagnet supply voltage (50/60 Hz in AC)		24 V AC / DC	120 V AC / DC	230 V AC / DC
Maximum actuation speed		0.5 m/s	0.5 m/s	0.5 m/s
Minimum actuation speed		0.01 m/s	0.01 m/s	0.01 m/s
Resistance to removal of key		2000 N	2000 N	2000 N
Mechanical life (operating cycles)		>10 ⁶	10 ⁶	1 million
Minimum operating frequency (operating cycles per hour)		600	600	600
Minimum positive opening force		20 N	20 N	20 N
Cable entry according to NFC 68 300		2 PG 13	2 PG 13	2 PG 13
Weight (g)		1140	1140	1140
Electromagnet characteristics				
Operator factor		100 %	100 %	100 %
Voltage limits		-20 % < +10 %	-20 % < +10 %	-20 % < +10 %
Service life		20 000	20 000	20 000
Consumption Inrush		10 VA	10 VA	10 VA
Consumption Sealed		10 VA	10 VA	10 VA
Indicator characteristics				
Assigned insulation voltage according to IEC 947-5-1		50 V	250 V	250 V
Current consumption		7 mA	7 mA	7 mA
Assigned working voltage AC or DC		24 V	110 V / 240 V	110 / 240 V
Voltage limits AC or DC (including ripple)		20...52 V	95...264 V	95...264 V
Service life (h)		100 000	100 000	100 000
Protection against voltage surges		✓	✓	✓

General characteristics

Environment	
Cable entry	One threaded hole for cable gland 13
Electrical characteristics	
Assigned working characteristics	AC 15 B300 U _e = 240 V, I _e = 1.5 A or U _e = 120 V, I _e = 3 A DC 13 Q300 U _e = 250 V, I _e = 0.27 A or U _e = 125 V, I _e = 0.55 A
Assigned impulse voltage according to IEC 947-5-1	U _{imp} = 4 kV
Thermal rating according to IEC 947-5-1	I _{the} = 6 A

Principles

Locking/Unlocking using an electromagnet

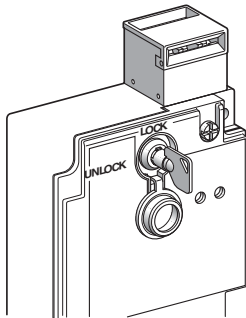


Type 83 894 1 safety switches are fitted with an electromagnet for locking/unlocking the guard.

With the guard locked, the force required to remove the key is **200 daN**.

In addition to the 3-pole contact element actuated by the key, 83 894 2 limit switches also have a positive break type **"NC + NO" contact element, actuated by the electromagnet**. The "NC" contact is integrated in the machine safety circuit, and the "NO" contact indicates the position of the electromagnet.

Key-operated lock on 83 894 1



Type 83 894 1 safety switches are supplied with a key-operated lock which can be used to unlock the moving guard, bypassing the electromagnet.

Unlocking using a key-operated lock is recommended in the following cases :

- machine maintenance (if the key is turned to "UNLOCK" and then removed, this will prevent the machine from restarting accidentally, therefore ensuring the safety of maintenance personnel).
- mains failure
- problem with unlocking (locking cannot be released : fail-safe condition). Unlocking by applying voltage to the electromagnet always takes priority over unlocking using a key-operated lock. The locking mechanism for standard devices allows the key to be removed in the "LOCK" and "UNLOCK" positions.

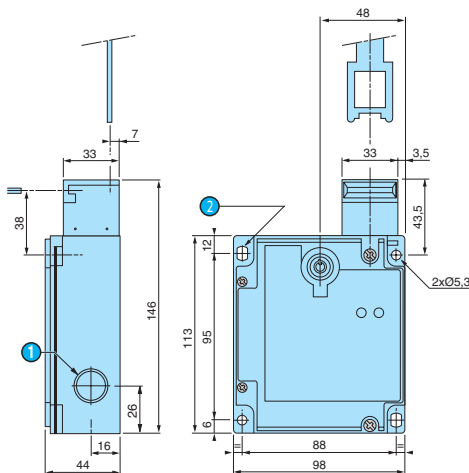
Power supply for the electromagnet on 83 894 1

The electromagnet for type 83 894 1 safety switches runs on D.C. and is therefore particularly reliable. As it is protected by a **bridge rectifier** A.C. or D.C. supplies can be used (24 V, 48 V, 120 V or 230 V). It is also protected against voltage surges.

Dimensions

→ Product

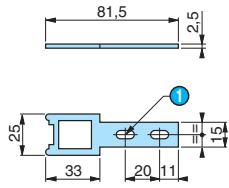
83 894 1



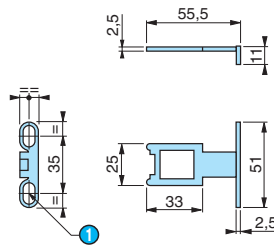
- 1 threaded hole for cable gland 13
- 2 slots $\text{Ø } 7.3 \times 5.3$

→ Actuators

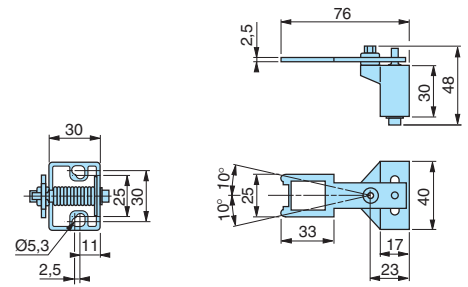
Straight key
79 214 578



Wide key
79 214 579

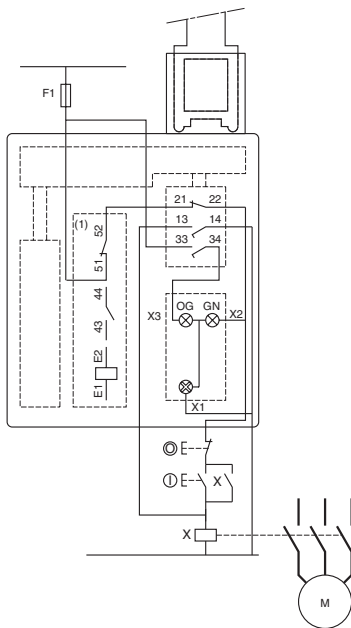


Flexible key
79 214 580



Connections

Category 1 in accordance with EN 954-1



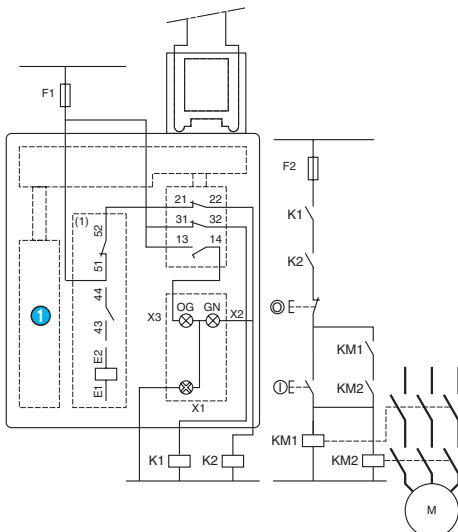
- ① Electromagnet
- ② Auxiliary contact

E1-E2 : Power supply for electromagnet
43-44 : Electromagnet signal contact
13-14 : Safety contact available for redundancy

Examples of wiring diagrams with a fuse to provide protection against short-circuits in the cable or tampering.

Locking by removal of voltage "NC+NO+NO" 83 894 12

Category 3 according to EN 954-1



- ① Electromagnet

33-X1 : LED (orange) : key not inserted
51-X1 : LED (green) : key inserted and locked
21-52 : Safety pre-wiring compulsory

Examples of wiring diagrams with redundancy of the switch contacts, without monitoring.

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Crouzet Across the Globe



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